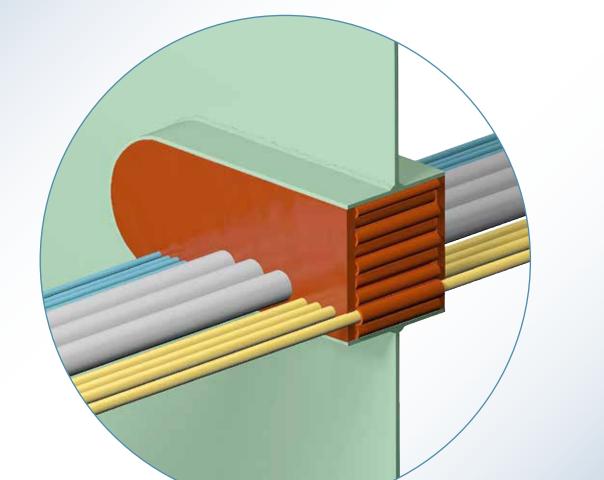


# INSTALLATION INSTRUCTIONS NOFIRNO® SEALING SYSTEM (NOFIRNO® SLEEVES/SEALANT) FOR (MULTI-) CABLE TRANSITS





# SEALING SEALING VALLEY KNOWLEDGE TRANSFER, EDUCATION AND TRAINING

#### Beele campus 45.000 m<sup>2</sup> Ready 2020/2021

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- B: Demonstration, Training and Installation
- C: R&D center, Testing Facilities
- D: Pilot plant for new developments
- E: Production Plant phase 1, with extensions in Phase 2 & 3
- F & G: R&D centers with Pilot Plants (Phase 2 & 3)

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brochure code	: installation NOFIRNO cable







Not only for standard cellulose fires, but also for applications with highest fire and tightness ratings (up to HC and Jet Fires) the NOFIRNO<sup>®</sup> sealing system is used. The NOFIRNO<sup>®</sup> multi-cable transit sealing system is composed of NOFIRNO<sup>®</sup> insert (cable) sleeves in 29 different sizes, NOFIRNO<sup>®</sup> (multi-) filler sleeves in 5 different sizes and NOFIRNO<sup>®</sup> sealant.

The use of NOFIRNO® multi-filler sleeves contributes to ease of installation.





article number 50.0107

# INSTALLATION INSTRUCTIONS FOR NOFIRNO® MULTI-CABLE TRANSIT SEALING SYSTEM

#### PRODUCT INFORMATION SEALANT

red brown

1.40 ± 0.03 g/cm<sup>3</sup>

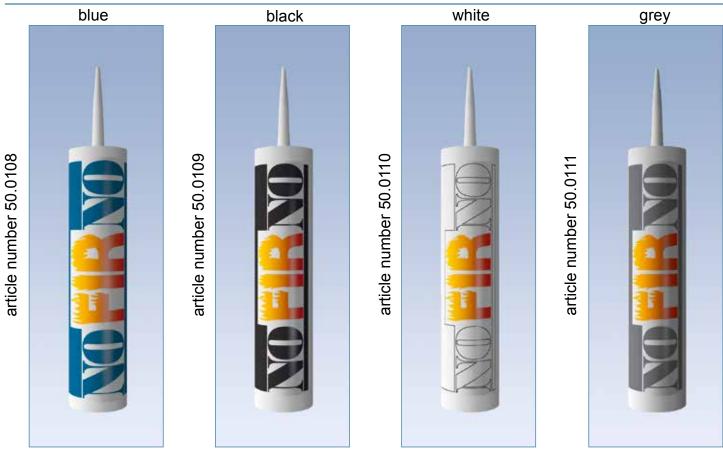
01) colour

- 02) specific gravity
- 03) curing of top layer
- 04) service temperature
- 05) tensile strength
- 06) elongation at break
- 07) hardness
- 08) elastic deformation
- 09) resistance
- 10) ageing
- 11) supplied in
- 12) storage
- 13) storage life

0.5 - 1 hour depending on temperature and air humidity -50 °C up to +180 °C 1.5 MPa 200% 45 Shore A approx. 50% UV, Ozone, arctic conditions more than 20 years 310 ml cartridges to be stored cool and dry min/max temperature = +5/+30° C guaranteed 6 months; when applied later than 6 months after date of manufacturing, curing and adhesive properties have to be checked before application

NOFIRNO<sup>®</sup> is absolutely HALOGEN FREE with zero VOC (volatiles organic compounds) according to TÜV report 89206405-01. Furthermore NOFIRNO<sup>®</sup> has a low smoke index and a high oxygen index (ISO 4589-2: 1996), and low flame spread characteristics according to IMO Resolution A.653(16).

NOFIRNO<sup>®</sup> is a paste-like compound which is simple to use. NOFIRNO<sup>®</sup> has a balanced viscosity and can be applied overhead.









NOFIRNO<sup>®</sup> cable insert sleeves are used to separate cables inside the conduit opening. This allows for ease of application of the NOFIRNO<sup>®</sup> sealant in between and around the ducted cables. The NOFIRNO<sup>®</sup> cable sleeves are available in 29 sizes and in lengths of 60, 80, 110, 130, 140, 160 and 210 mm. The NOFIRNO<sup>®</sup> cable insert sleeves are split lengthwise and can therefore be placed around the cables in front of the conduit opening.





				CADCC					
NOFIRNO® sleeve	cable diameter	sleeve length	article number	sleeve length	article number	sleeve length	article number	sleeve length	article number
12/6 14/8 16/10 18/12 20/14 22/16 26/18 28/20 30/22 32/24 34/26 36/28 38/30 42/33 46/36 49/39 52/42 55/45 58/48 62/52 66/56 70/60 74/64 78/68 82/72 86/76 95/80 100/85 110/90 115/95 120/100	5 - 7 7 - 9 9 - 11 11 - 13 13 - 15 15 - 17 17 - 19 21 - 23 23 - 25 25 - 27 27 - 29 29 - 32 32 - 35 35 - 38 38 - 41 41 - 44 47 - 51 51 - 55 55 - 59 59 - 63 63 - 67 67 - 71 71 - 75 75 - 79 79 - 84 84 - 89 89 - 94 94 - 99 99 - 104	all dimensions in mm	50.1000 50.1001 50.1002 50.1003 50.1004 50.1005 50.1007 50.1008 50.1009 50.1010 50.1011 50.1012 50.1013 50.1014 50.1015 50.1016 50.1017 50.1018 50.1017 50.1018 50.1019 50.1020 50.1021 50.1022 50.1022 50.1023 50.1025 50.1026 50.1029 50.1030	all dimensions in mm	50.1240 50.1241 50.1243 50.1244 50.1245 50.1246 50.1247 50.1247 50.1249 50.1250 50.1251 50.1252 50.1253 50.1255 50.1255 50.1255 50.1255 50.1257 50.1258 50.1257 50.1258 50.1257 50.1261 50.1261 50.1261 50.1265 50.1267 50.1268 50.1270	all dimensions in mm	50.1040 50.1041 50.1042 50.1043 50.1044 50.1045 50.1046 50.1047 50.1048 50.1050 50.1051 50.1052 50.1053 50.1054 50.1055 50.1055 50.1056 50.1057 50.1058 50.1059 50.1061 50.1061 50.1062 50.1063 50.1065 50.1065 50.1065 50.1065 50.1066 50.1066 50.1067 50.1068 50.1069 50.1070	all dimensions in mm	50.1200 50.1201 50.1203 50.1204 50.1205 50.1206 50.1207 50.1207 50.1207 50.1209 50.1210 50.1211 50.1212 50.1213 50.1214 50.1215 50.1216 50.1217 50.1218 50.1217 50.1218 50.1219 50.1220 50.1221 50.1222 50.1222 50.1223 50.1224 50.1225 50.1225 50.1226 50.1227 50.1228 50.1229 50.1230
NOFIRNO <sup>®</sup> sleeve	cable diameter	sleeve length	article number	sleeve length	article number	sleeve length	article number	sleeve length	article number
12/6 14/8 16/10 18/12 20/14 22/16 22/16	5 - 7 7 - 9 9 - 11 11 - 13 13 - 15 15 - 17		50.1080 50.1081 50.1082 50.1083 50.1083 50.1084 50.1085		50.1120 50.1121 50.1122 50.1123 50.1123 50.1124 50.1125		50.1160 50.1161 50.1162 50.1163 50.1164 50.1165		

#### NOFIRNO<sup>®</sup> CABLE INSERT SLEEVES

NOFIRNO®	cable	sleeve	article	sleeve	article	sleeve	article	sleeve	article
sleeve	diameter	length	number	length	number	length	number	length	number
12/6 14/8 16/10 18/12 20/14 22/16 26/18 28/20 30/22 32/24 34/26 36/28 38/30 42/33 46/36 49/39 52/42 55/45 58/48 62/52 66/56 70/60 74/64 78/68 82/72 86/76 95/80 100/85 110/90 115/95 120/100	5 - 7 7 - 9 9 - 11 11 - 13 13 - 15 15 - 17 17 - 19 19 - 21 21 - 23 23 - 25 25 - 27 27 - 29 29 - 32 32 - 35 35 - 38 38 - 41 41 - 44 44 - 47 47 - 51 51 - 55 55 - 59 59 - 63 63 - 67 67 - 71 71 - 75 75 - 79 79 - 84 84 - 89 89 - 94 94 - 99 99 - 104	all dimensions in mm	50.1080 50.1081 50.1083 50.1084 50.1085 50.1085 50.1087 50.1087 50.1089 50.1090 50.1091 50.1092 50.1093 50.1094 50.1094 50.1095 50.1095 50.1097 50.1098 50.1099 50.1100 50.1101 50.1102 50.1103 50.1104 50.1105 50.1105 50.1107 50.1107 50.1108 50.1109 50.1109	all dimensions in mm	50.1120 50.1121 50.1123 50.1124 50.1125 50.1126 50.1127 50.1128 50.1129 50.1130 50.1130 50.1131 50.1132 50.1134 50.1135 50.1135 50.1136 50.1137 50.1138 50.1139 50.1140 50.1141 50.1142 50.1143 50.1143 50.1144 50.1145 50.1146 50.1147 50.1148 50.1149 50.1150	all dimensions in mm	50.1160 50.1161 50.1162 50.1163 50.1164 50.1165 50.1165 50.1167 50.1169 50.1170 50.1170 50.1170 50.1172 50.1174 50.1175 50.1175 50.1177 50.1177 50.1177 50.1177 50.1178 50.1180 50.1181 50.1182 50.1183 50.1184 50.1185 50.1187 50.1188 50.1187 50.1189 50.1190		







NOFIRNO<sup>®</sup> filler sleeves are supplied in multi-sets of 6, 8, 10 and 12 sleeves, depending on the outer dimensions of the sleeves. Single sleeves or smaller sets of sleeves can be torn off easily. To tear off sleeves from the multi-set, the procedure is to do this backwards/forwards and not sideways. This is because of the strength of the intermediate rubber parts.





# NOFIRNO® MULTI-FILLER SLEEVES

	to be used for larger conduit openings to be used for larger conduit opening
Oper	D <sub>0</sub> 08:5075 for 100 mm length art. no. 80:5055 for 130 mm length art. no. 80:5075 for 80 mm length art. no. 80:5075 for 130 mm length







The tools needed for the installation are a steel brush, a tie-wrap cutter, a cutter for the nozzles of the sealant cartridges, flat nose pliers to adjust the set of fillers, a filler set adjuster, cloths for cleaning and compression of the sealant layer, a cable cleaner, a bucket with water and a professional sealant dispenser.







The transit frames might be welded into the partition long before cable pulling will start. For this reason, the condition of the inside of the frame has to be checked when starting cable pulling. Before insertion of the NOFIRNO<sup>®</sup> cable and filler sleeves, the inside of the transit frames has to be cleaned, and any dirt, oil, grease and other residues or corrosion should be removed from the inside of the transit frame.

Note: for fire resistant penetrations the max. size of the transit frame is 600x300 mm or equivalent of 1800 cm<sup>2</sup>.







With a steel brush or by blasting, the corroded inner surface of the transit frame should be treated to remove these corroded spots. The excellent adhesive properties of the sealing system will be diminished by corroded surfaces.





5 m

### INSTALLATION INSTRUCTIONS FOR NOFIRNO® MULTI-CABLE TRANSIT SEALING SYSTEM

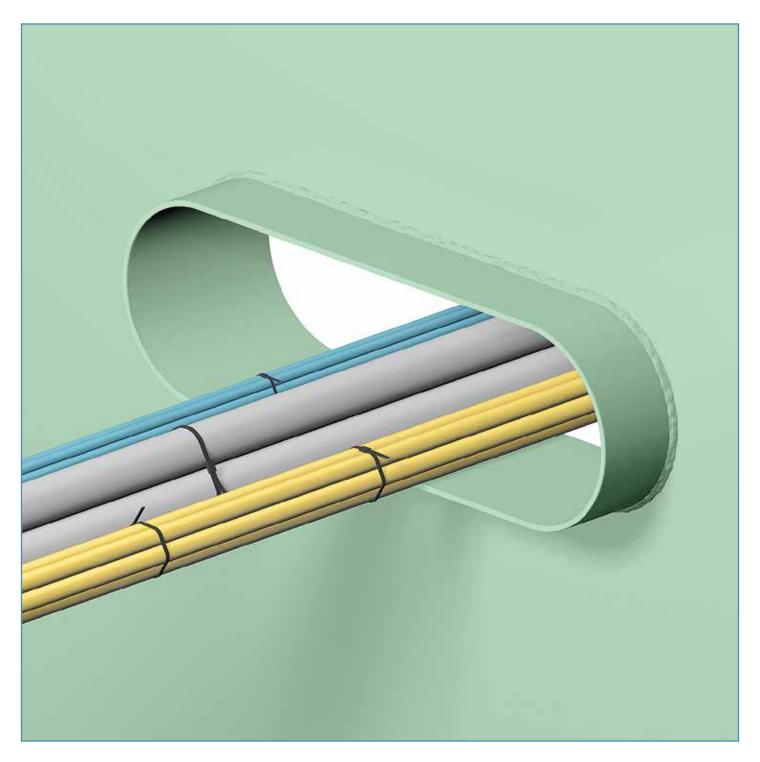
the 15 mm sealant layer is according to the newest certification. Due to the length of existing coamings maximum 20 mm is allowed

The NOFIRNO<sup>®</sup> sealing system is composed of cable and filler sleeves, and layers of sealant. The sleeves are the backing on which the sealant is going to be applied. A 15 (20) mm thick layer of sealant is applied at both sides of the penetration. Before welding the transit frame into the partition, check if the transit frame is deep enough to be in line with the certification of the sealing system (minimum 160 mm). The NOFIRNO<sup>®</sup> sleeves are 30 mm shorter in length than the depth of the transit frame. Note: for high rated watertight penetrations, the transit frame should be either of a limited size or partitions should be placed inside the larger transit frames to divide the frame in smaller sections.

15 mm



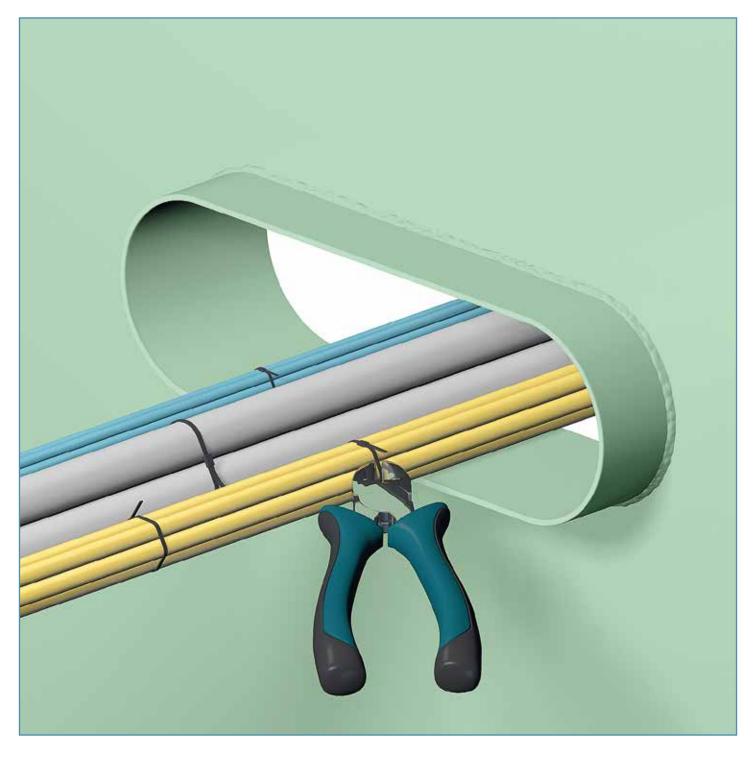




The cables can be ducted through the transit frame in random order. It is most important that they are not pulled too tight so as not to hamper their separation when NOFIRNO<sup>®</sup> insert sleeves are inserted. Open transits at site allow for pulling more cables through than planned. Sealing the multi-cable penetration will then be difficult or not possible at all. Tangled cable sets can make the installation of the sealing system extremely difficult. Ease of installation starts with organized pulling of the cables through the transit frames.



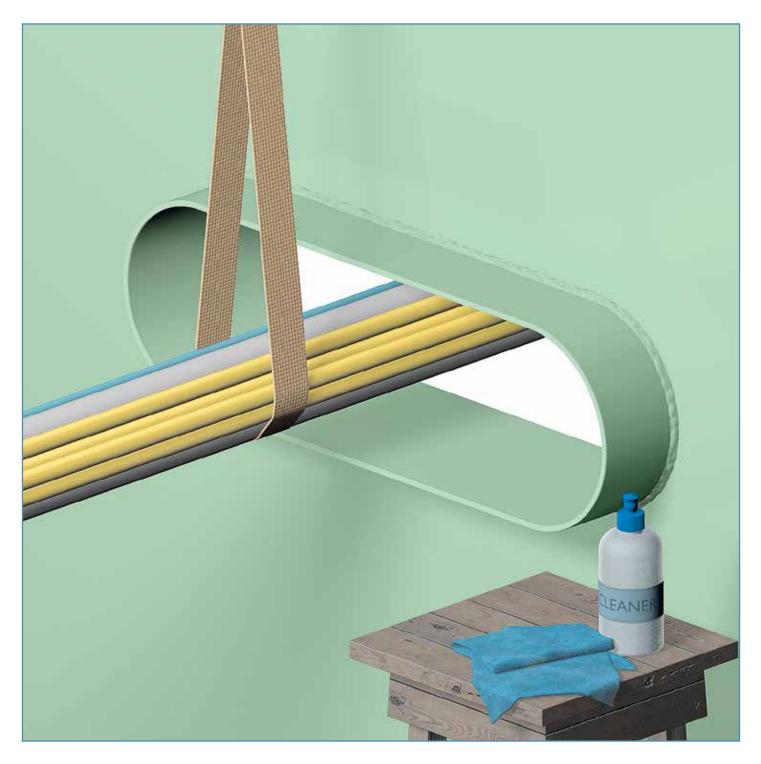




The cable tie-wraps have to be removed to create enough play in between the cables to enable cleaning of the cables and to allow insertion of the NOFIRNO<sup>®</sup> cable sleeves in a later stage.



