

INSTALLATION INSTRUCTIONS NOFIRNO®/EMC(MULTI-) CABLE TRANSITS



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FIRE SAFE, GAS AND WATER
TIGHT SEALING SOLUTIONS FOR
INSTALLATIONS/CONSTRUCTIONS



KNOWLEDGE TRANSFER, EDUCATION AND TRAINING



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CONTITITE, CONTROFIL, CRUSHER, CRUSHNOF, CSD, CSD THE SIMPLE SEAL SYSTEM, DRIFIL, DYNATITE, FIRAQUA, FIREQUAKE, FIRSTO, FISSIC, FIWA, FYLLOFYS, GLANDMOD, LEAXEAL,

MULTI-ALL-MIX, NOFIRNO, profiles NOFIRNO gaskets, RAPID TRANSIT SYSTEM, RIACNOF, RISE, RISWAT, SEALING VALLEY, \$, SLIPSIL, flanges SLIPSIL plugs, ULEPSI, XATTAX and YFESTOS are registered trade

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brochure code : installation NOFIRNO/EMC







NOFIRNO® cable insert sleeves are used to separate cables inside the conduit opening. This allows for ease of application of the NOFIRNO® sealant in between and around the ducted cables. The NOFIRNO® cable sleeves are available in 29 sizes and in lengths of 60, 80, 110, 130, 140, 160 and 210 mm. The NOFIRNO® cable insert sleeves are split lengthwise and can therefore be placed around the cables in front of the conduit opening.

1





NOFIRNO® CABLE INSERT SLEEVES

NOFIRNO®	cable	sleeve	article	sleeve	article	sleeve	article	sleeve	article
sleeve	diameter	length	number	length	number	length	number	length	number
12/6 14/8 16/10 18/12 20/14 22/16 26/18 28/20 30/22 32/24 34/26 36/28 38/30 42/33 46/36 49/39 52/42 55/45 58/48 62/52 66/56 70/60 74/64 78/68 82/72 86/76 95/80 100/85 110/90	5 - 7 7 - 9 9 - 11 11 - 13 13 - 15 15 - 17 17 - 19 19 - 21 21 - 23 23 - 25 25 - 27 27 - 29 29 - 32 32 - 35 35 - 38 38 - 41 41 - 44 44 - 47 47 - 51 51 - 55 55 - 59 59 - 63 63 - 67 67 - 71 71 - 75 75 - 79 79 - 84 84 - 89 89 - 94	60	50.1000 50.1001 50.1002 50.1003 50.1004 50.1005 50.1006 50.1007 50.1008 50.1011 50.1012 50.1013 50.1014 50.1015 50.1016 50.1017 50.1018 50.1019 50.1020 50.1020 50.1021 50.1022 50.1023 50.1024 50.1025 50.1027 50.1028	80	50.1240 50.1241 50.1242 50.1243 50.1244 50.1245 50.1247 50.1248 50.1249 50.1250 50.1251 50.1252 50.1253 50.1256 50.1257 50.1258 50.1259 50.1261 50.1262 50.1263 50.1264 50.1265 50.1266 50.1267 50.1268	110	50.1040 50.1041 50.1042 50.1043 50.1044 50.1045 50.1047 50.1047 50.1049 50.1051 50.1052 50.1053 50.1054 50.1055 50.1056 50.1057 50.1059 50.1060 50.1061 50.1062 50.1063 50.1064 50.1065 50.1066 50.1067 50.1068	130	50.1200 50.1201 50.1202 50.1203 50.1204 50.1205 50.1207 50.1208 50.1209 50.1210 50.1211 50.1212 50.1213 50.1214 50.1215 50.1218 50.1219 50.1219 50.1220 50.1220 50.1222 50.1223 50.1224 50.1225 50.1228
NOFIRNO® sleeve	cable diameter	sleeve length	article number	sleeve length	article number	sleeve length	article number	sleeve length	article number
12/6 14/8 16/10 18/12 20/14 22/16 26/18 28/20 30/22 32/24 34/26 36/28 38/30 42/33 46/36 49/39 52/42 55/45 58/48	5 - 7 7 - 9 9 - 11 11 - 13 13 - 15 15 - 17 17 - 19 19 - 21 21 - 23 23 - 25 25 - 27 27 - 29 29 - 32 32 - 35 35 - 38 38 - 41 41 - 44	140	50.1080 50.1081 50.1082 50.1083 50.1084 50.1085 50.1086 50.1088 50.1089 50.1090 50.1091 50.1092 50.1093 50.1095 50.1096 50.1097	160	50.1120 50.1121 50.1122 50.1123 50.1124 50.1125 50.1126 50.1127 50.1128 50.1130 50.1131 50.1132 50.1133 50.1134 50.1135 50.1136	210	50.1160 50.1161 50.1162 50.1163 50.1164 50.1165 50.1167 50.1168 50.1169 50.1170 50.1171 50.1172 50.1173 50.1174 50.1175 50.1176 50.1176		

50.1143

50.1144

50.1145

50.1146

50.1147

50.1148

50.1183

50.1184

50.1185

50.1186 50.1187

50.1188

78/68

82/72

86/76

95/80

100/85

110/90

67 - 71

71 - 75

75 - 79

79 - 84

84 - 89

89 - 94

50.1103

50.1104

50.1105

50.1106

50.1107

50.1108







NOFIRNO® filler sleeves are supplied in multi-sets of 6, 8, 10 and 12 sleeves, depending on the outer dimensions of the sleeves. Single sleeves or smaller sets of sleeves can be torn off easily. To tear off sleeves from the multi-set, the procedure is to do this backwards/forwards and not sideways. This is because of the strength of the intermediate rubber parts.

Note: the 80 mm sleeves are not yet incorporated in the tables.





NOFIRNO® MULTI-FILLER SLEEVES

to be used for larger conduit openings

NOFIRNO® filler sleeve 18/12 multi 10

art. no. 80.5050 for 60 mm length art. no. 80.5056 for 80 mm length art. no. 80.5051 for 110 mm length art. no. 80.5055 for 130 mm length art. no. 80.5052 for 140 mm length art. no. 80.5053 for 160 mm length art. no. 80.5054 for 210 mm length art. no. 80.5054 for 210 mm length

to be used for larger conduit openings

ဖ NOFIRNO® filler sleeve 15/8 multi 8 art. no. 50.0302 for 60 mm length NOFIRNO® filler sleeve 20/12 multi o. 50.0302 for 60 mm length o. 50.0302 for 80 mm length o. 50.0362 for 110 mm length o. 50.0352 for 130 mm length o. 50.0322 for 140 mm length o. 50.0332 for 160 mm length o. 50.0342 for 210 mm length art. no. 50.0341 for 210 mm length 50.0313 for 110 mm length 50.0353 for 130 mm length 50.0323 for 140 mm length 50.0363 for 80 mm length 50.0303 for 60 mm length

art. no.

art. no. art. no. art. no.

art. no. art. no. art. no.

to be used for smaller conduit openings

art. no. art. no. art. no. art. no.

NOFIRNO® filler sleeve 22/15 multi 10 art. no. 80.5070 for 60 mm length art. no. 80.5076 for 80 mm length art. no. 80.5071 for 110 mm length art. no. 80.5075 for 130 mm length

80.5072 for 140 mm length 80.5073 for 160 mm length 80.5074 for 210 mm length

art. no. aart. no. aart. no. a

filler sleeves are supplied non-split Operating temperatures: -50 °C up to +180 °C

NOFIRNO® filler sleeve 10/4 multi 12

art. no. 50.0301 for 60 mm length

o. 50.0361 for 80 mm length o. 50.0311 for 110 mm length o. 50.0351 for 130 mm length o. 50.0321 for 140 mm length

art. no. art. no. art. no. art. no.

50.0331 for 160 mm length





PRODUCT INFORMATION SEALANT

01) colour red brown, blue, black, white, grey

1.40 ± 0.03 g/cm³ 02) specific gravity

03) curing of top layer 0.5 - 1 hour depending on temperature and air humidity

04) service temperature -50 °C up to +180 °C

05) tensile strength 1.5 MPa 06) elongation at break 200% 07) hardness 45 Shore A 08) elastic deformation approx. 50%

UV, Ozone, arctic conditions 09) resistance

10) ageing more than 20 years 310 ml cartridges 11) supplied in

12) storage to be stored cool and dry

min/max temperature = +5/+30° C

13) storage life 12 months when stored properly. Since we have no

control on storage, we can only guarantee for 6 months.

when applied later than 6 months after date of

manufacturing, curing and adhesive properties have to be

checked before application

NOFIRNO® is absolutely HALOGEN FREE with zero VOC (volatiles organic compounds) according to TÜV report 89206405-01. Furthermore NOFIRNO® has a low smoke index and a high oxygen index (ISO 4589-2: 1996), and low flame spread characteristics according to IMO Resolution A.653(16). NOFIRNO® is a paste-like compound which is simple to use. NOFIRNO® has a balanced viscosity and can be applied overhead.



black article number 50.0104













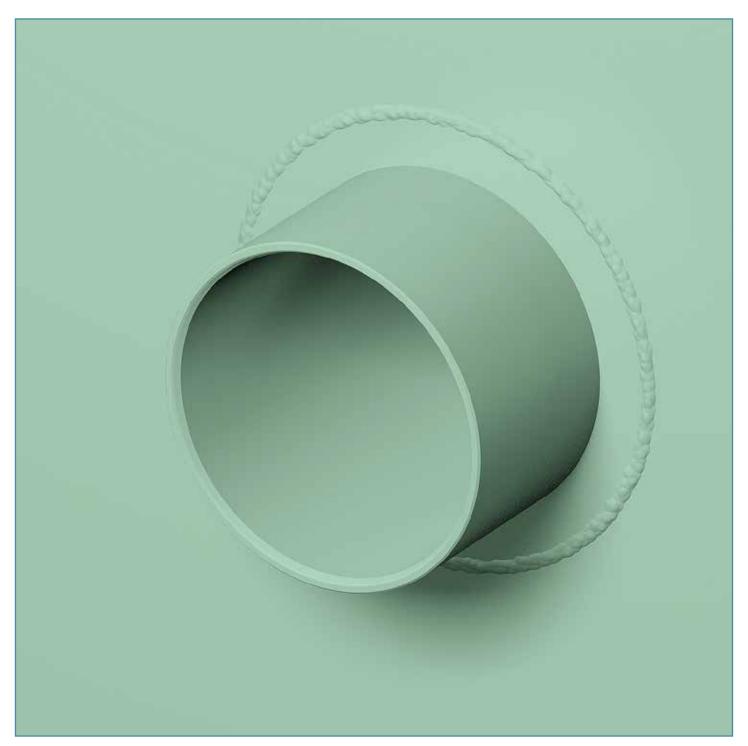
CONDUCTON® flexible rubber is used to fill the cavity around the ducted cables in the conduit sleeve. This rubber can be molded by hand and offers the highest attenuation.

CONDUCTON® flexible rubber is absolutely HALOGEN FREE and has a toxicity index of 0,00 (tested according to Naval Engineering Standard NES 713: Issue 3). Furthermore CONDUCTON® has a low smoke index (NES 711: Issue 2: 1981), an oxygen index of 38,2% (ISO 4589-2: 1996), and a temperature index of 294 °C (ISO 4589-3: 1996).

CONDUCTON® flexible rubber fulfils the criteria for use on board of UK Navy vessels for EMP/EMI penetrations.