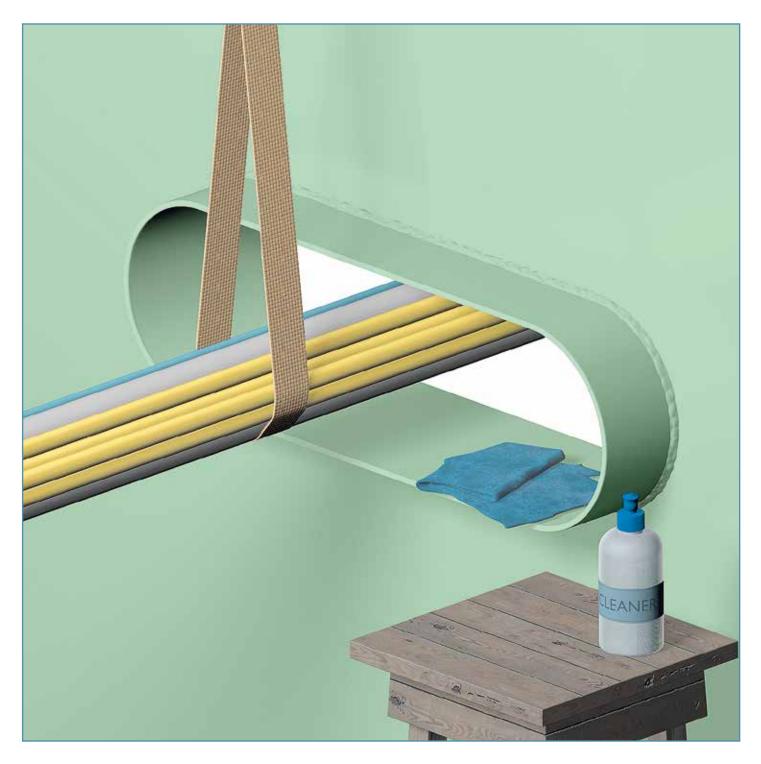




For adequate cleaning purposes (which is an important step), the cables could be lifted with a band to create sufficient access to the inner wall of the transit frame.



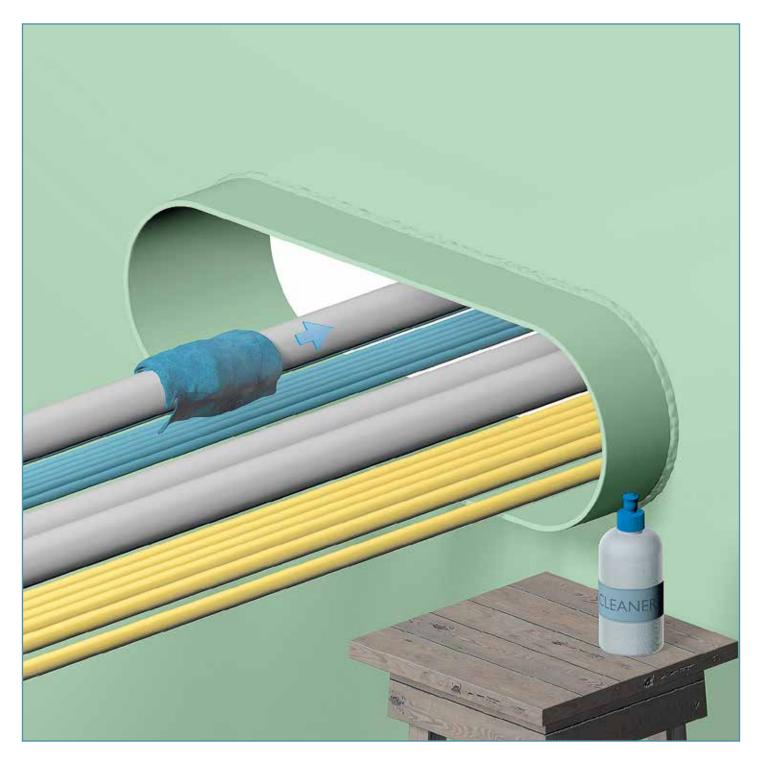




Final sealing of the cable penetration may be quite some time after cable pulling. In such a situation, the status of the inside of the transits frames has to be checked again when starting with the installation of the sealing system. Clean the inside of the transit frames thoroughly and remove any dirt, oil, grease and other residues or corrosion from the inside of the transit frame.



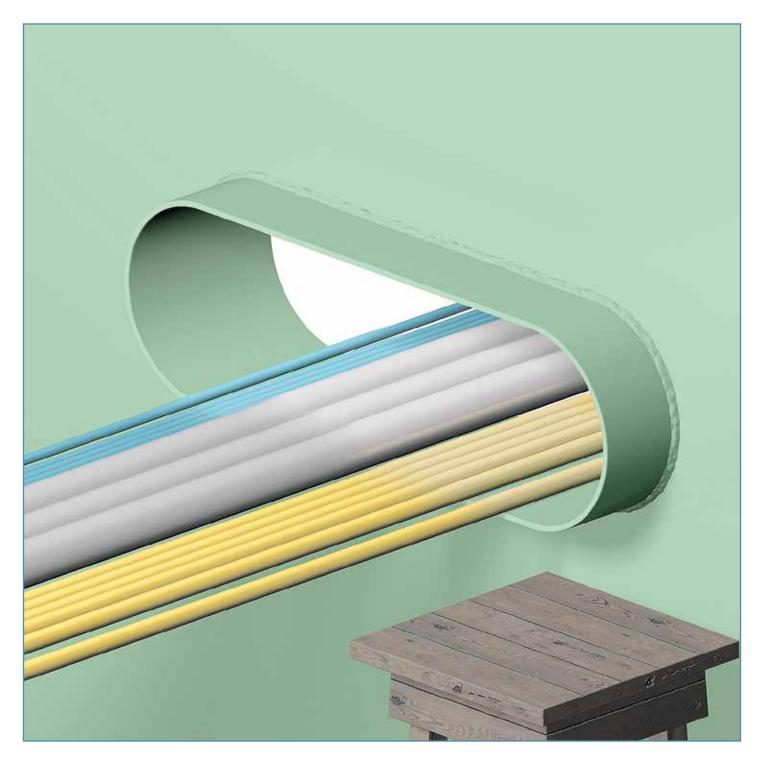




Clean and dry the cables thoroughly in a similar way. Any moisture, dirt or oil residues will have a negative impact on the adhesive properties of the NOFIRNO<sup>®</sup> sealant to be applied after filling the transit frame.



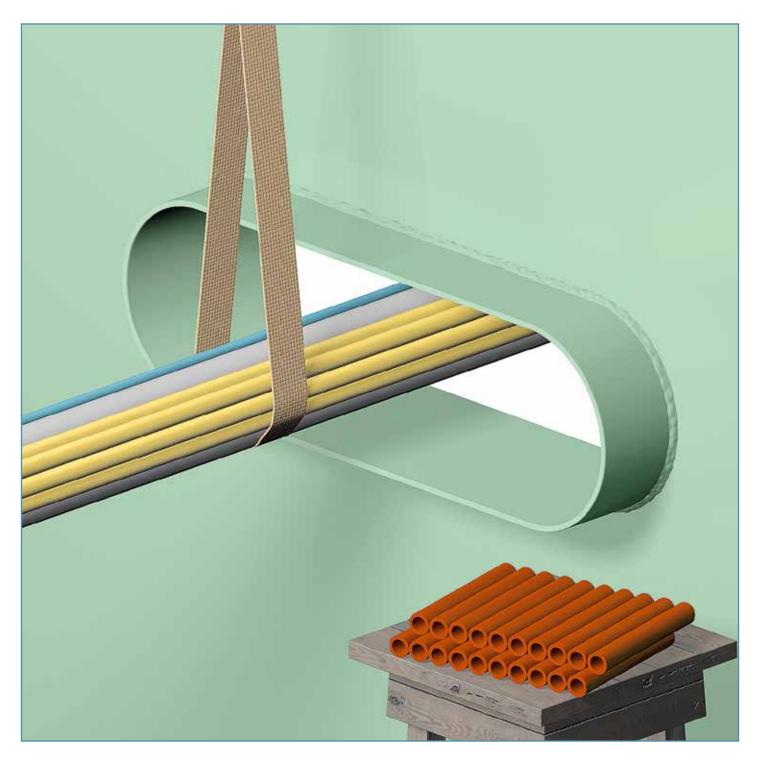




The cables have to be cleaned at the spot where the sealant is applied in a later stage. This means 15 mm at both sides of the transit. If feasible, it is of course easier to clean the cables over their full length inside the transit.



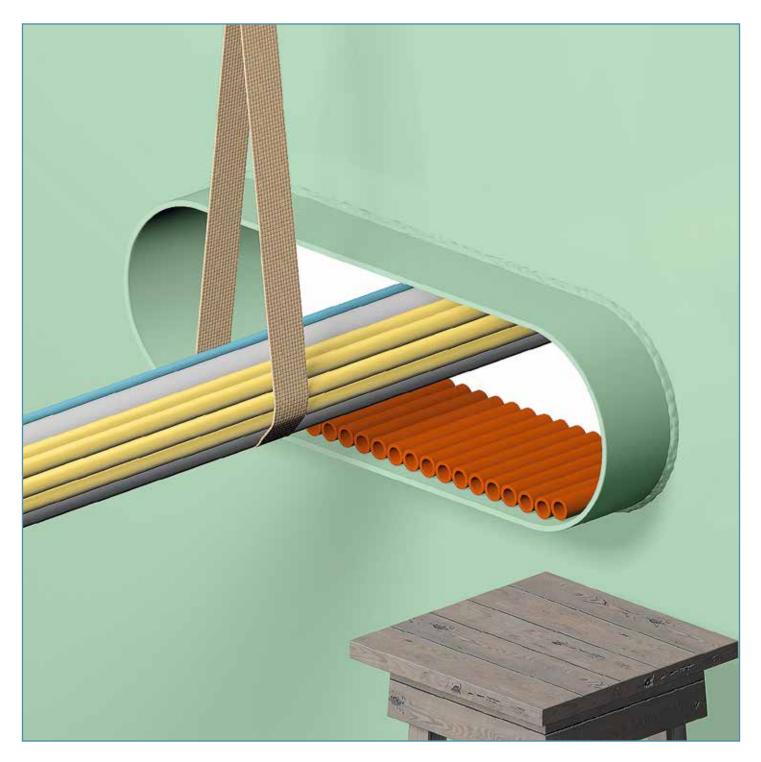




Although the system is tested with the cables separated from the wall of the transit frame by the thickness of the NOFIRNO<sup>®</sup> cable sleeves, it is advisable to have a layer of NOFIRNO<sup>®</sup> multi-sleeves at the bottom of the transit frame prior to spread out the cables.



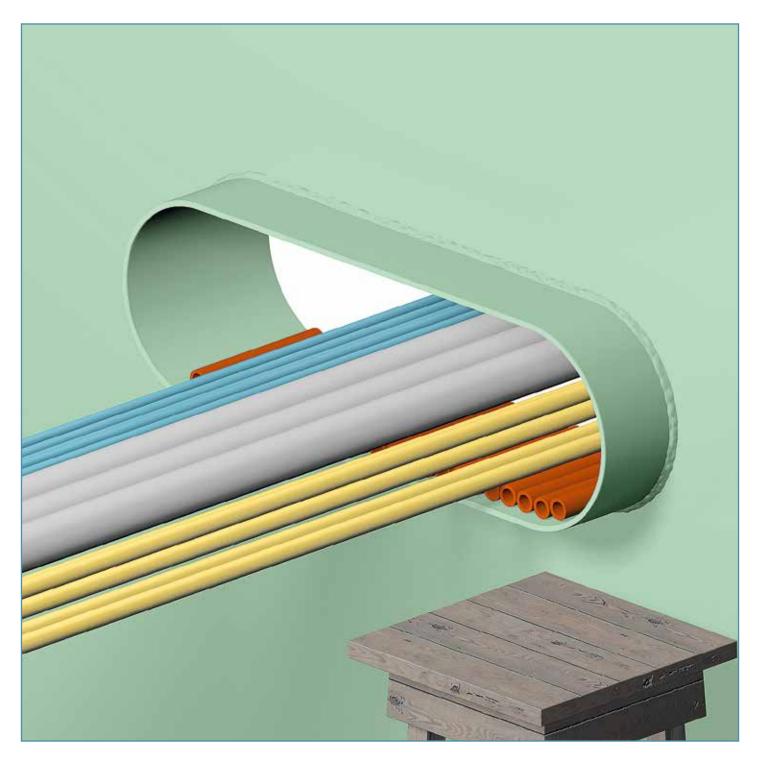




By lifting the cables the set(s) of NOFIRNO<sup>®</sup> multi-filler sleeves can be easily placed inside the transit frame.



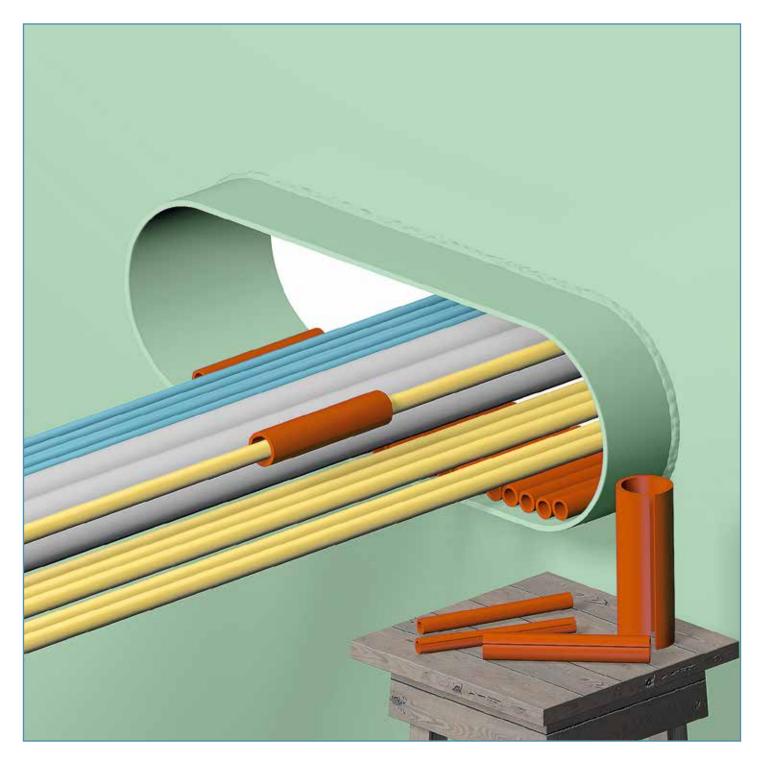




The cables are then separated as far as possible on top of the NOFIRNO<sup>®</sup> multi-filler sleeves. The application of the NOFIRNO<sup>®</sup> multi-filler sleeves underneath the cables makes the application of the sealant for final finishing at the bottom of the transit not only easier but also more effective. NOFIRNO<sup>®</sup> multi-filler sleeves also prevent the cables from touching the steel frame, which can lead to shaving and damaging the cables.



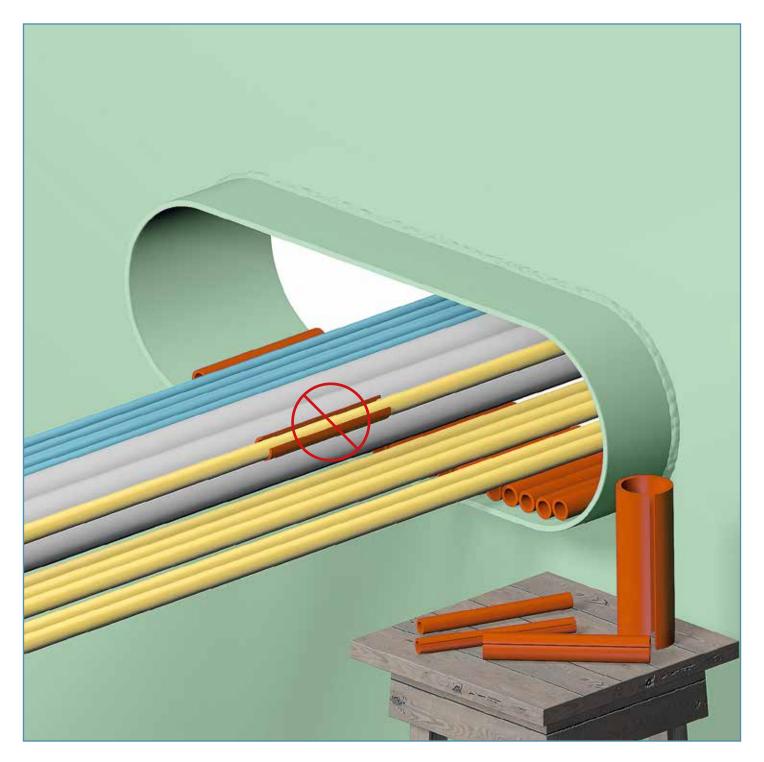




NOFIRNO<sup>®</sup> cable insert sleeves are separators and not precise filling parts. Applying oversized sleeves around the cables will reduce the filling capacity of the sealing system. Due to the fact that the NOFIRNO<sup>®</sup> rubber is very endothermic and is fully protected by the NOFIRNO<sup>®</sup> sealant, this will not, however, have an influence on the fire rating as long the sleeves are not extremely oversized.