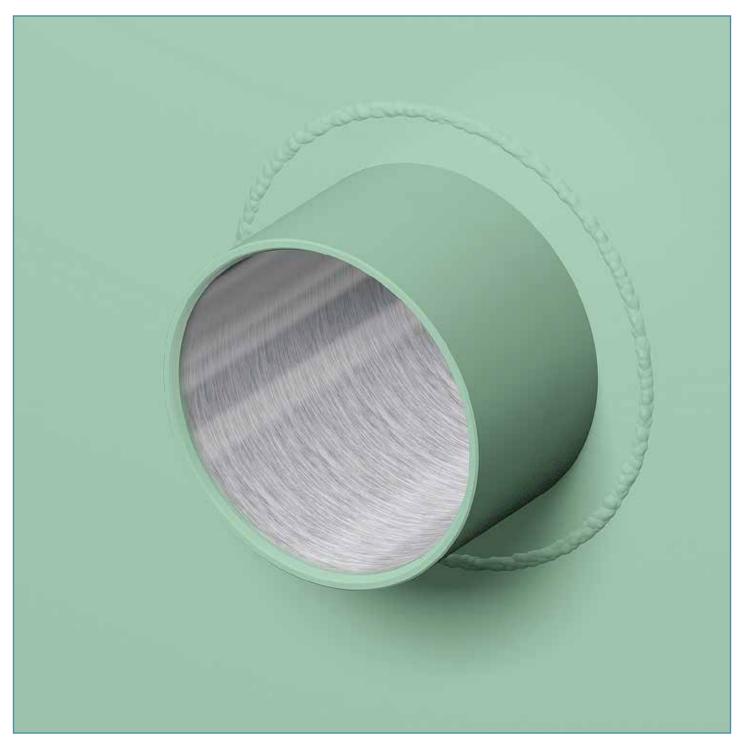


A conduit length of 280 mm and applying layers of 40 mm CONDUCTON® flexible compound at both sides, has proven optimum attenuation. The NOFIRNO®/EMC system in this configuration has been tested officially. Attenuation: 52->100 dB.

In case lower attenuation ratings are acceptable, the RISE®/EMC system with shorter conduits and a single layer of 40 mm CONDUCTON® flexible compound can be applied. Attenuation: 35-85 dB.



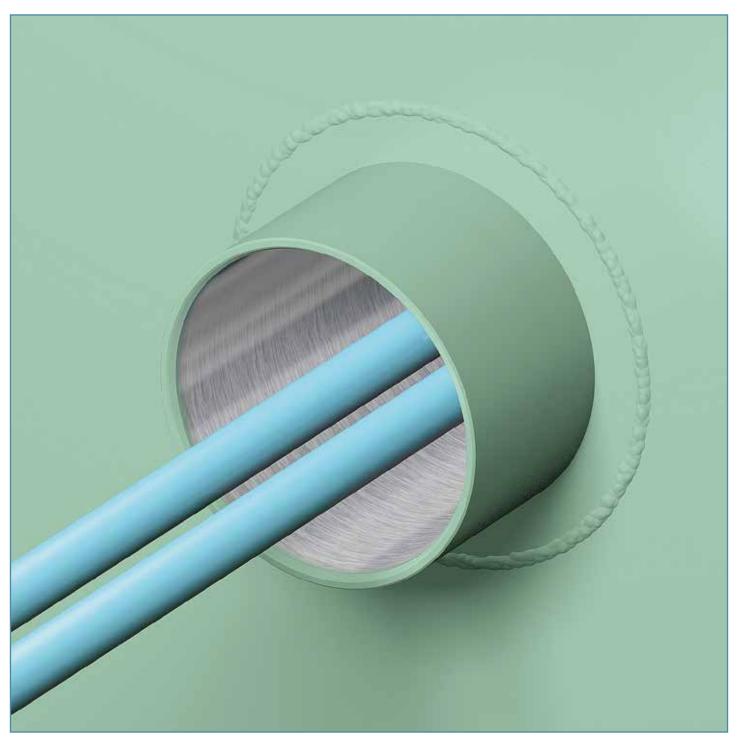




At the location where the CONDUCTON® flexible compound is to be applied, the penetration should be bare steel without primer and thoroughly cleaned to ensure effective connection to earth. Any protective coating and/or any corrosion, dirt or oil residues have to be removed before starting the installation of the NOFIRNO®/EMC cable penetration.



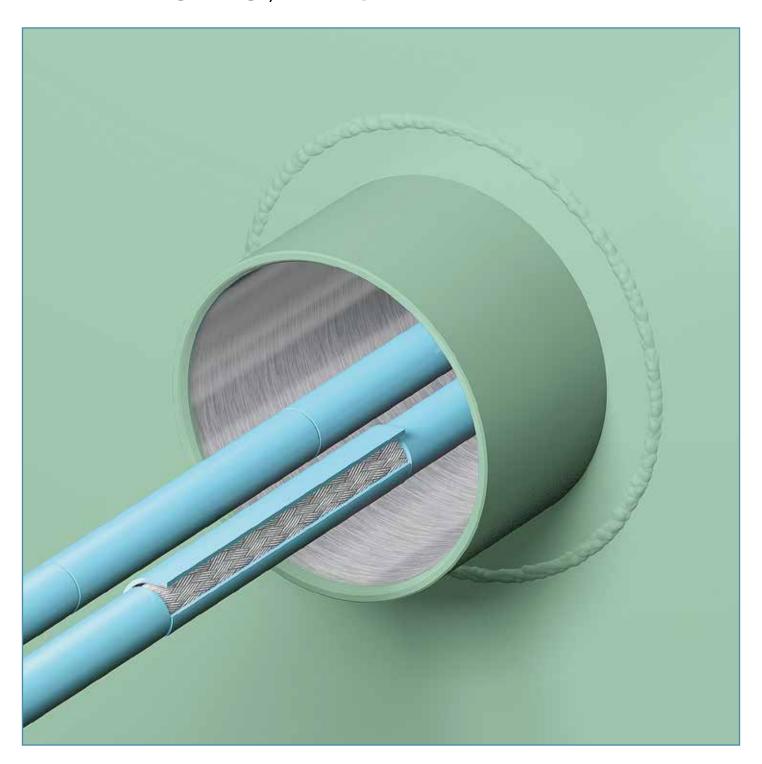




The cable(s) should be ducted in a such way which leaves enough play to move the cable(s) to carry out installation work in front of the conduit sleeve.