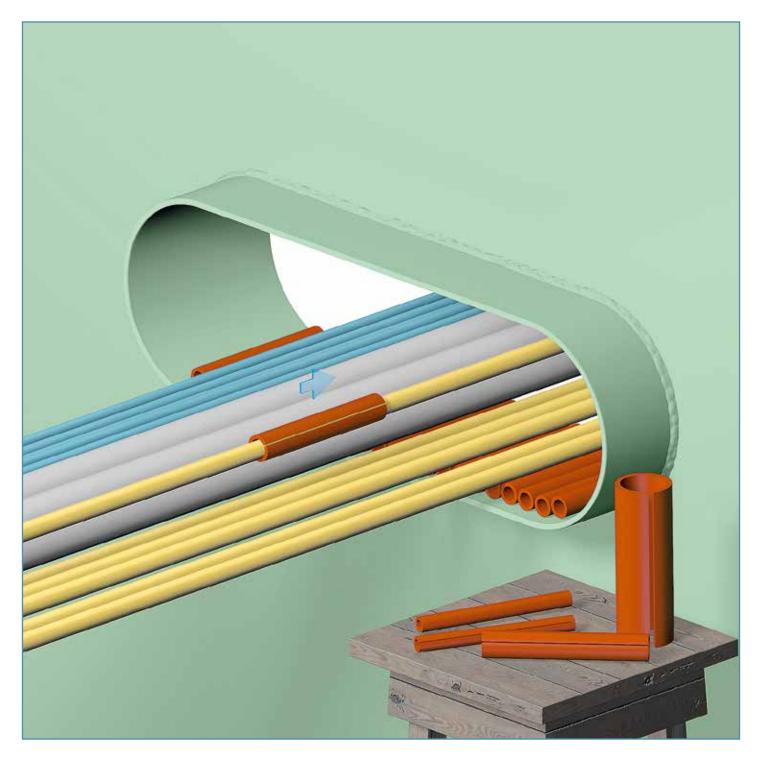




A precise fit of the NOFIRNO<sup>®</sup> cable sleeves around the cables is not required, however it is not allowed to use undersized cable sleeves leaving a larger open space around the cable. See the tables on page 6.



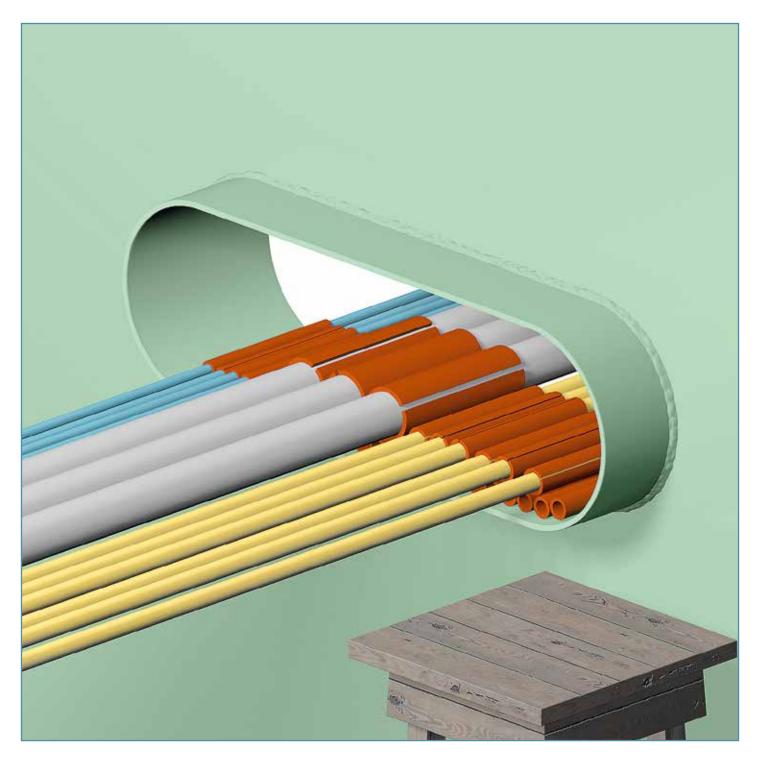




NOFIRNO<sup>®</sup> cable sleeves are applied around each cable. The cable sleeves are split lengthwise and can therefore be placed around the cables in front of the conduit.



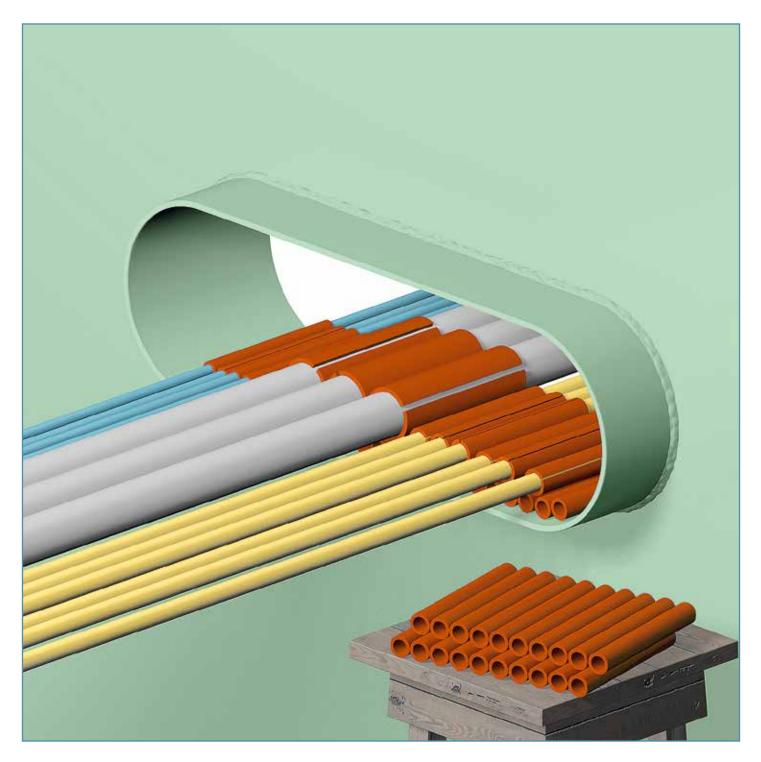




Push the insert sleeves into the transit frame in such a way as to leave about 15 (20) mm free space at the front and the back. At this stage, and certainly with a low filling rate of cables, the insertion does not have to be precise in this regard. Adjustment of the set of sleeves to the 15 (20) mm recess can be carried out just before applying the sealant. However, with higher filling rates it might be difficult to correct afterwards.



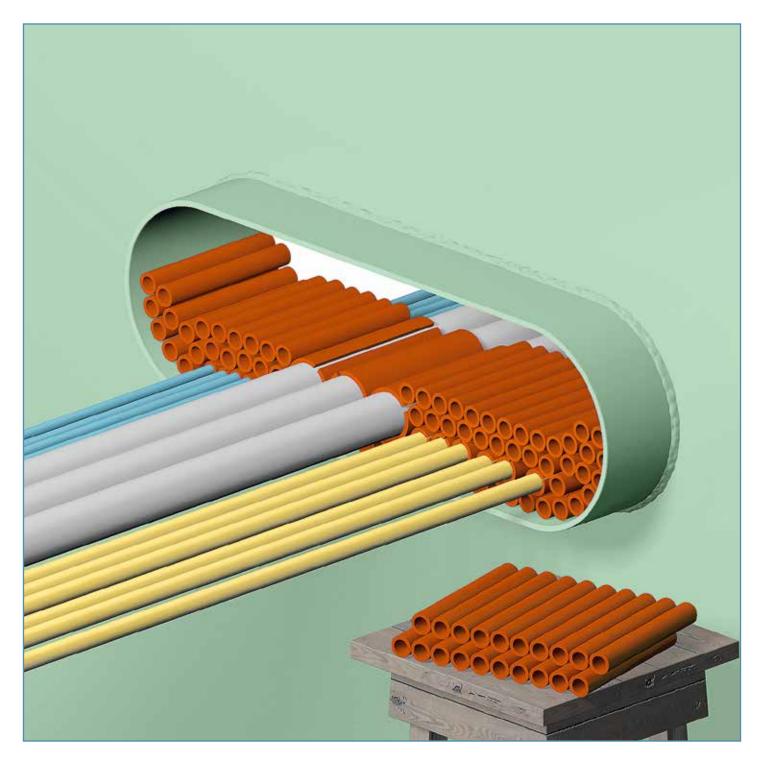




The remaining free space in the conduit opening is filled with NOFIRNO<sup>®</sup> filler sleeves type 18/12, 20/12 or 22/15 or a combination of these types. The smaller sleeves sizes 10/4 and 15/8 are used the fill smaller open spaces present in the complete set of filler sleeves. For ease of filling, the NOFIRNO<sup>®</sup> filler sleeves are supplied non-split. They are delivered also as multi-filler sleeves (multi-sets of 6, 8, 10 and 12 sleeves) which is extremely helpful for filling larger empty spaces.



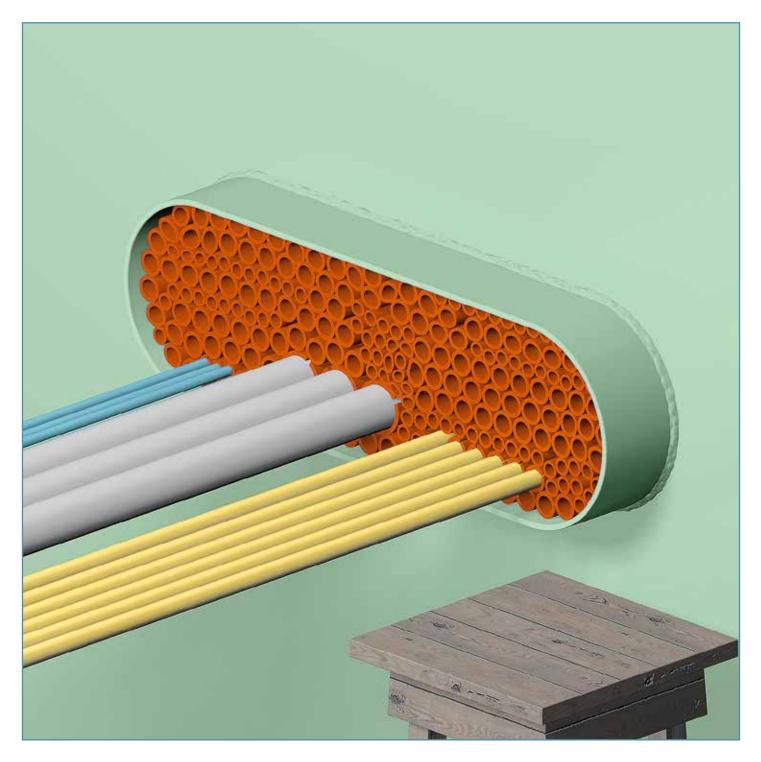




For later extensions, it is advisable to use NOFIRNO<sup>®</sup> single filler sleeves, since they are easier to remove when a new cable has to be ducted.



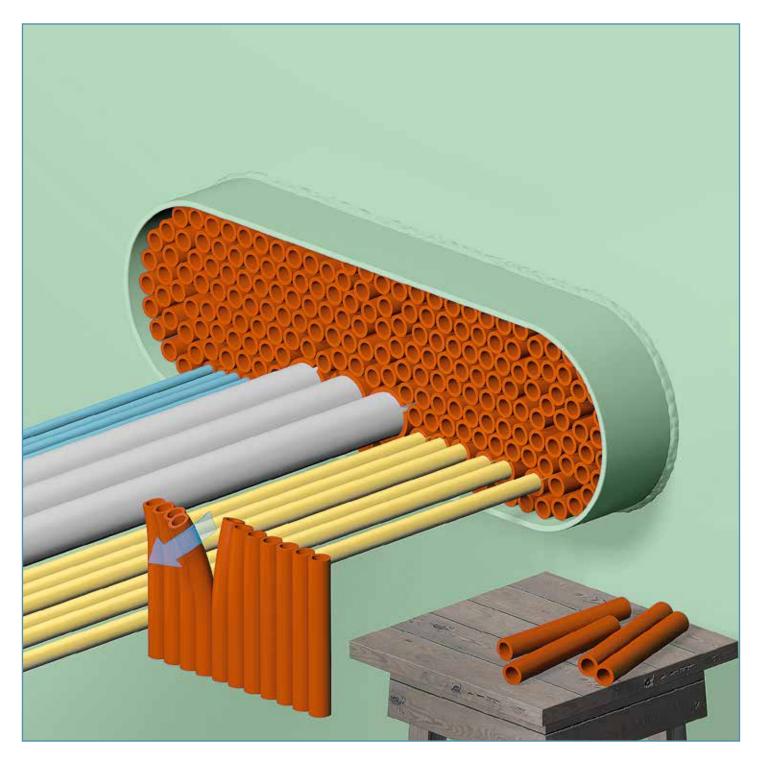




It is allowed to use one type of NOFIRNO<sup>®</sup> filler sleeves only or a mix of all types of NOFIRNO<sup>®</sup> filler sleeves.



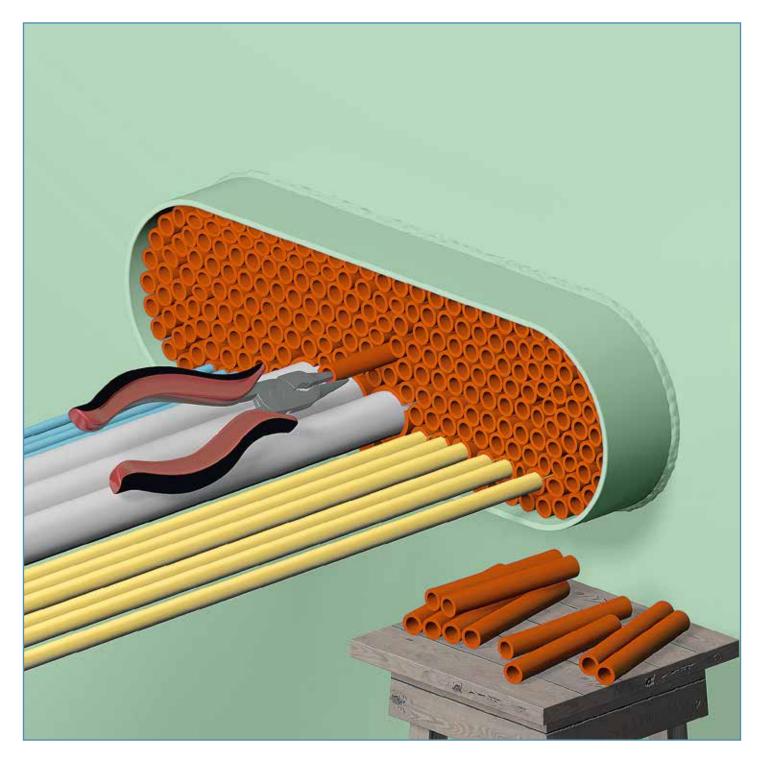




The smaller openings are now filled with parts of the sets of multi-filler sleeves. To tear off sleeves from the multi-set, the procedure is to do this backwards/forwards and not sideways. This is because of the strength of the intermediate rubber parts.



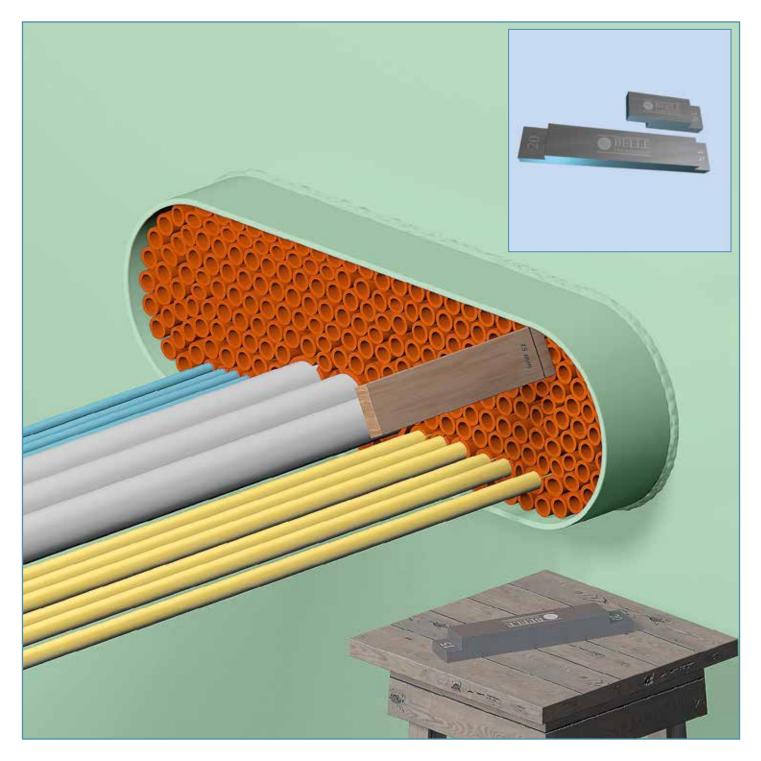




With a flat nose pliers, NOFIRNO<sup>®</sup> single filler sleeves are inserted in the remaining smaller open spaces in the set of fillers. A very tight fit of the filling is vital to the performance of the sealing system.



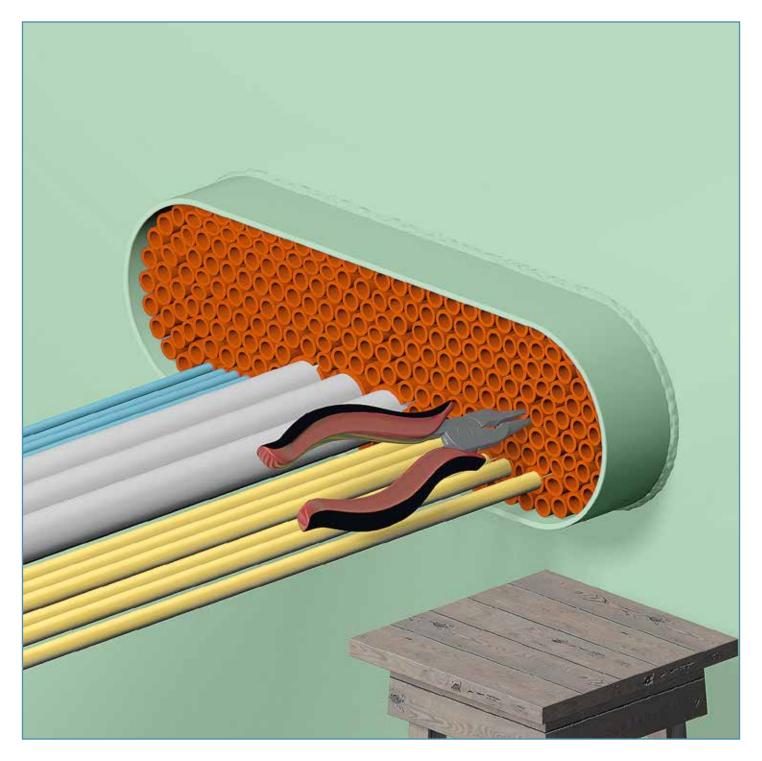




With a piece of wood marked with the required 15 mm depth, or with the by BEELE Engineering developed aluminum adjuster, the set of fillers can be adjusted to the required 15 (20) mm recess inside the transit. Use a plastic hammer to adjust the set of filler sleeves with the NOFIRNO<sup>®</sup> adjuster.



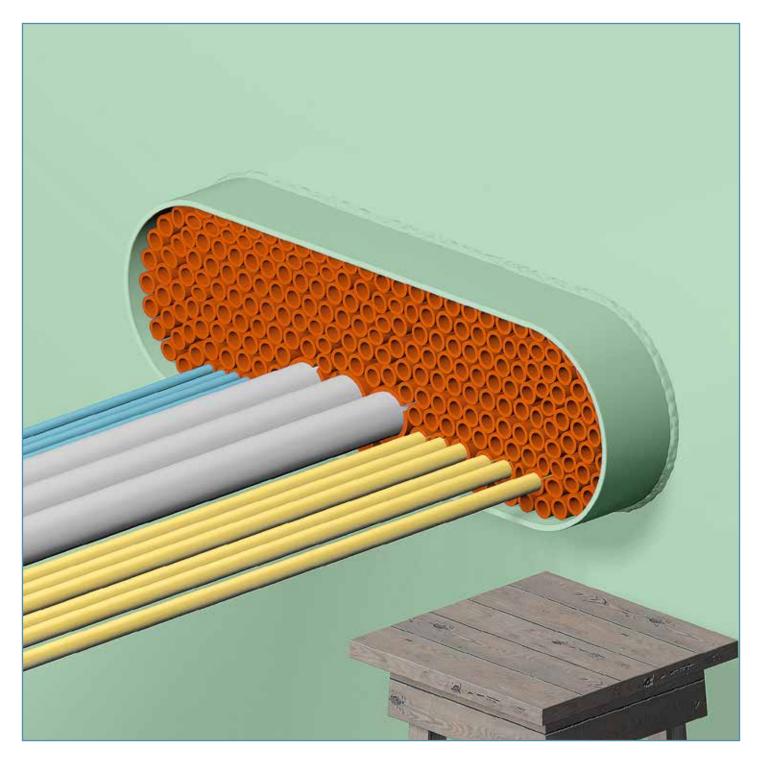




The filler set can be further adjusted with the aid of a flat nose pliers. Single filler sleeves sometimes might be inserted too deep. A ca. 15 (20) mm free space at the front and back of the sealing system (+/- 1 mm (15) and +/- 2 mm (20) tolerance is acceptable) is a must to obtain optimum sealing capacity of the sealing system.



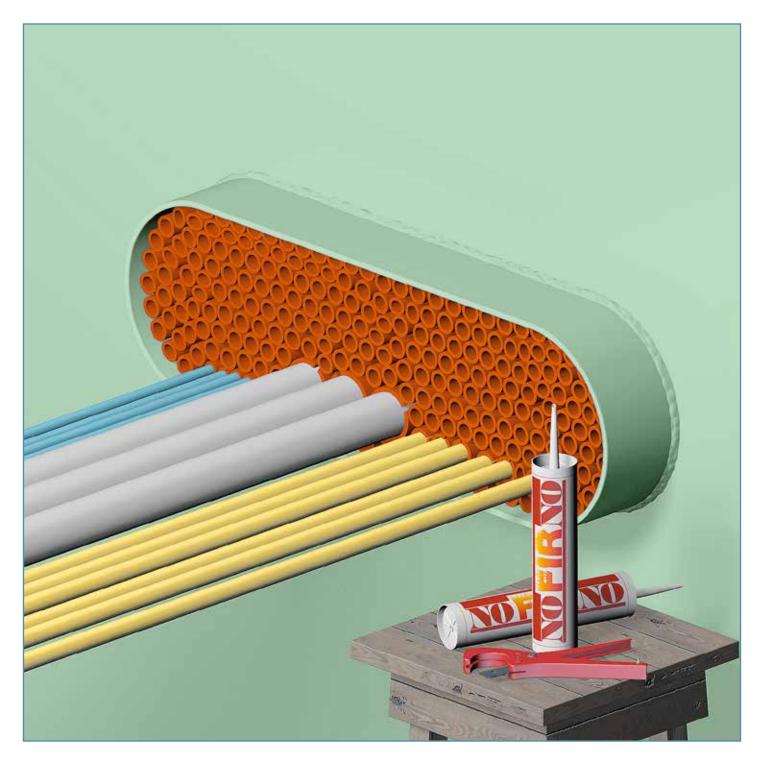




Before applying the NOFIRNO<sup>®</sup> sealant, it is advisable to perform a final check on the packing of insert and filler sleeves. A tight fit of the whole set of sleeves, in the required ratio, is not only vital for the mechanical stability of the sealing system, but also for the fire stopping properties. A final check should therefore be a part of quality control.



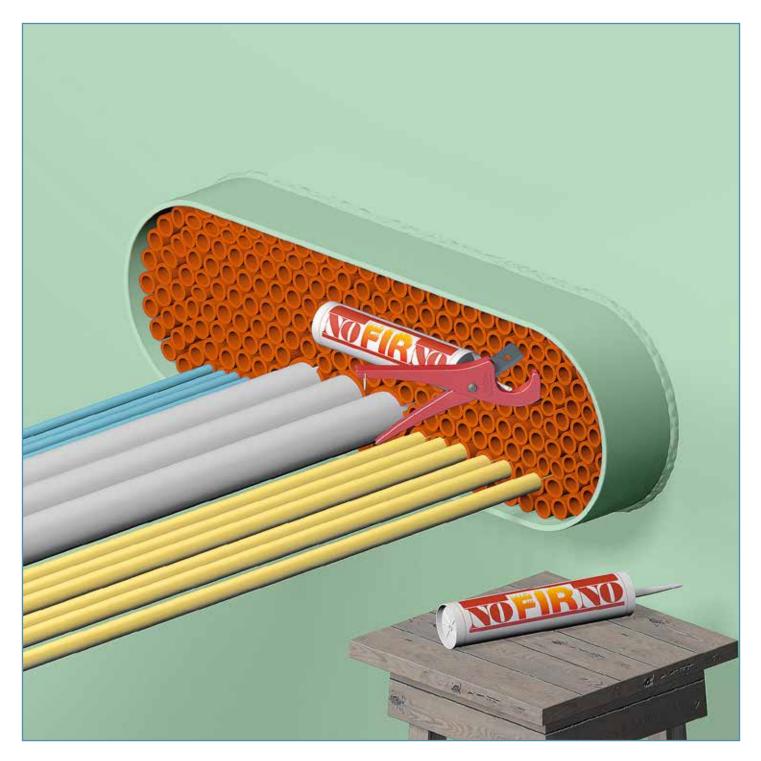




Final smoke, gas and watertight sealing of the NOFIRNO<sup>®</sup> multi-cable transits is achieved with the application of NOFIRNO<sup>®</sup> sealant. NOFIRNO<sup>®</sup> sealant has proven excellent performance with regard to mechanical and fire resistance requirements. The NOFIRNO<sup>®</sup> sealing system has been successfully exposed to severe pressure, shock and vibration tests.



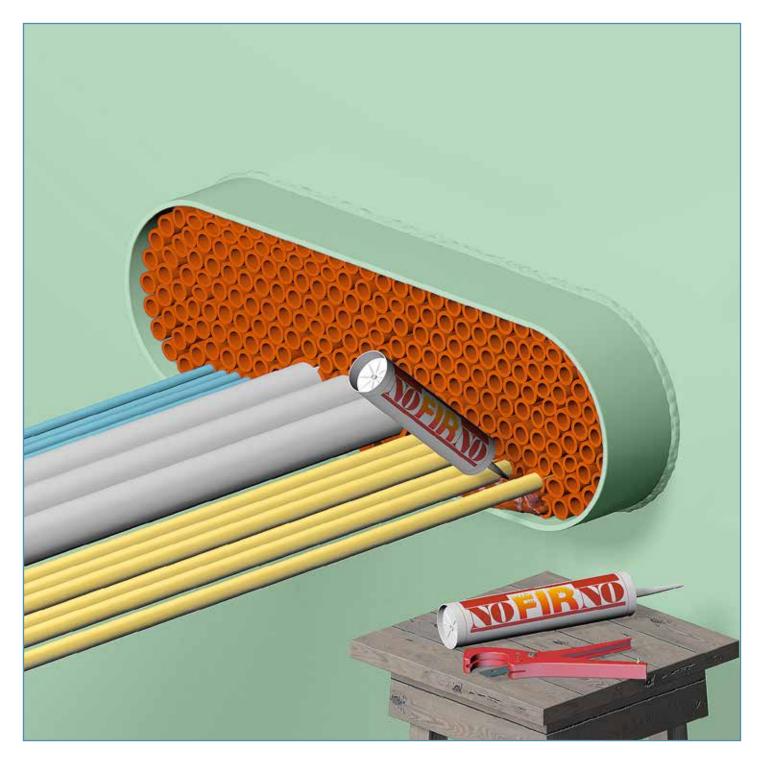




Cut the injection nozzles of the cartridges in an angled way to create a medium sized dispersing opening. This will improve the flow of the sealant in between the set of cables. Furthermore, it is advisable to use professional sealant guns. Hand fatigue is prevented, and an optimum flow of the sealant is obtained. For larger penetrations, electric or pneumatic dispensers should be used.





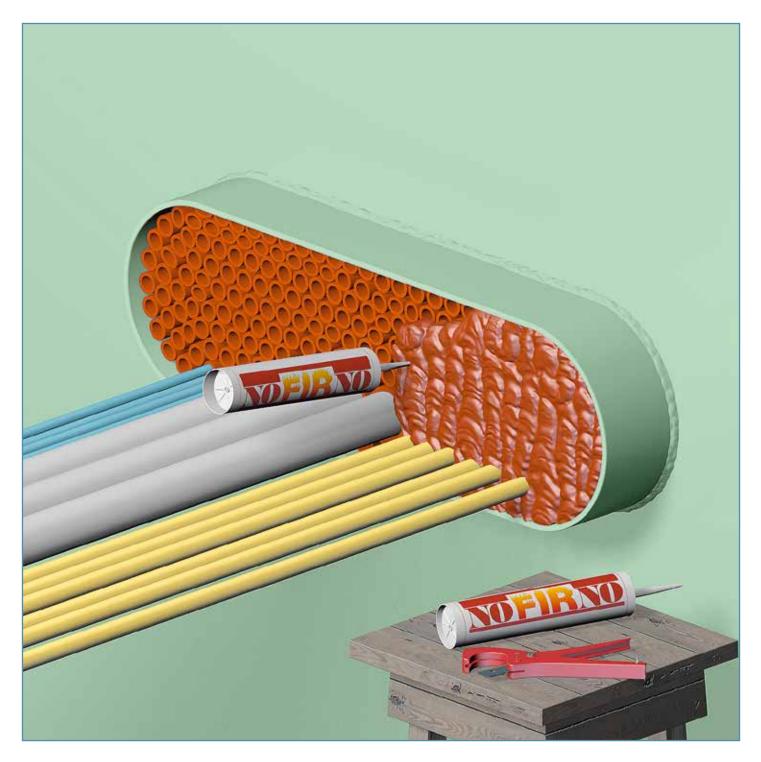


A 15 (20) mm thick layer of NOFIRNO<sup>®</sup> sealant is applied at each side of the NOFIRNO<sup>®</sup> multi-cable transit. NOFIRNO<sup>®</sup> sealant has an engineered viscosity, preventing the sealant from sagging and also allowing for a perfect flow of the sealant between the cables during injection. For multi-cable transits with a high filling rate, longer nozzles are available for the sealant cartridges.

Please refer to the Safety Data Sheet for more information about the working environment.





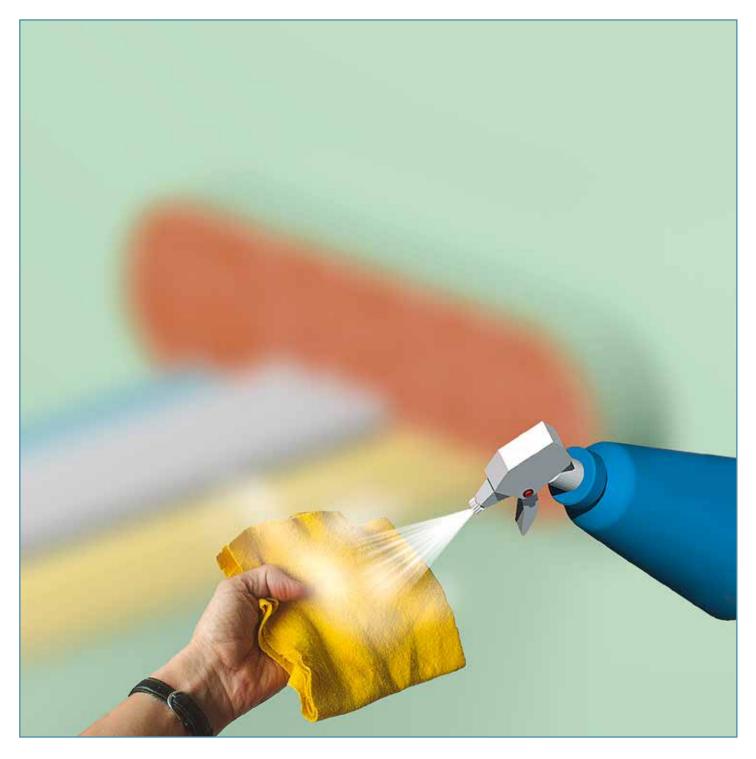


The multi-cable transit should be overfilled with NOFIRNO<sup>®</sup> sealant, because some sealant will be pushed into the empty spaces between the NOFINO<sup>®</sup> sleeves around the cables, and into the hollow NOFIRNO<sup>®</sup> (multi) filler sleeves during further finishing. This will contribute also to obtain higher tightness ratings.

Skin formation of the sealant takes place after ca. 10-15 minutes. In case of larger transits with a low cable filling rate, do not apply more sealant than can be finished within this time-frame.





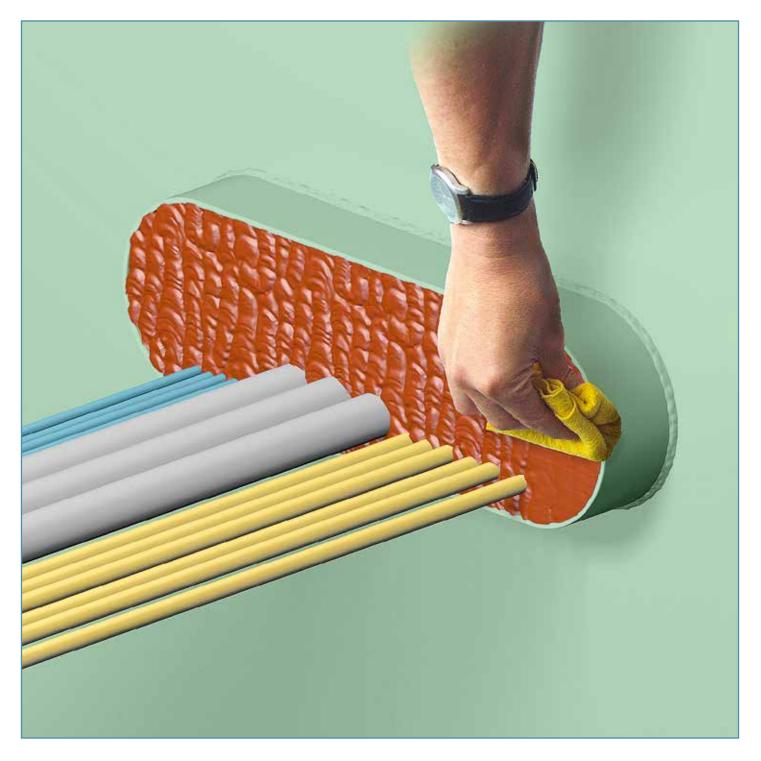


To smooth the surface of the NOFIRNO<sup>®</sup> sealant layer, a cloth is sprayed with water. This prevents the sealant from sticking to the cloth.

Please refer to the Safety Data Sheet for more information about the working environment.



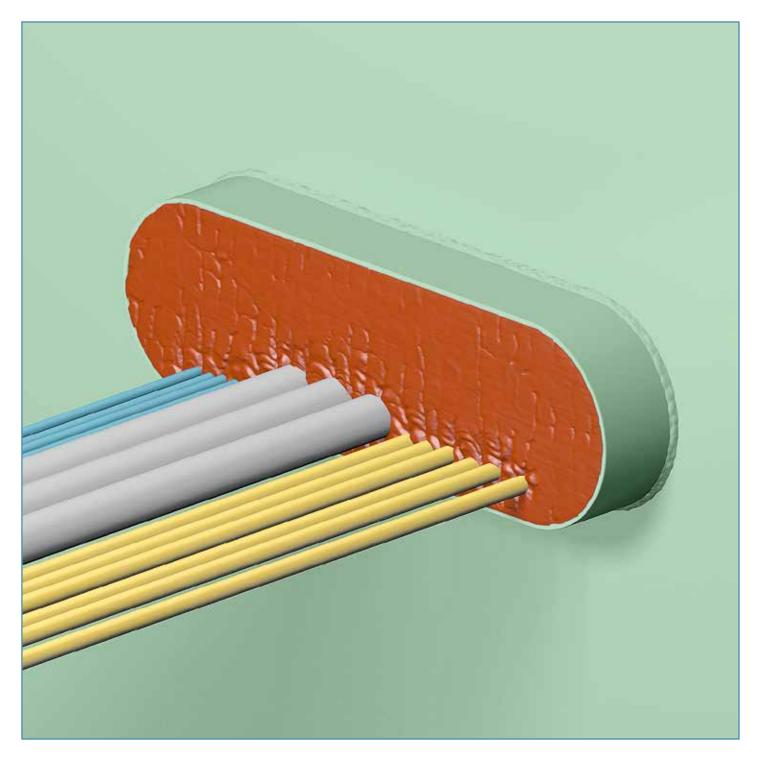




The cloth is then used to press down the sealant layer flush with the end of the transit frame. It is of utmost importance to ensure that the sealant is compressed very tightly so that the sealant is compressed into all empty spaces of the set of NOFIRNO<sup>®</sup> sleeves, including partially into the hollow filler sleeves. The larger the adhesive surfaces of the sealant, the higher the performance of the system.