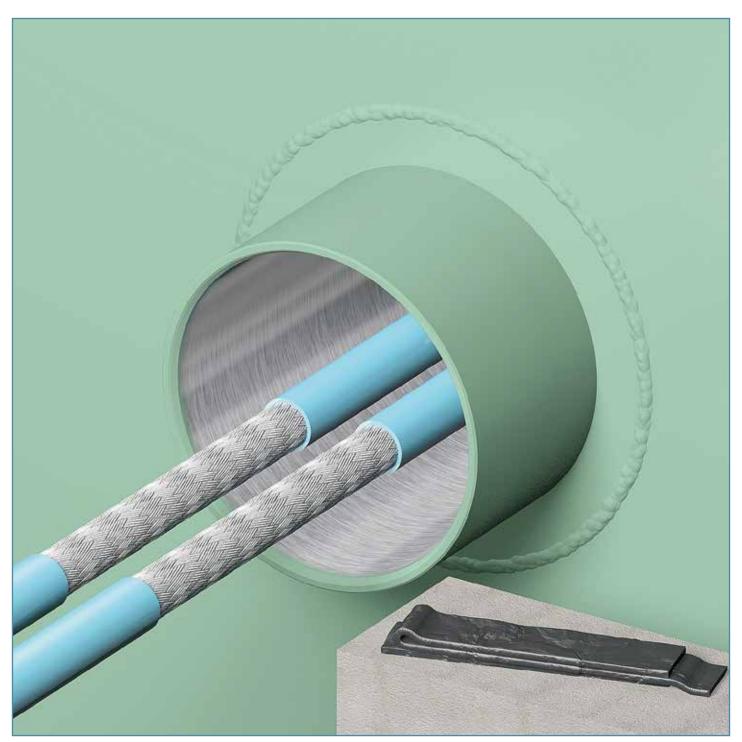




Remove the cable sheathing over a length that is 35-40 mm shorter than the length of the penetration. At both sides of the penetration, a layer of 20 mm sealant will be applied to the surface of the cable sheathings. This means that the front face of the exposed braiding should be situated about 20 mm inside the conduit at both sides.



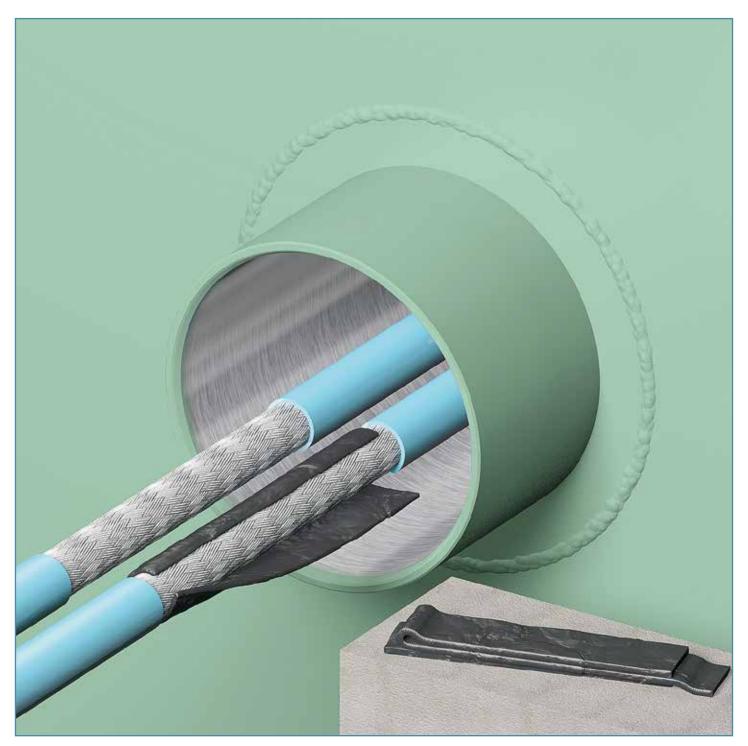




Removal of the cable sheathings has to be done carefully to prevent damaging the braiding. For this reason, it should be done in front of the penetration. Although the required contact surface with the CONDUCTON® flexible compound is only 40 mm at both sides of the transit, it might be easier to remove the cable sheathing over the entire length as shown. If f 40 mm removal of the sheathing at both sides is deemed easier, this is also acceptable.



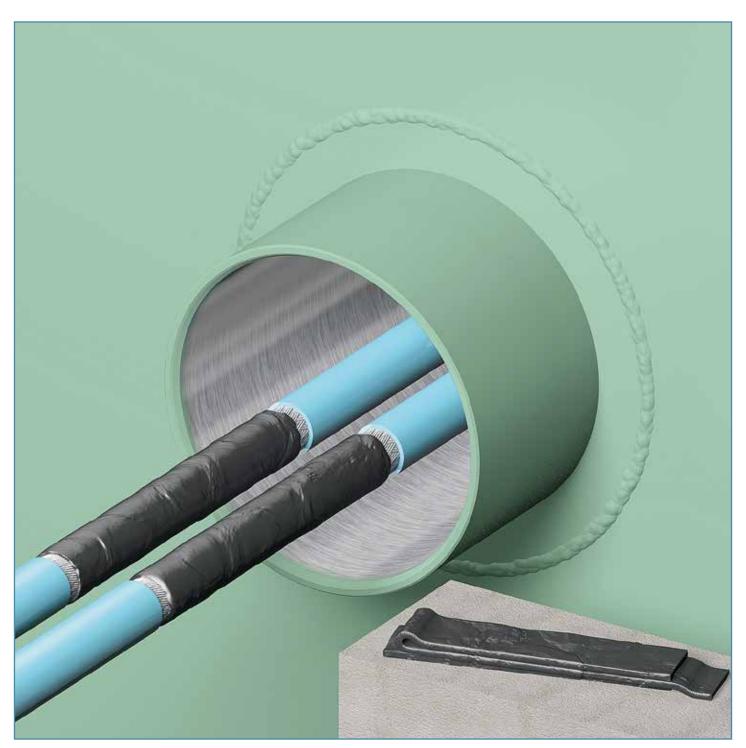




A thin layer of the CONDUCTON® flexible compound is folded around the braiding of the cable. Note: the braiding has to be clean and should not be corroded or polluted.