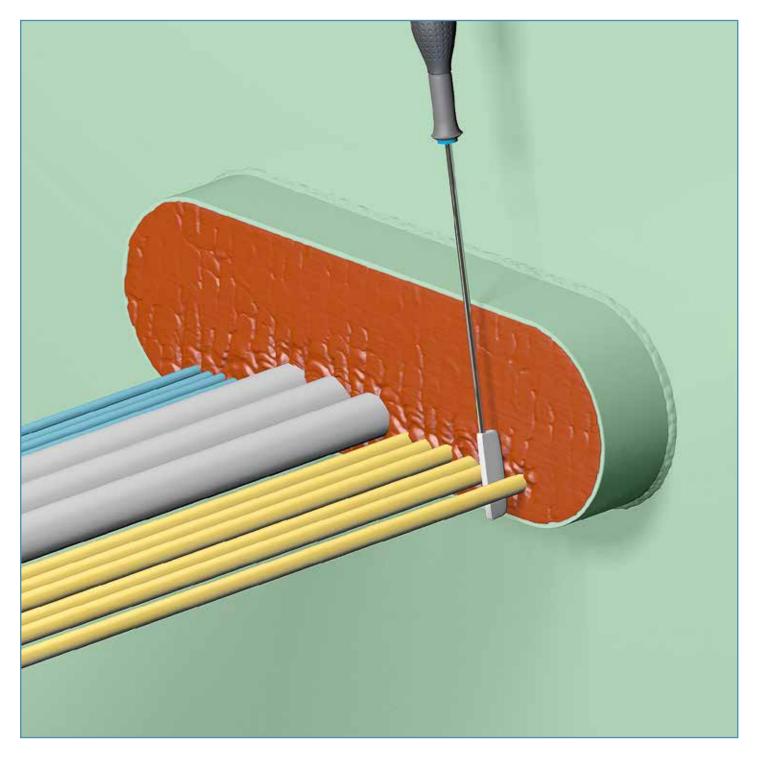


Due to the rapid skin formation of the sealant, smoothing should take place directly after compression of the sealant layer. As soon as skin formation takes place, a very neat smoothing of the sealant layer is not possible anymore.

Note: the NOFIRNO<sup>®</sup> sealant is water repellent so that water will drip off. Neat smoothing is helpful in this respect. The NOFIRNO<sup>®</sup> sealant is also seawater, UV, ozone and weathering resistant and offers a durability of decades.





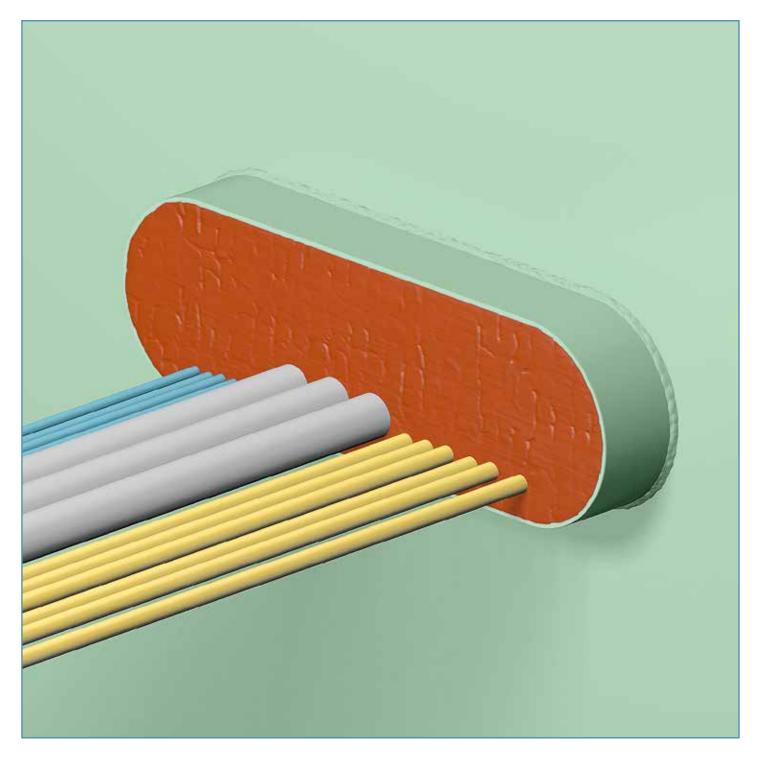


The NOFIRNO<sup>®</sup> sealant between the cables is pressed down and smoothed by hand or with a spatula or putty knife. A special tool, developed by BEELE Engineering, with a PTFE compression/ smoothing part is available. The sealant will not stick to the PTFE.

Compression and smoothing, especially in between the cables, is essential to obtain an effective gas and water tightness.





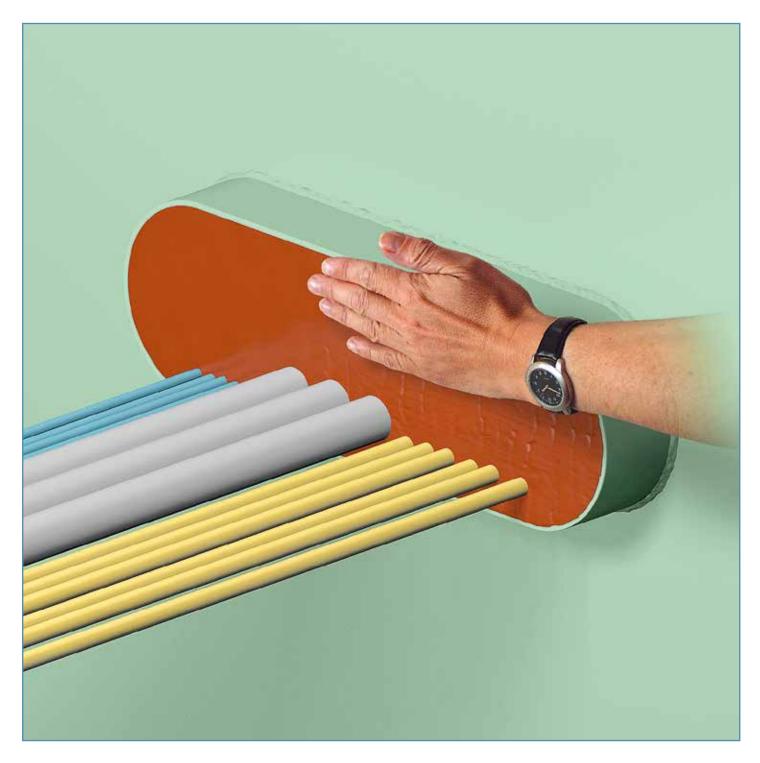


A last check should be made to ensure that the sealant layer is pressed down tightly and that no larger open holes are visible. Air enclosure within the individual layer of sealant should be prevented during finishing, because this would have a negative impact on the performance of the sealant layer under fire exposure.

Please refer to the Safety Data Sheet for more information about the working environment.





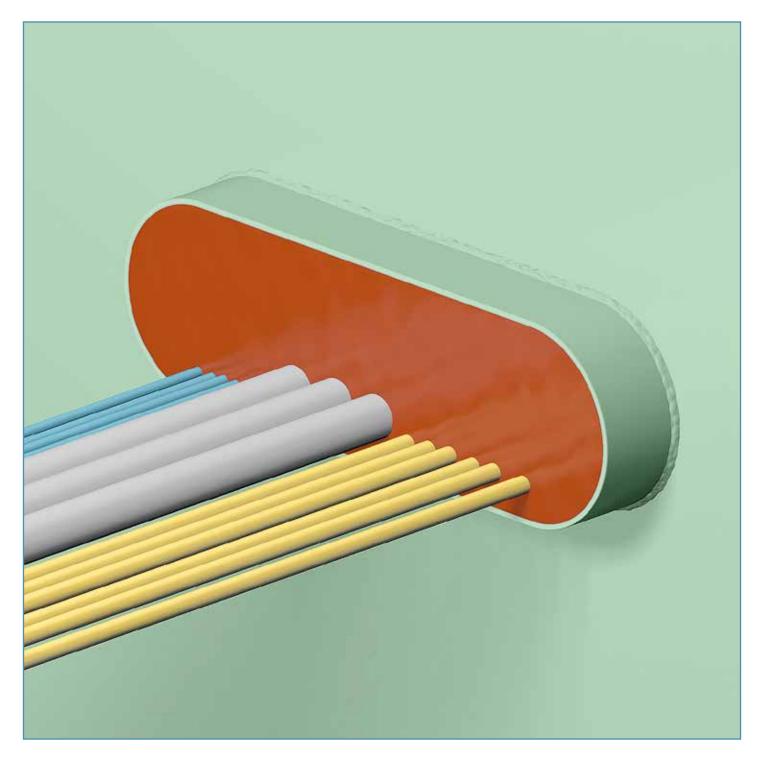


The surface can be smoothed by hand. Just wet the hands thoroughly with water. No dirty hands when working with NOFIRNO<sup>®</sup> and a very neat surface is the result. Note: this should only be a smoothing procedure. Do not pack or compress the sealant further.

Wear protective gloves when working with NOFIRNO<sup>®</sup> sealant. Please refer to the Safety Data Sheet for more information.





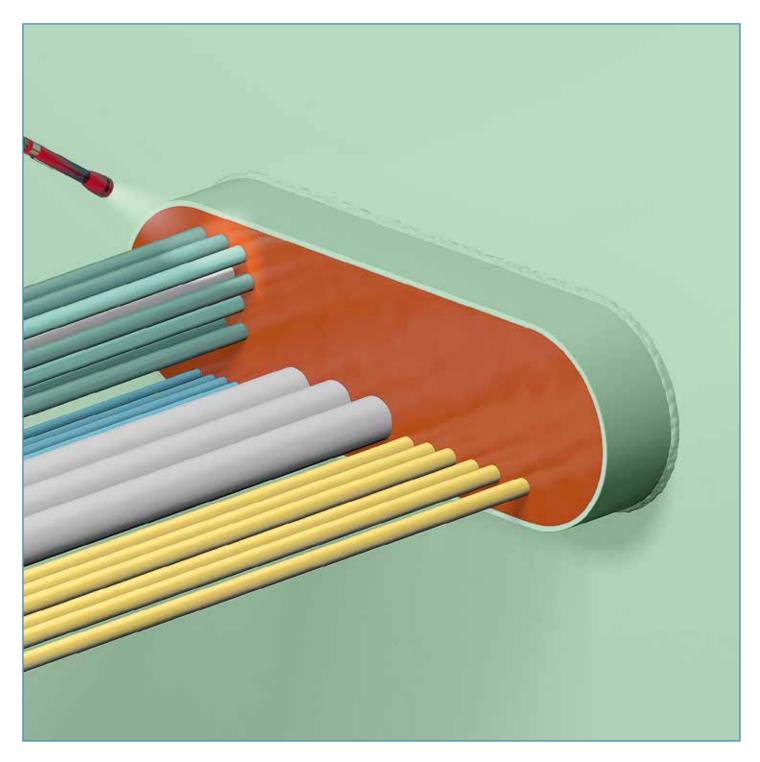


To obtain optimum adhesion during the curing process of the sealant, all the cables should be tightly fixed at both sides of the transit, as close as possible to the transit, and immediately after finishing the transit. Movement of the cables during the curing process will impair the adhesion process to the cable sheathings.

Note: time needed for curing of the sealant is dependent on air humidity in combination with the environmental temperature. It is advisable to place a sticker near the finished transit, stating that the transit has been recently installed, and should not be touched or damaged.





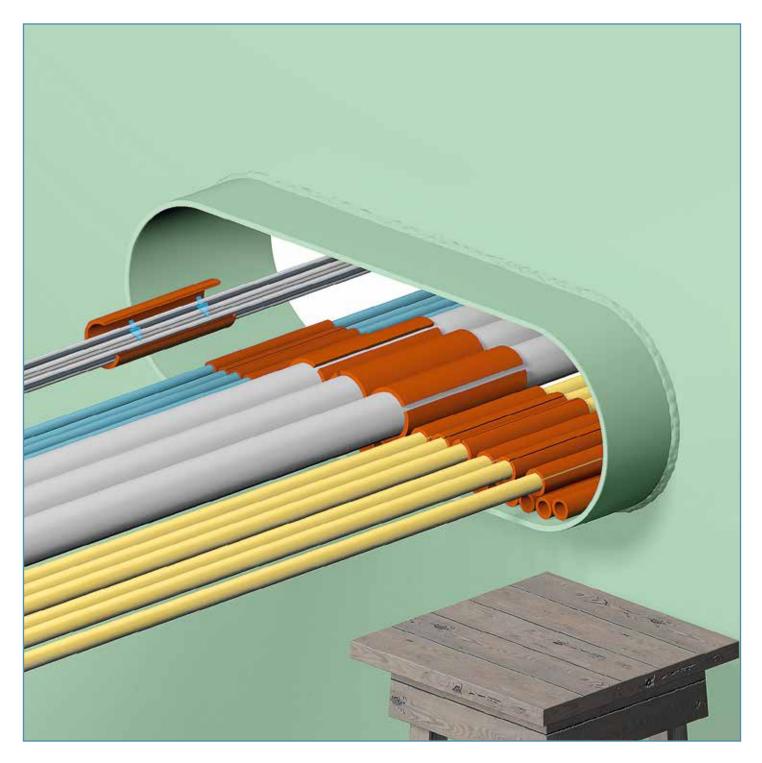


Additional information: applying the sealant on highly filled multi-cable transits can be quite complicated. The sealant can be applied in layers from the bottom to the top after cable pulling. Regardless, checking if sufficient sealant is applied in between sets of cables close to each other is a must. The reflective colour of the NOFIRNO<sup>®</sup> has the advantage that visual inspection of the sealant application in between cables is easier to perform.

Water and gas tightness is dependent on the quality of the final sealing. As is the case with any system, workmanship has a direct impact on the performance of the sealing system.



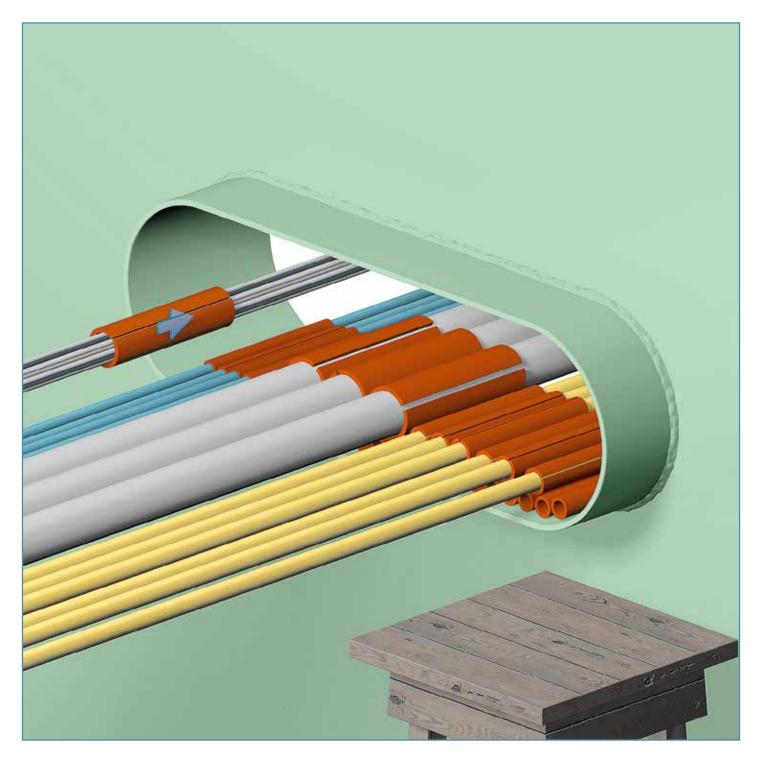




Additional information: bundled cable sets are allowed in the NOFIRNO<sup>®</sup> multi-cable sealing system, using only a single NOFIRNO<sup>®</sup> insert sleeve around the bundle of cables. Note: see the approved installation drawings for details. Bundling is limited to approved maximum dimensions.





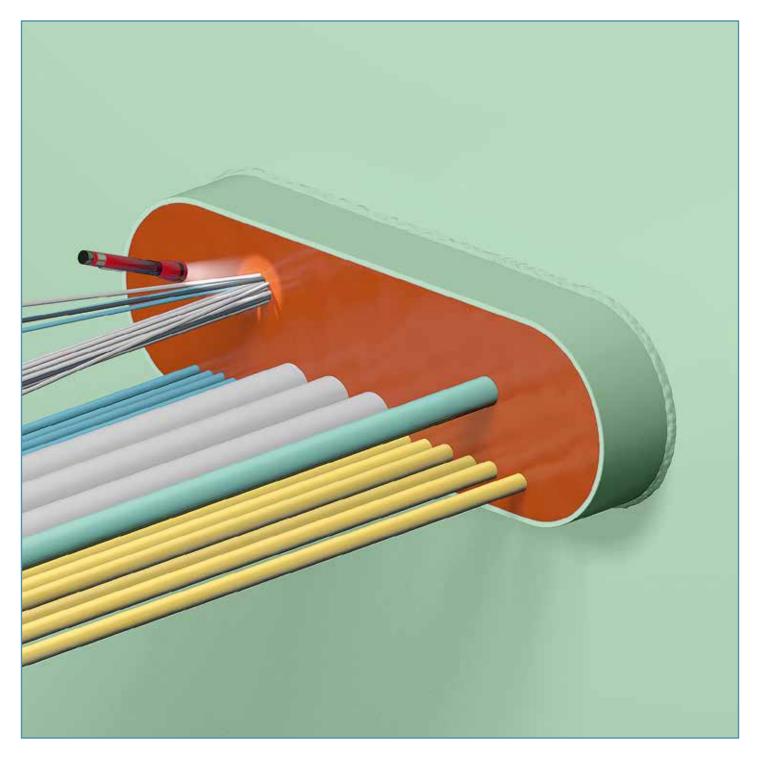


The sleeve is then pushed into the transit leaving 15 (20) mm free at front and backside.

Note: NOFIRNO<sup>®</sup> multi-cable transits with bundled cables are not approved for watertight partitions.



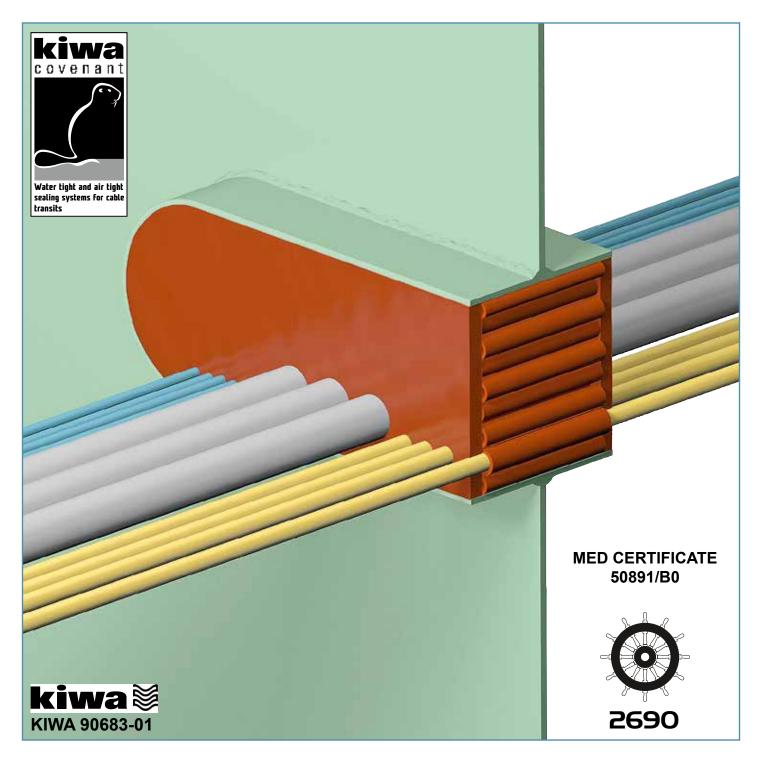




Check for all certainty that the sealant has been well packed around the bundle of cables in order to ensure an appropriate degree of cold smoke tightness. The NOFIRNO<sup>®</sup> rubber is highly endothermic and will not be consumed by the fire.





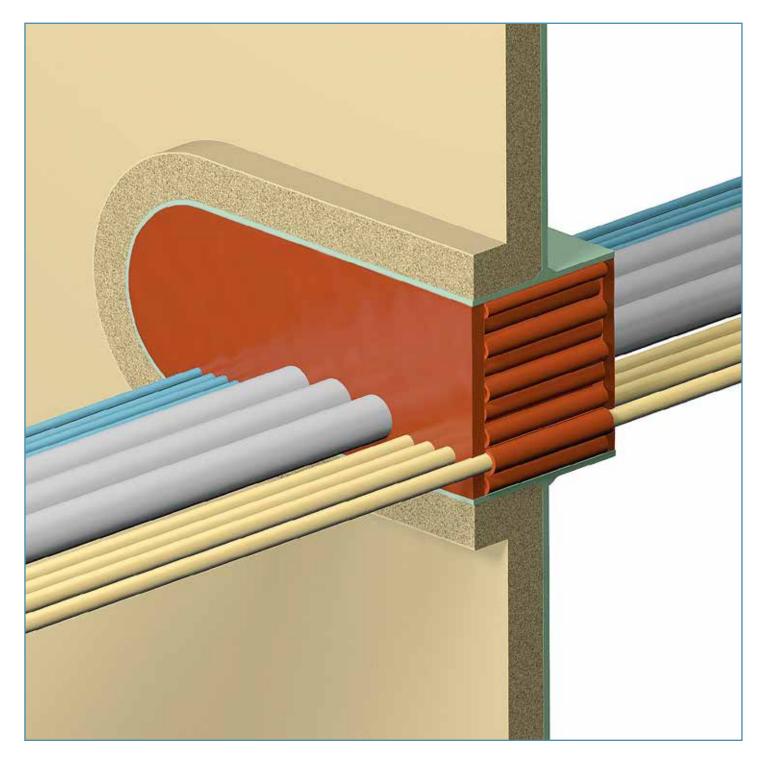


The NOFIRNO<sup>®</sup> rubber grade of the sleeves and the NOFIRNO<sup>®</sup> sealant, which are compounded under strict conditions in our factory, are suitable for gas and water tight ducting, and for fire rated applications as well. The NOFIRNO<sup>®</sup> sealant stays flexible at temperatures of -50 °C, allowing application in arctic environments.

The NOFIRNO<sup>®</sup> multi-cable transits have excellent resistance to seawater, UV, ozone and weather. Based on the use of the high tech silicone composition of the NOFIRNO<sup>®</sup> sealant and rubber, the system offers excellent durability.



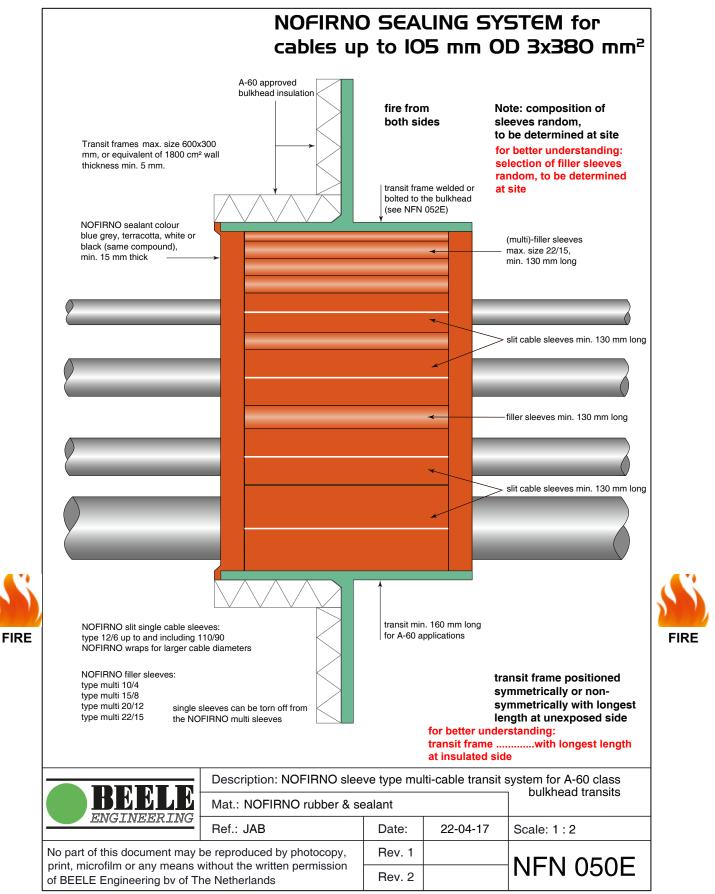




For A-class penetrations (which are insulated), the NOFIRNO<sup>®</sup> multi-cable transit frame needs to be insulated only at the insulated side of the bulkhead. No extra insulation needed in front of the transit and/or in between the cables. Tested with larger amounts LAN data cables (bundled as well), up to CLX high voltage cables up to 3 x 380 mm<sup>2</sup> with an OD of 105 mm. Note: for the larger cable sizes, NOFIRNO<sup>®</sup> cable wraps have to be used. Also approved for A-0 class without any insulation. No metal parts are incorporated in the sealing system. The conduit frames cannot corrode inside due to the tight sealant layers at both sides of the transit. No CUI (Corrosion Underneath Insulation).

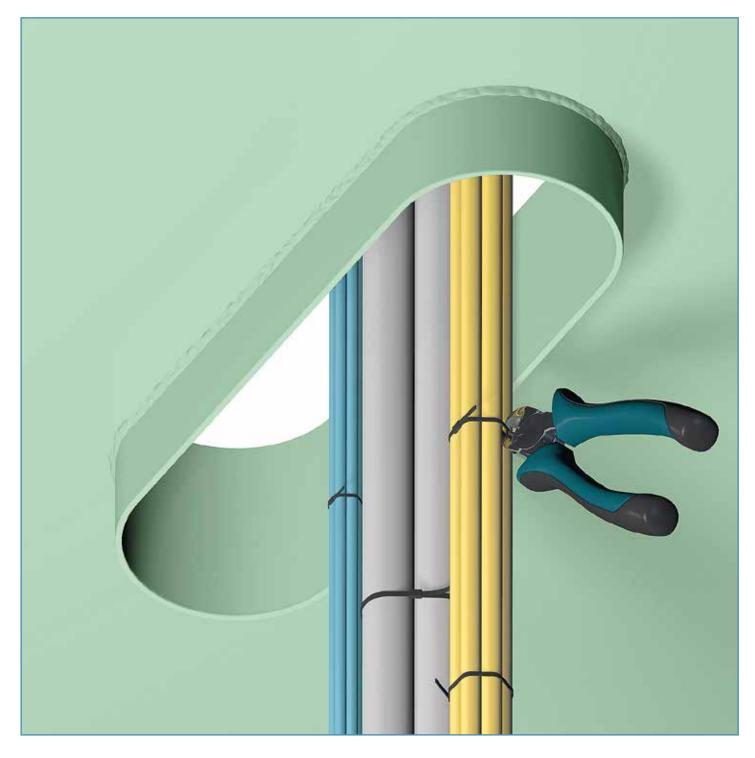








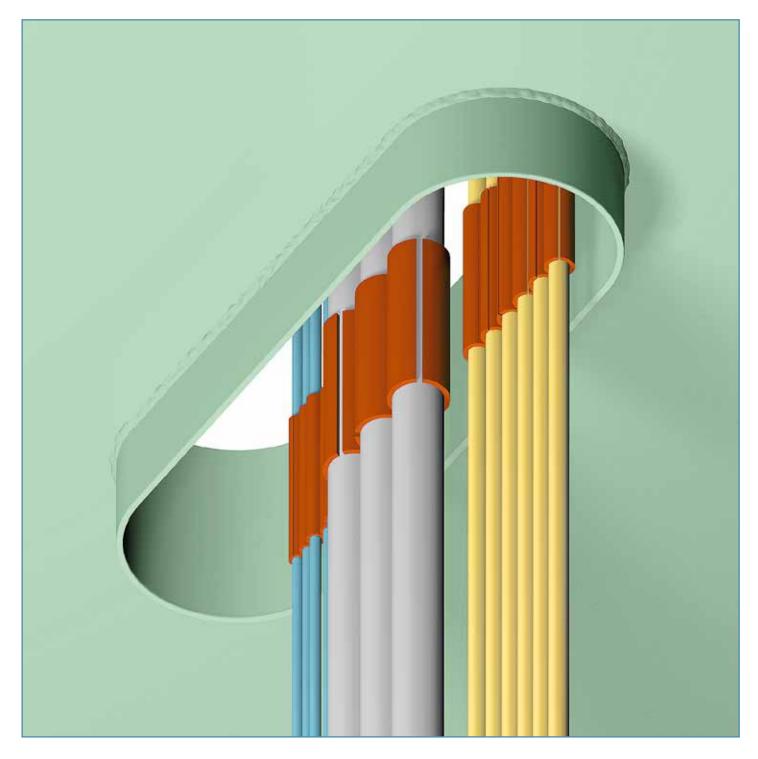




Deck penetrations are also easy to install with the NOFIRNO<sup>®</sup> system. Remove any cable tie-wraps to provide sufficient play of the cable set.



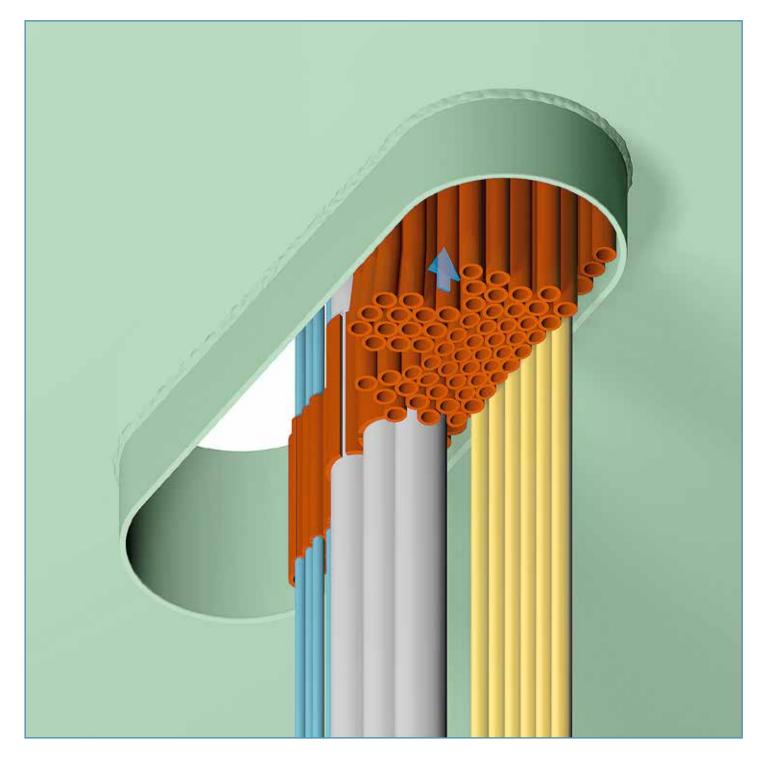




To prevent the NOFIRNO<sup>®</sup> sleeves from sliding down the cables, the sleeve should be a bit undersized to the cable. This allows the sleeves to cling to the cables, preventing them from sliding down. The inner surface structure of the NOFIRNO<sup>®</sup> cable sleeves will hold the sleeves in place as well.



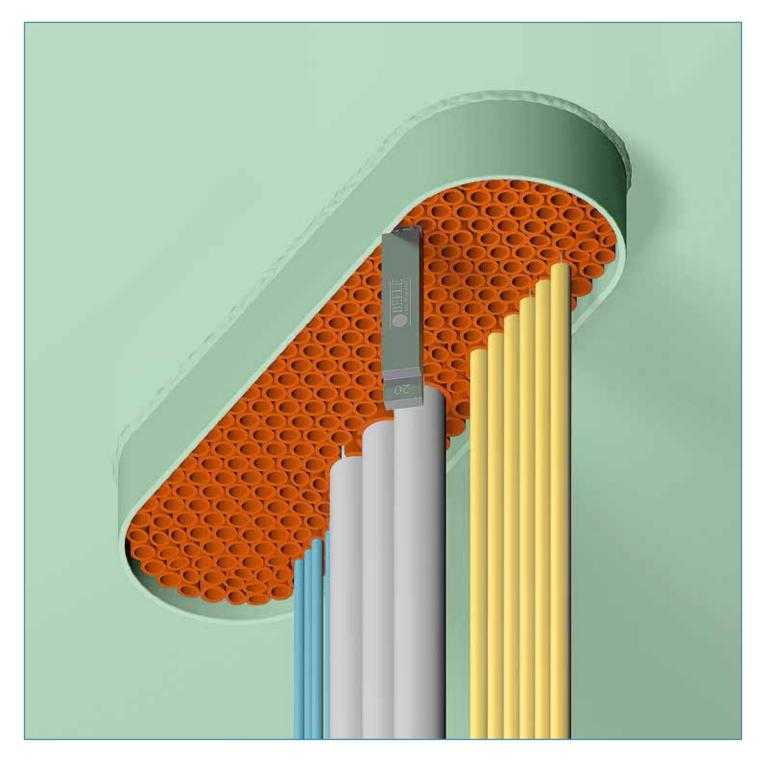




By making use of the NOFIRNO<sup>®</sup> multi-filler sleeves, sets and bundles can be made to ensure tight fitting inside the transit. With NOFIRNO<sup>®</sup> single filler sleeves, the filling of larger vertical transits will be more difficult.







With the Beele<sup>®</sup> adjuster or a marked piece of wood, the set of fillers is adjusted inside the transit. The NOFIRNO<sup>®</sup> rubber grade and the NOFIRNO<sup>®</sup> sealant, which are compounded under strict conditions in our factory, are suitable for gas and water tight ducting, and for highest fire rated applications as well. NOFIRNO<sup>®</sup> sleeves and sealant stay flexible at temperatures of -50 °C, allowing application in arctic environments even better than RISE<sup>®</sup>, and can be exposed to temperatures up to +180 °C as well.





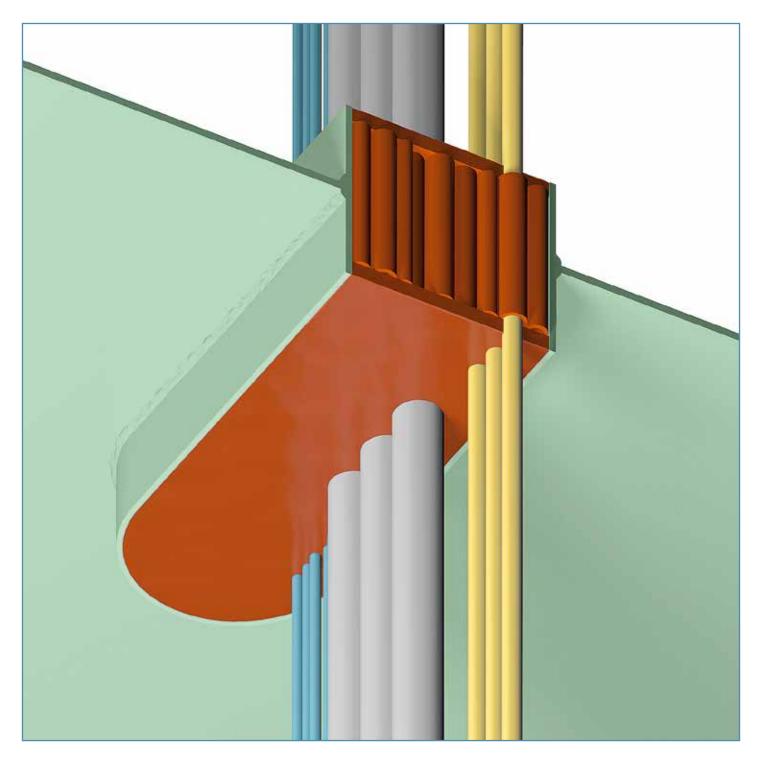


The NOFIRNO<sup>®</sup> sealant can be applied overhead for deck/floor transits without dripping or sagging. For cable transits with a high filling rate, longer nozzles for the sealant cartridges are available.

Please refer to the Safety Data Sheet for more information about the working environment.





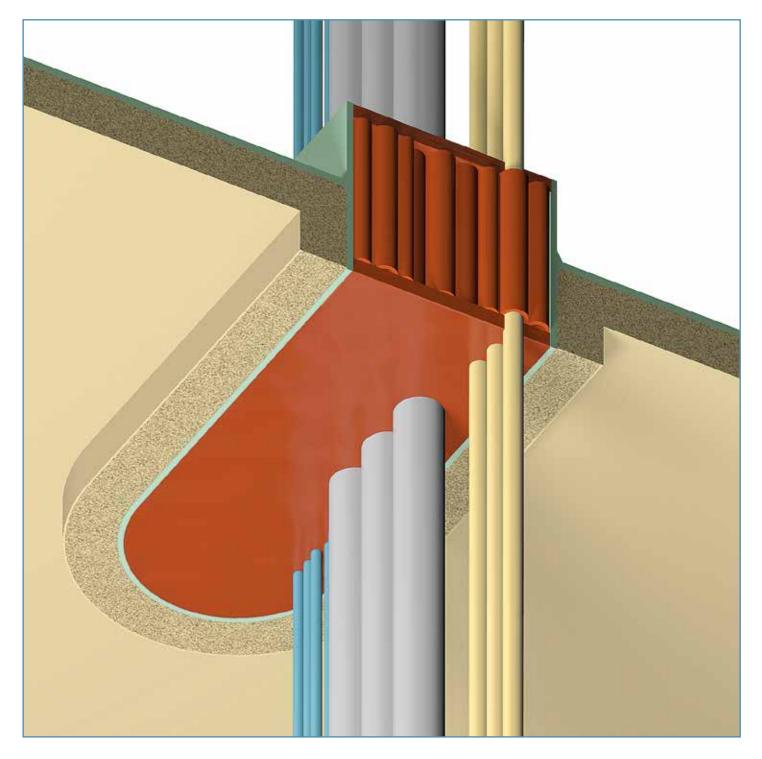


The surface can be smoothed by hand. Just wet the hands thoroughly with water. No dirty hands when working with NOFIRNO<sup>®</sup> and a very neat surface is the result. Note: this should only be a smoothing procedure. Do not pack or compress the sealant further.