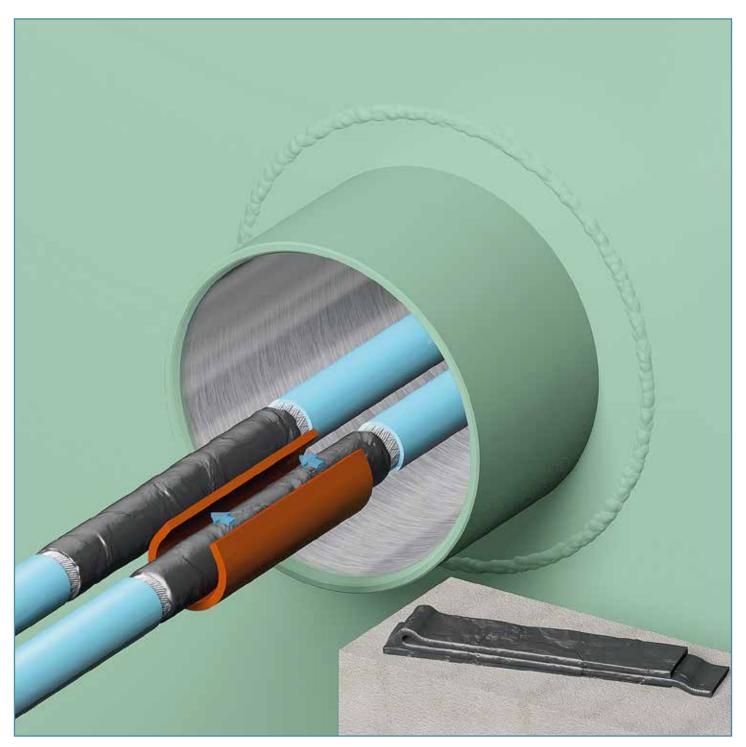


The CONDUCTON® flexible compound around the braidings is firmly compressed by hand to obtain overall contact with the braiding. This is vital to reach highest attenuation values.

Note: the overall thickness of the layer CONDUCTON® flexible compound should be in the range of the OD of the ducted cables, including the sheathing.



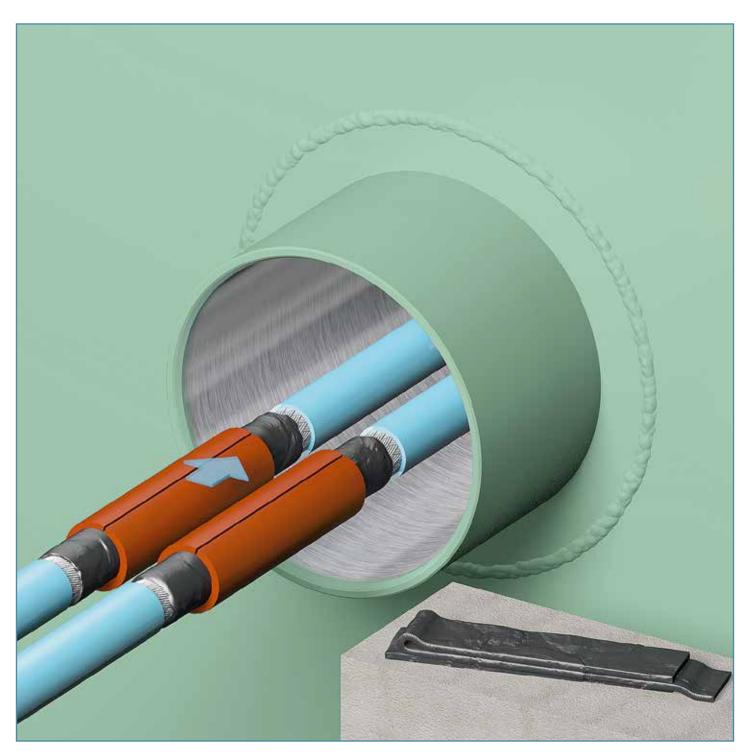




NOFIRNO® insert sleeves 120 mm shorter in length than the penetration are then fitted around the CONDUCTON® flexible compound applied on the braiding of the ducted cables. The CONDUCTON® flexible compound should extend 40 mm at both sides outside the NOFIRNO® insert sleeves. To enable measuring the electrical resistance after completion of the penetration, a small part of the braiding should be free from the CONDUCTON® flexible compound.







Then the cables, with the CONDUCTON® flexible compound and the NOFIRNO® insert sleeves applied, are pulled back into the conduit sleeve.





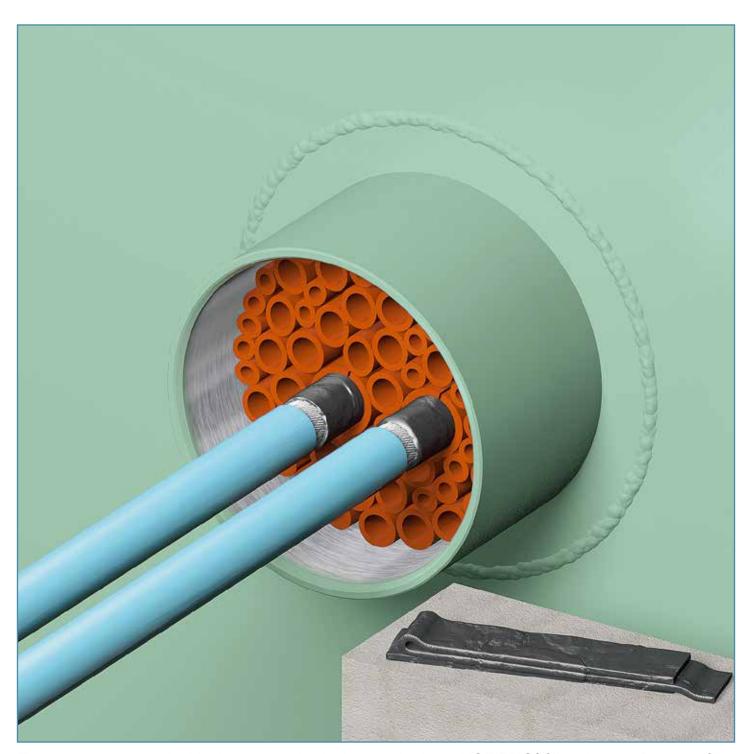


The cables should be positioned with ca. 20 mm cable sheathing inside the conduit sleeve to provide sufficient surface for application of the sealant in a later stage. This is important to obtain a water/moisture tight penetration, which prevents any corrosion inside the penetration.

Corrosion will have a very negative impact on the EMC performance of the penetration. Due to the sealant layers at both sides of the penetration, corrosion inside the penetration is prevented also during service life of the penetration.







The remaining space inside the penetration is then packed with NOFIRNO® filler sleeves. Push the filler sleeves into the penetration in such a way as to leave about 60 mm free space at both sides. Take care that the exposed braiding with the CONDUCTON® flexible compound extends ca. 40 mm outside the set of filler sleeves at each side. Make sure that the filler sleeves fit tightly.