Wear protective gloves when working with NOFIRNO<sup>®</sup> sealant. Please refer to the Safety Data Sheet for more information







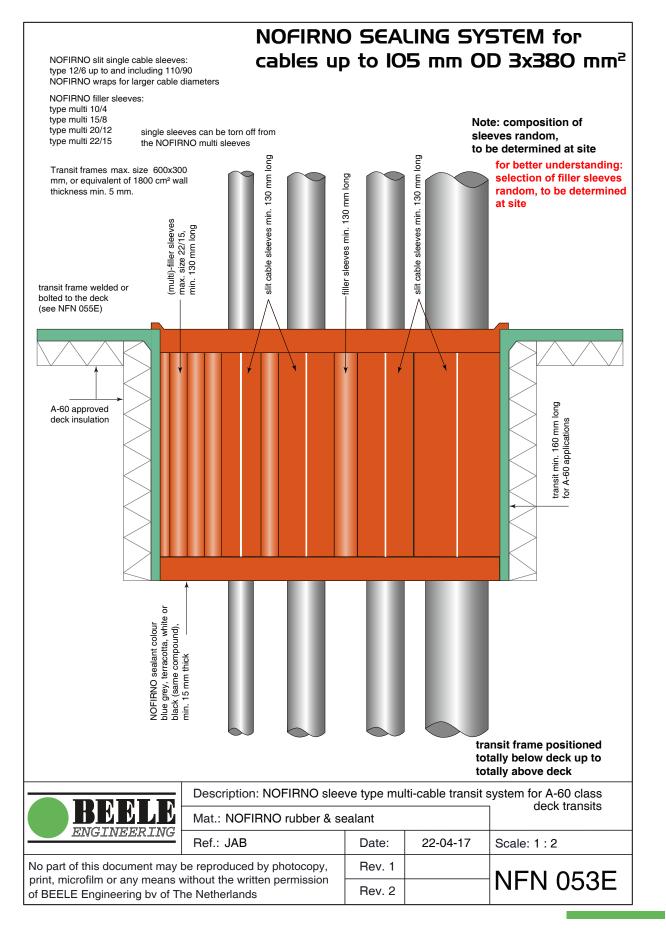
For A-class penetrations (which are insulated), the NOFIRNO<sup>®</sup> multi-cable transit frame needs to be insulated only at the at the lower side of the deck.

No extra insulation needed in front of the penetration and/or in between the cables. Tested with larger amounts LAN data cables (bundled as well), up to CLX high voltage cables with conductors up to  $3 \times 380 \text{ mm}^2$  with an OD of 105 mm.

Note: for the larger cable sizes, NOFIRNO® cable wraps have to be used.

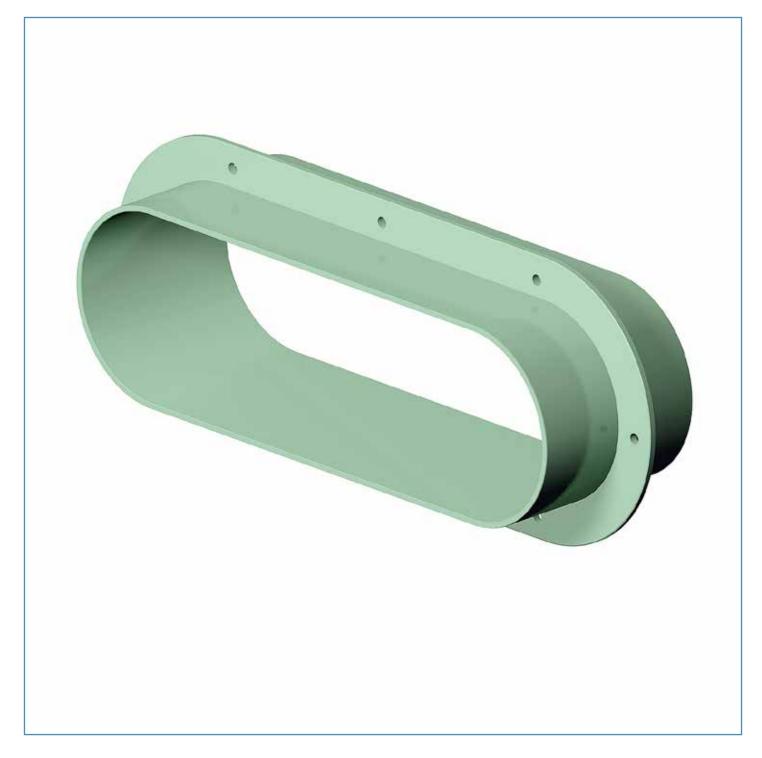








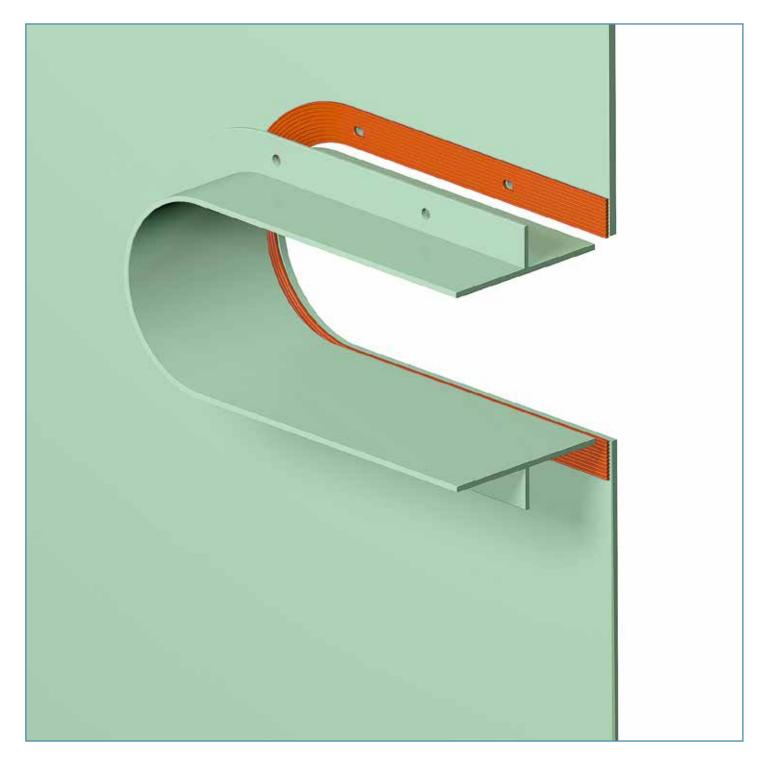




Flanged frames with a flange for bolting (60 mm wide and 6 mm thick) with a hole configuration for fixation, can be used also for the NOFIRNO<sup>®</sup> multi-cable sealing system.



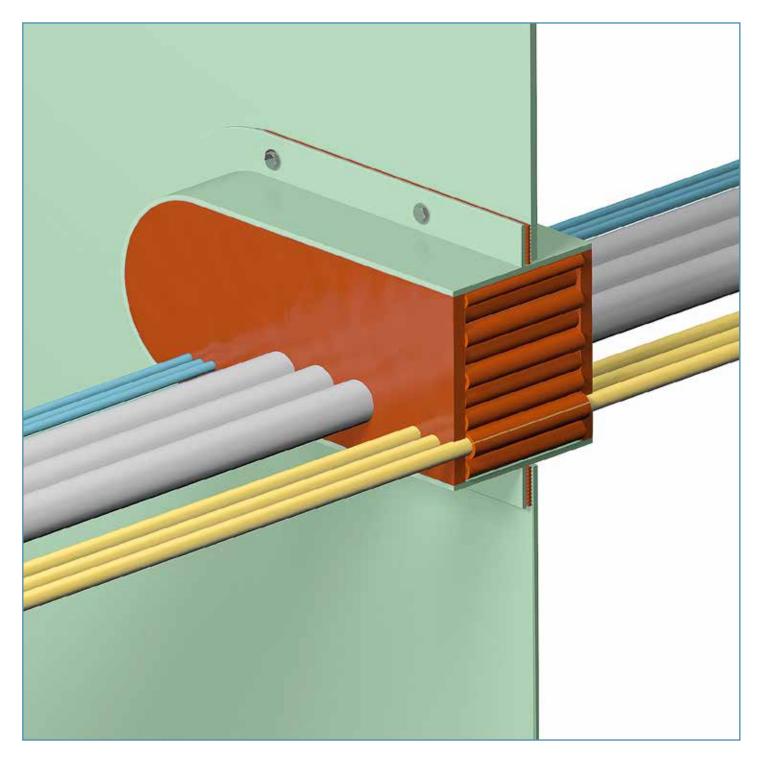




The flanged transit frames are bolted against the partition. A fire safe NOFIRNO<sup>®</sup> gasket has to be applied between the flange of the transit frame and the partition. The gaskets have a designed profiling to exclude the need for excessive compression (6-10 Nm is sufficient). The reduced forces on the profiled rubber make the usual need for retightening from time to time a thing of the past.





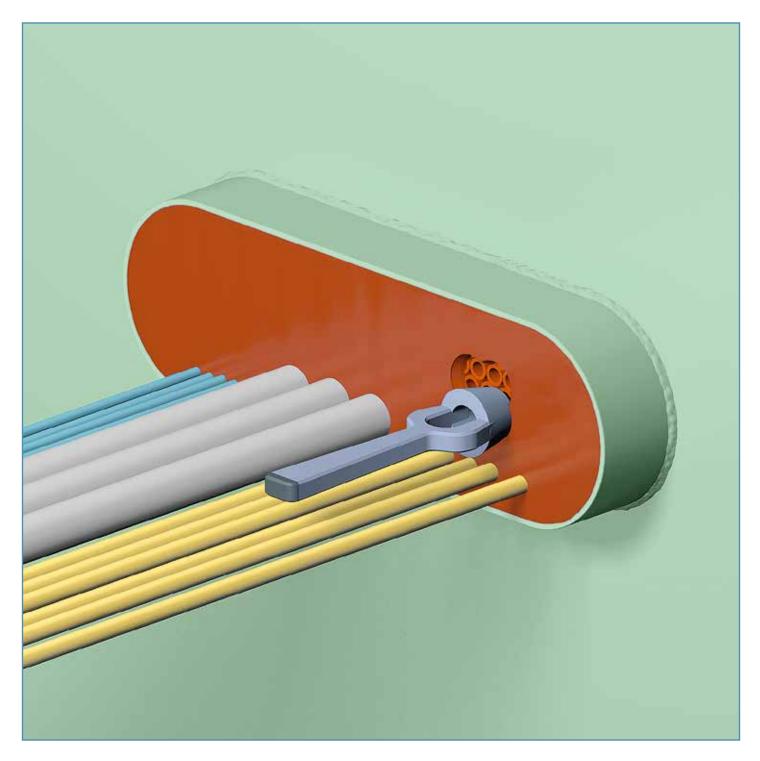


For A-class penetrations (which are insulated), the NOFIRNO<sup>®</sup> multi-cable transit frame needs to be insulated only at the insulated side of the bulkhead or at the lower side of the deck. No extra insulation needed in front of the penetration and/or in between the cables. Tested with larger amounts LAN data cables (bundled as well), up to CLX high voltage cables with conductors up to 3 x 380 mm<sup>2</sup> with an OD of 105 mm.

Note: for the larger cable sizes, NOFIRNO® cable wraps have to be used.



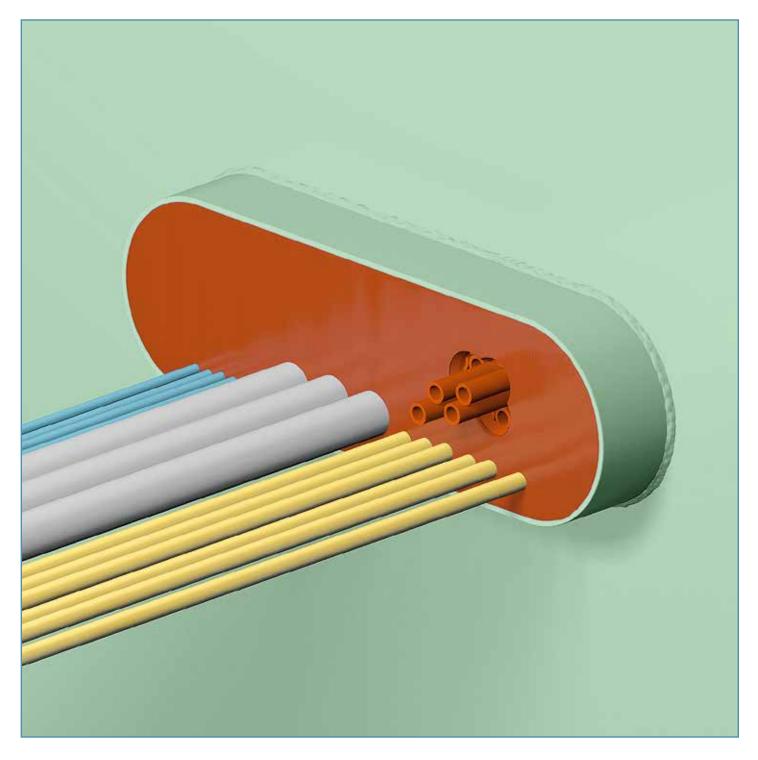




Adding extra cables through a finished NOFIRNO<sup>®</sup> multi-cable transit is an easy job. With the use of NOFIRNO<sup>®</sup> filler and cable sleeves as separators, no permanent deformation of the rubber parts will occur, and the cables are ducted individually. This means there is no need to disassemble the whole transit. Cut away the sealant layer at both sides of the penetration with a plastic knife or a hollow punch in a tapering shape, at a spot where there is sufficient spare space visible on the surface of the sealant layer.



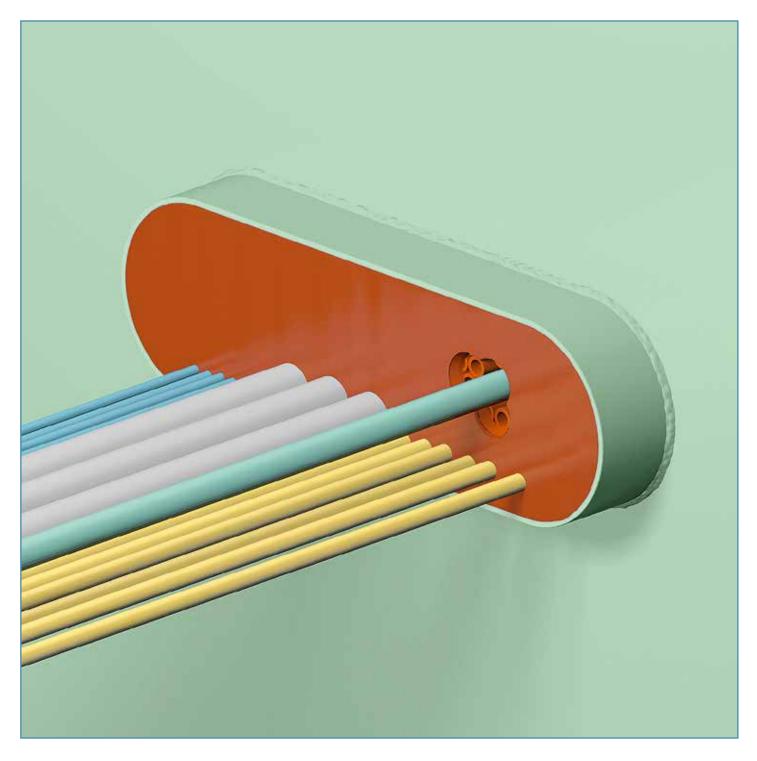




Remove one or more NOFIRNO<sup>®</sup> filler sleeves to create a fitting opening for the cable to be ducted.



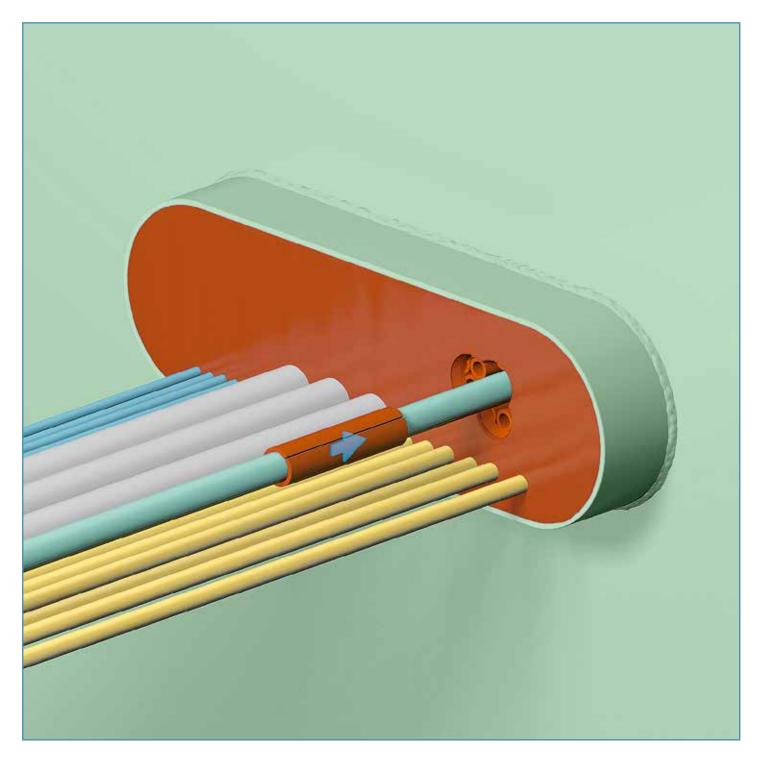




A cable is pulled through the free passage opening in the NOFIRNO<sup>®</sup> multi-cable transit. For adding cables, there is in fact no more disassembling needed than removing some filler sleeves. No extra costs for the extension of the cable set other than some new sealant to be applied.







Place a NOFIRNO<sup>®</sup> sleeve around the newly ducted cable. Push the insert sleeve into the conduit so that it is even with the other sleeves.







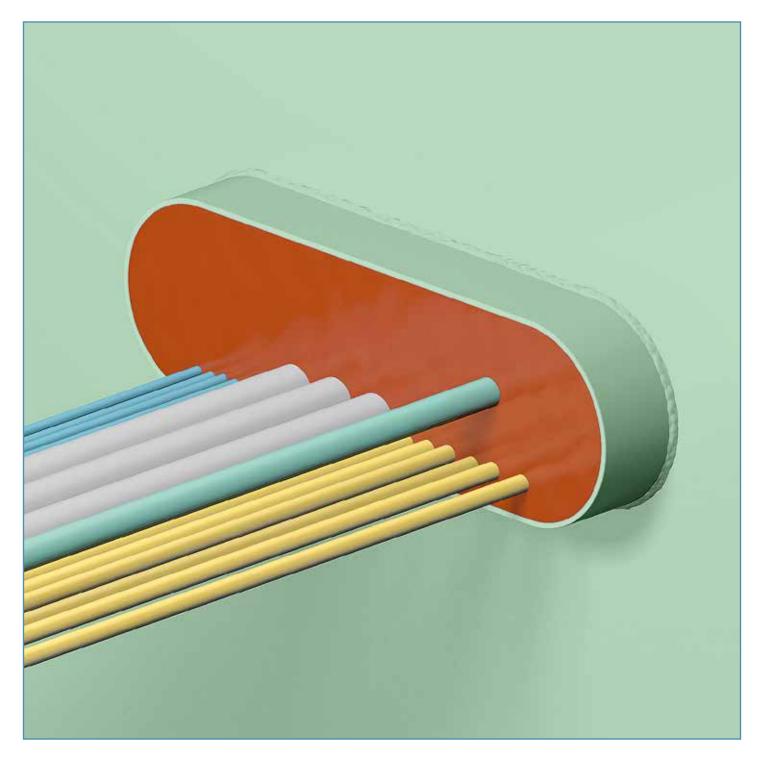
Clean and dry the newly ducted cable thoroughly and refill the opening in the sealant layer at both sides of the transit with NOFIRNO<sup>®</sup> sealant.

The fresh sealant adheres very well to the already cured sealant. Finish the new sealant layer in the same way as done for the initial sealant layer.

Please refer to the Safety Data Sheet for more information about the working environment.



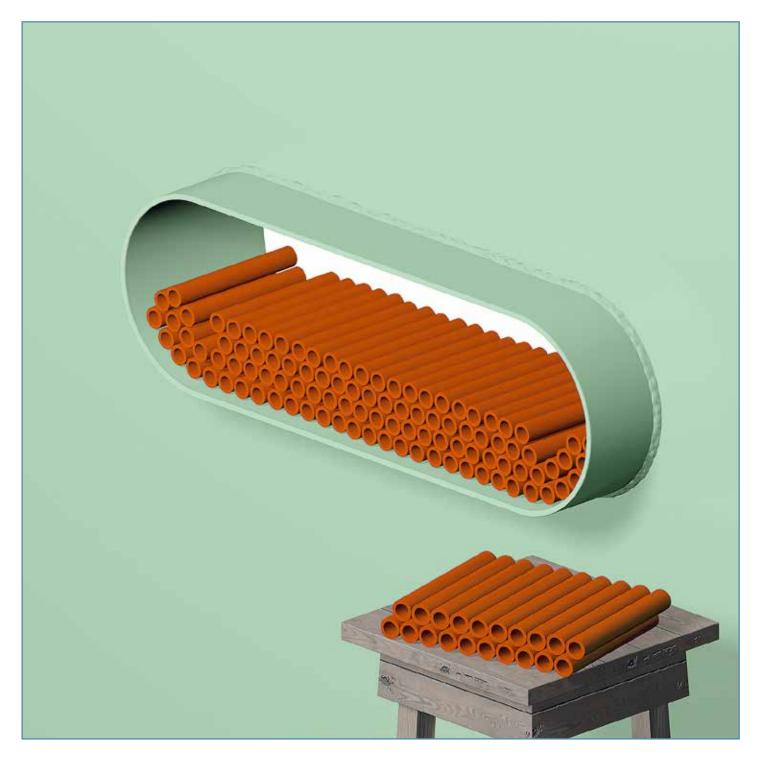




Note: time needed for curing of the sealant is dependent on air humidity in combination with the environmental temperature.





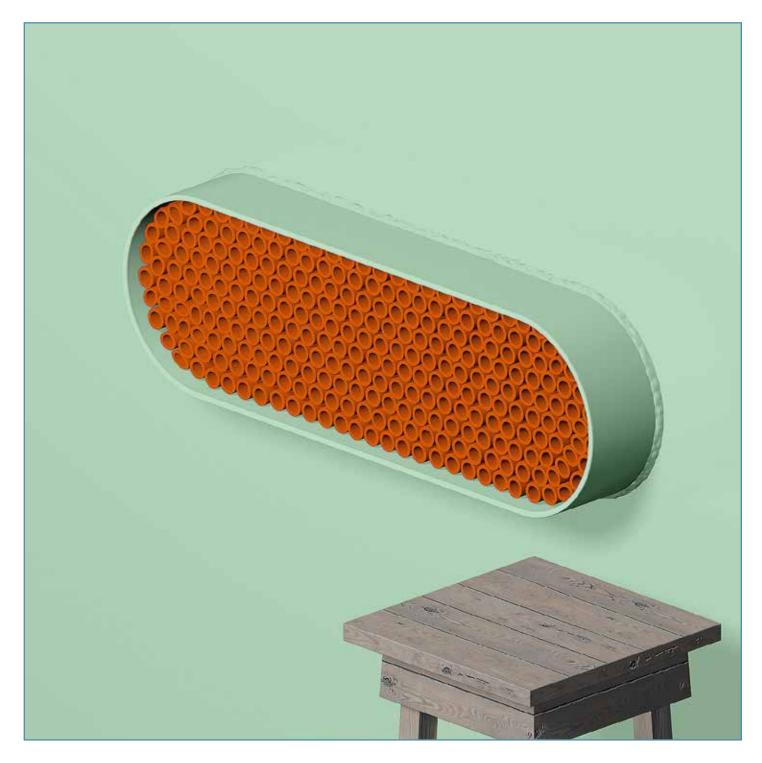


The space inside the transit frame is filled with NOFIRNO<sup>®</sup> filler sleeves type 22/15. For ease of filling, the NOFIRNO<sup>®</sup> filler sleeves are supplied non-split. Multi-filler sleeves (set of 10) are preferred for filling larger spaces.

Filling the conduit frame with NOFIRNO<sup>®</sup> multi-filler sleeves starts with stacking the multi-set on top of each other and to place rolled-up sets of multi-sleeves in the corners.



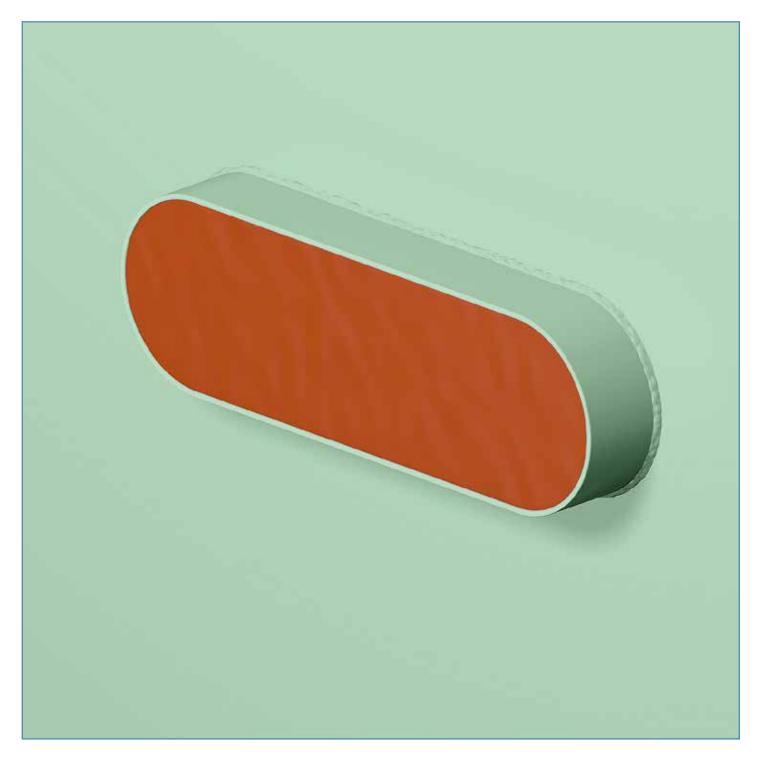




Before applying the NOFIRNO<sup>®</sup> sealant, it is advisable to perform a final check on the packing of the filler sleeves. A tight fit of the whole set of sleeves in the required ratio is not only vital for the mechanical stability of the sealing system, but also for the fire stopping properties. A final check should therefore be a part of quality control.





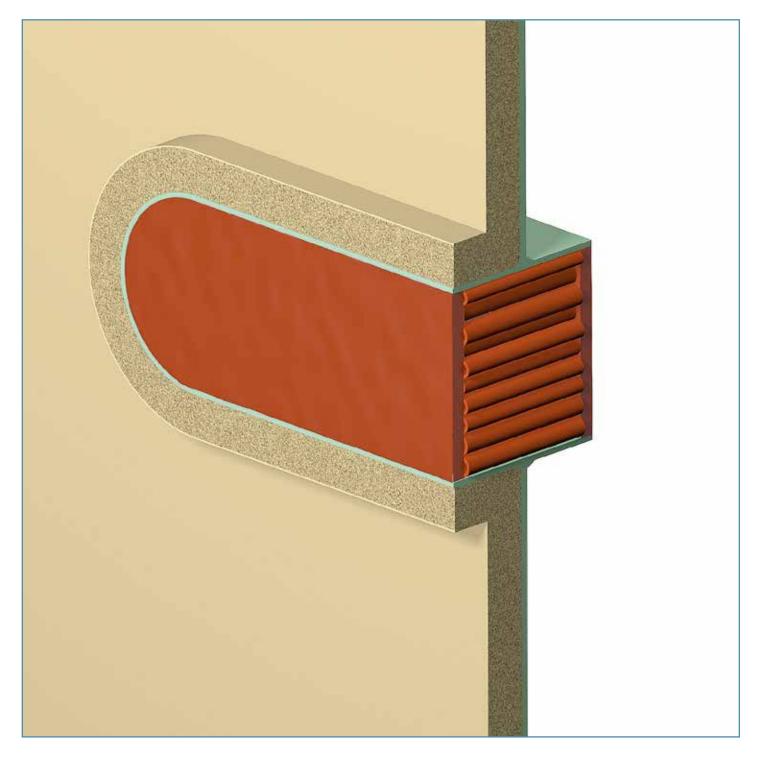


The NOFIRNO rubber grade of the sleeves and the NOFIRNO<sup>®</sup> sealant, which are compounded under strict conditions in our factory, are suitable for gas and water tight ducting, and for fire rated applications as well. The NOFIRNO<sup>®</sup> sealant stays flexible at temperatures of -50 °C, allowing application in arctic environments.

The NOFIRNO<sup>®</sup> blind transits have excellent resistance to seawater, UV, ozone and weather. Based on the use of the high tech silicone composition of the NOFIRNO<sup>®</sup> sealant and rubber, the system offers excellent durability.







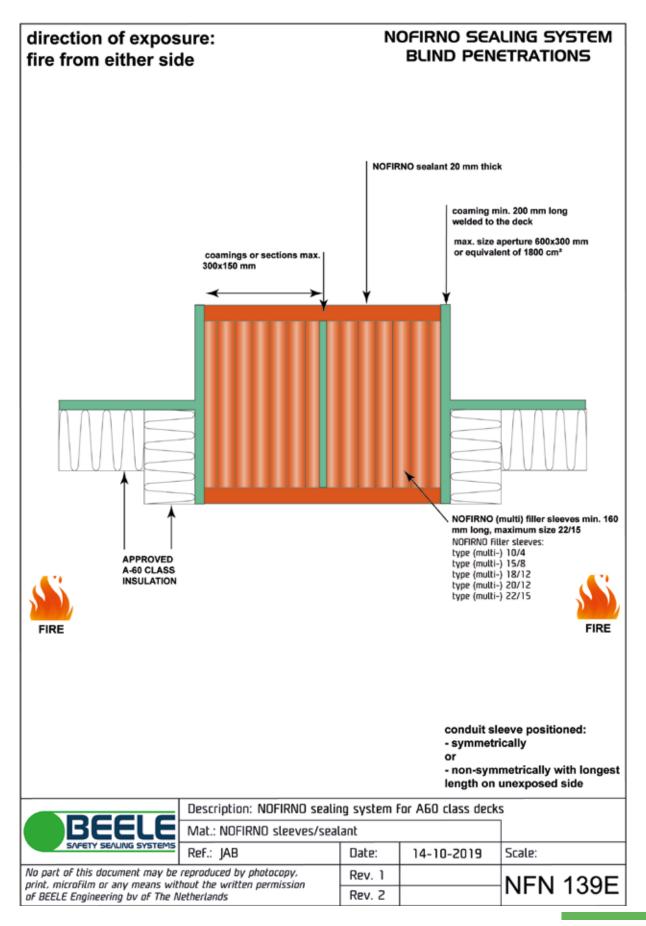
For A-class penetrations (which are insulated), the NOFIRNO<sup>®</sup> blind transit frame needs to be insulated only at the insulated side of the bulkhead or the lower side of the deck. No extra insulation needed in front of the transit. Also approved for deck penetrations.

For transits larger than 300x150 mm partitions have to be provided inside the coaming, dividing the transit in sections.

See drawings NFN 138E and NFN 139E.











#### INSTALLATION INSTRUCTIONS FOR NOFIRNO® MULTI-CABLE TRANSIT SEALING SYSTEM - MED CERTIFICATE

Page 1/3 Certificate number: 50891/B0 MED File number: ACI4000/041/013 Marine & Offshore Item number: MED/3.26a USCG Module B number: 164.138 / EC2690 This certificate is not valid when presented without the full attached schedule composed of 7 sections BUREAU VERITAS www.veristar.com Notified Body 2690 - MARINE EQUIPMENT DIRECTIVE 2014/90/EU EC TYPE EXAMINATION CERTIFICATE as per Module B of Directive 2014/90/EU of the European Parliament and of the Council of 23 July 2014 as transposed in the French Regulations and Commission Implementing Regulation (EU) 2018/773 of 15 May 2018 This certificate is issued to BEELE ENGINEERING Aalten - NETHERLANDS for the type of product PENETRATIONS THROUGH "A" CLASS DIVISIONS : ELECTRIC CABLE TRANSITS NOFIRNO Multi-cable transits Requirements: SOLAS 74 convention as amended, Regulations II-2/9 IMO Res MSC.307(88) -(2010 FTP Code)-IMO MSC.1/Circ.1488 This certificate is issued on behalf of the French Maritime Authorities to attest that Bureau Veritas Marine & Offshore did undertake the relevant type-examination procedures for the product identified above which was found to comply with the relevant requirements of the Directive 2014/90/EU of the European Parliament and of the Council of 23 July 2014 as transposed in the French Regulations. This certificate will expire on: 21 Jan 2024 For Bureau Veritas Marine & Offshore Notified Body 2690, At BV GRONINGEN, on 21 Jan 2019. John Mondt AUREAU VERITA PARIS 1828 REGI NATIONAL This certificate does not allow to issue the Declaration of Conformity and to affix the mark of conformity (wheelmark ) to the products corresponding to this type. To this end, the production-control phase module (D, E or F) of Annex II of the Directive is to be complied with and controlled by a written inspection agreement with a notified body. This conficate remains vaid until the date stated above, unless cancelled or revoked, provided the conditions indicated in the subsequent page(s) are complied with This certificate remains valid until the date stated above, unless cancelled or revoked, provided the conditions indicated in the subsequent page(s) are complied with and the product remains satisfactory in service. This certificate will not be valid if the applicant makes any changes or modifications to the approved product, which have not been notified to, and agreed in writing with Bureau Veritas Marine & Offshore. Should the specified regulations or standards be amended during the validity of this certificate, the product(s) islane to be re-approved prior to lithey being placed on board vessels to which the amended regulations or standards apply. Bureau Veritas Marine & Offshore is designated by the French Maritime Authority as a "notified body" under the terms of the French Regulations Division 140 Chapter 140-2. This certificate is issued within the scope of the General Conditions of Bureau Veritas Marine & Offshore available on the internet site www.veristar.com. Any Person not a party to the contract pursuant to which this document, or for errors of judgement, fault or negligence committed by personnel of the Society or of its Agents in establishment or issuance of this document, and in connection with any activities for which it may provide. The electronic version is available at: http://www.veristamb.com/veristamb/jsplviewPublicPdfTypec.jsp?id=bef0lvfgma

## STATE-OF-THE ART MULTI-CABLE TRANSIT SEALING SYSTEMS







## CONTROFIL MULTI-CABLE TRANSITS

# CET-A-SIL

#### **RISE**<sup>®</sup>

- For fire, gas, smoke and watertight sealing of multi-cable penetrations.
- Compact system. No precise fitting parts.
- No metal parts, no corrosion.
- Most cost-effective way of installation.
- No pre-engineering or special conduit frames.
- No restrictions on cable types and sizes, no insulation in front of the penetration needed.
- Adding or removing cables an easy matter.
- RISE<sup>®</sup> EXTEND-A-FRAME for upgrading block systems doubles the usable space!
- RISE<sup>®</sup> CONDUCTON<sup>®</sup> for EMC penetrations high attenuation values - no galvanic corrosion - no aging.
- Proven for new and upgraded installations.
- The system of choice in shipyards worldwide for more than 25 years!

#### **NOFIRNO<sup>®</sup>**

- System technology based on RISE<sup>®</sup>.
- Even easier installation.
- Even higher pressure ratings.
- Jet Fire tested for harshest applications.
- Bundled cable sets approved
- Breakthrough A-class with IS mm both sides.
- The system of choice for highest fire ratings and harshest environment!

#### **CONTROFIL®**

- Newest technology for cable ducting and sealing.
- Newest rubber technology CRUSHNOF® rubber.
- Shorter conduit depths flexible composition.
- Prevents overfilling of cable transits.
- Fire tight watertight.
- Breakthrough controlled filling of transits.
- The system of choice for neat cable routing in installations.

#### **CET-A-SIL®**

- Multi-gland system for electrical cabinets.
- Modular system sealing plugs and modules.
- Suitable for IP 68 rated equipment.
- Watertight up to 4 meter water column.
- No compression on cable sheathings.
- No metal parts no corrosion no O-rings.
  - Breakthrough no disassembling to add cables.
- The alternative system for cable glands.

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