NOFIRNO® multi-filler sleeves (set of 10) are available for filling larger empty spaces.





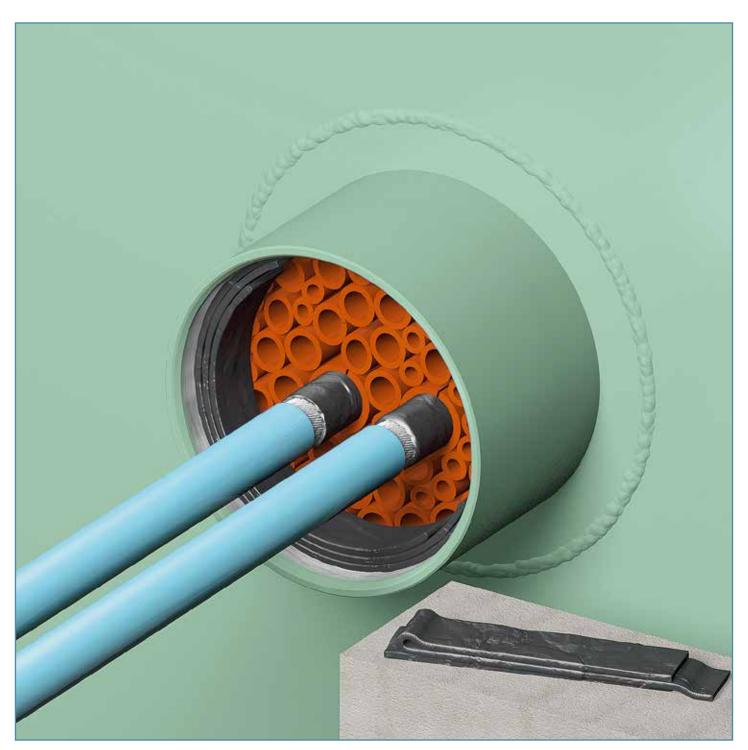


Before applying the electrically conductive compound, it is advisable to perform a final check on the packing of NOFIRNO® insert and filler sleeves. Then apply layers of CONDUCTON® flexible compound strips 40 mm wide against the inside wall of the penetration.

People with sensitive skin should use gloves when working with CONDUCTON®. Please refer to the Safety Data Sheet for more information.







Pack the free space inside the penetration with lengths of strip. Compress the filling from time to time firmly to obtain a solid mass of flexible rubber and a good contact with the coaming/sleeve.



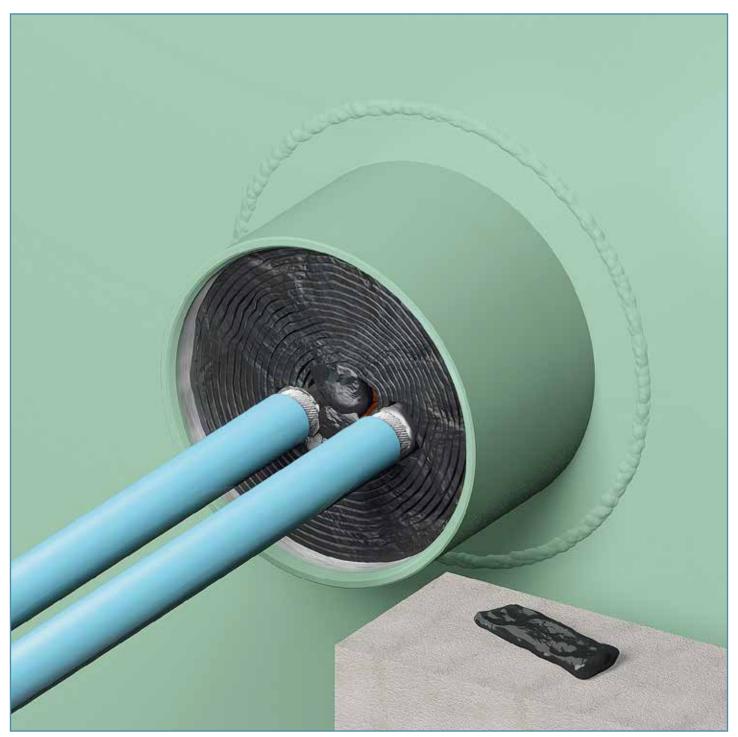




CONDUCTON® flexible compound strips are applied in this way as far as possible.







Pack the remaining small spaces around the cables with spare pieces of CONDUCTON® flexible compound strip.







Then press them down firmly with a piece of wood in order to obtain a good contact with the flexible compound which was applied before around the braiding of the ducted cable(s).



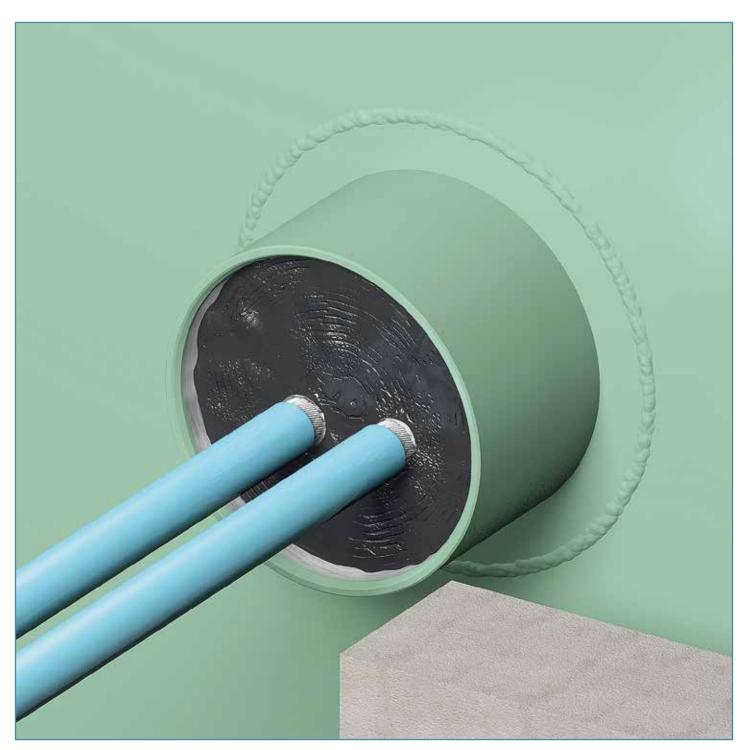




Firmly press down the mass once more by hand. This is extremely important to ensure effective electrical conductivity.





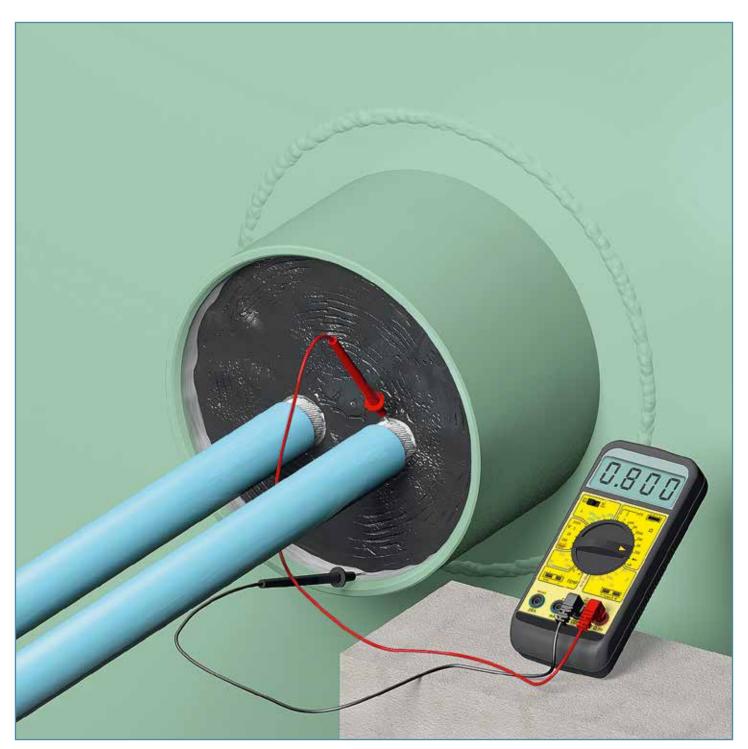


After compression, a small part of the braiding should be accessible for a measurement of the achieved electrical resistance. The lower the resistance, the higher the attenuation.

Then apply the CONDUCTON® flexible compound at the other side of the penetration in a similar way.



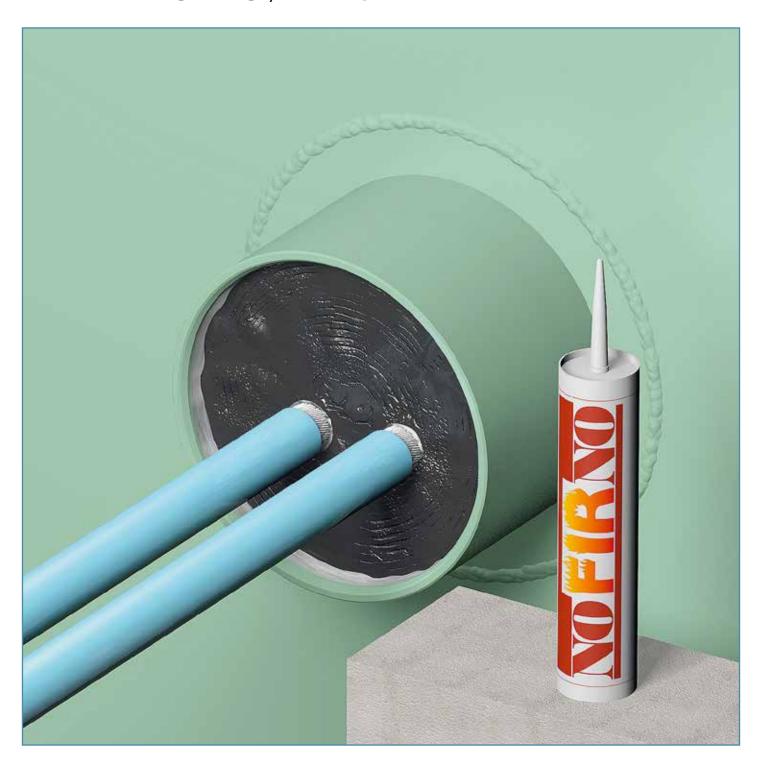




Before finishing the penetration with the sealant, a measurement of the achieved electrical resistance takes place. A resistance of 0.8 - 1 Ohm is achievable with the CONDUCTON® flexible compound when the compound is compressed to a very compact mass.



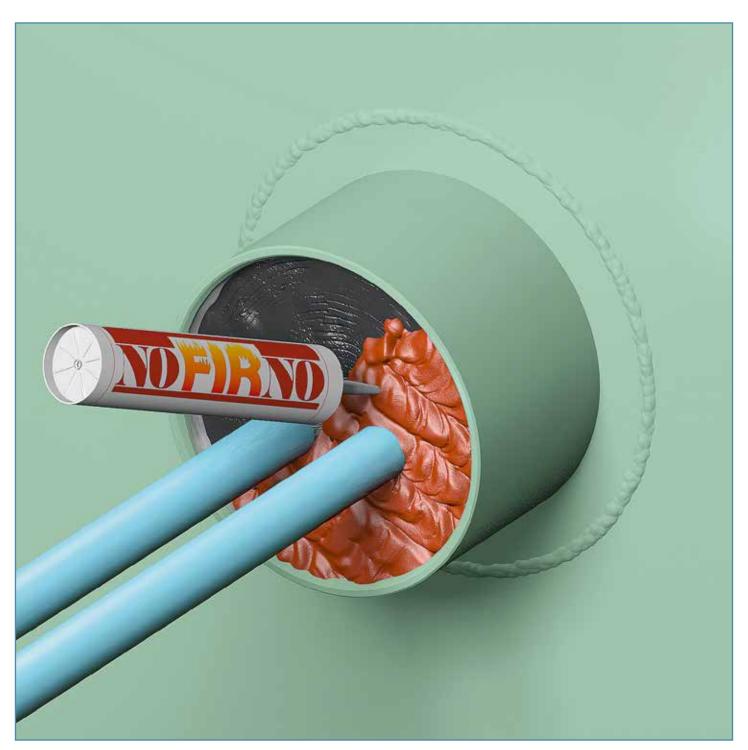




At both sides of the penetration, about 20 mm free space should be present to enable the application of the NOFIRNO® fire safe, water tight sealing compound.





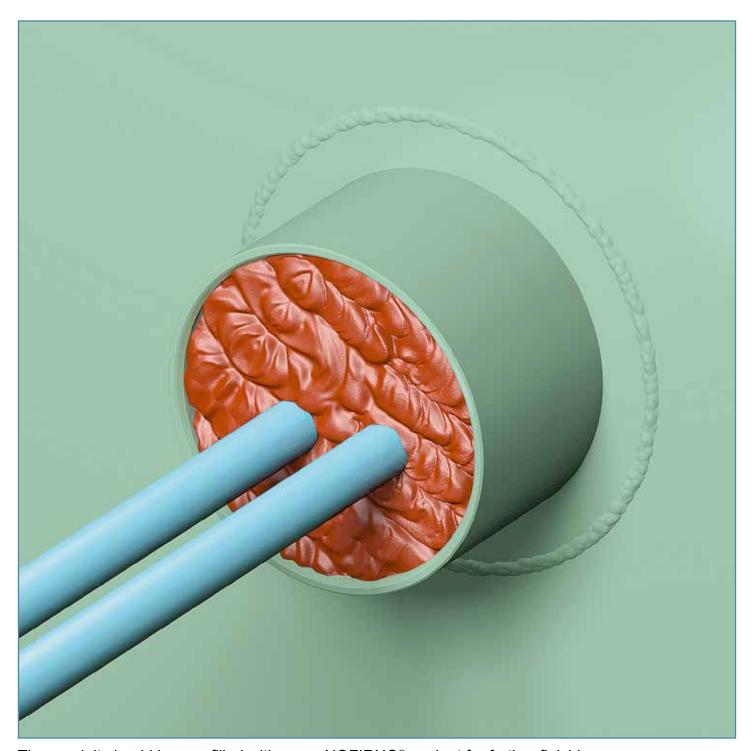


Clean and dry the conduit opening and the cables thoroughly, and remove any dirt, rust or oil residues before applying the sealant. Use our professional sealant guns. Hand fatigue is prevented and optimum flow of the sealant is obtained.

People with sensitive skin should use gloves when working with NOFIRNO®. Please refer to the Safety Data Sheet for more information.



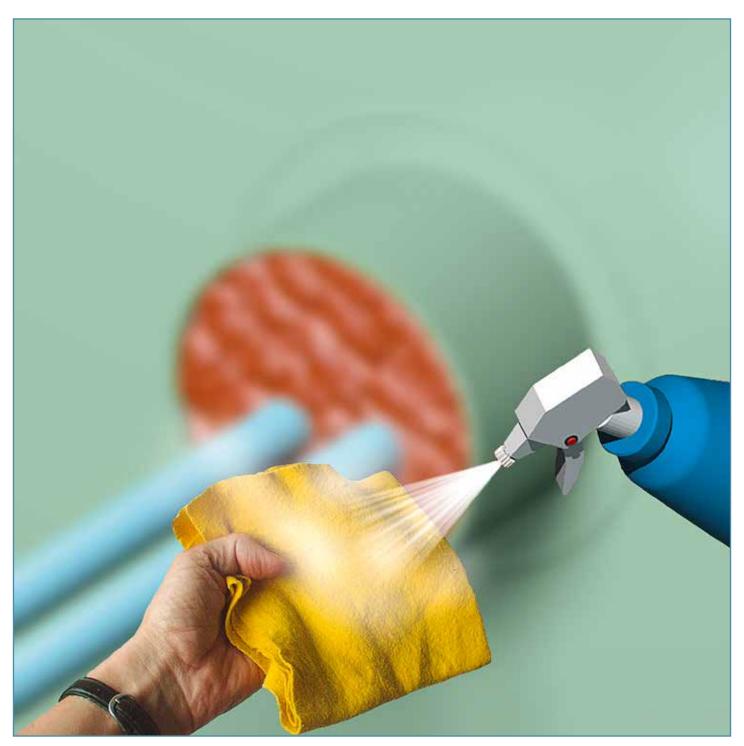




The conduit should be overfilled with some NOFIRNO® sealant for further finishing.



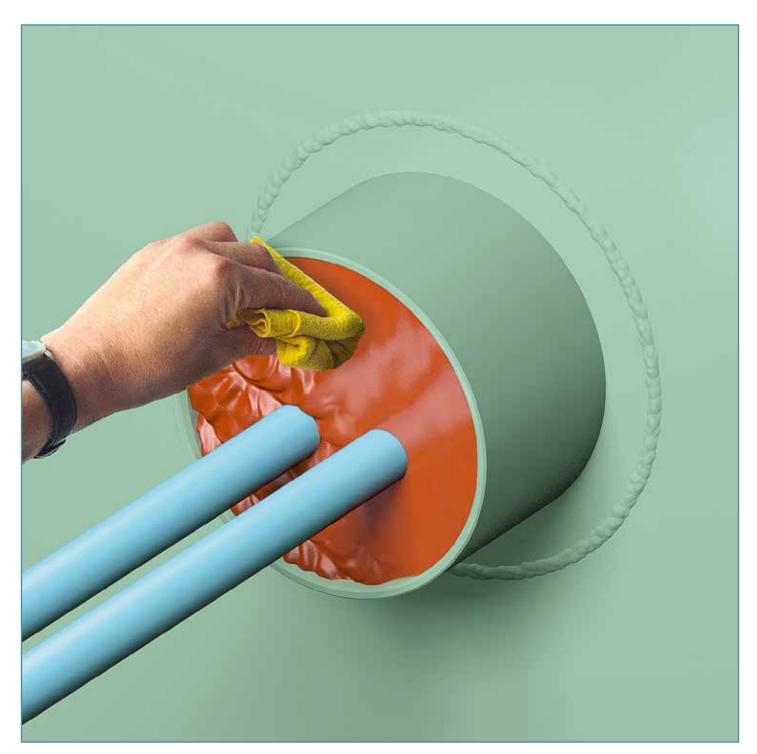




To smooth the surface of the NOFIRNO® sealant layer, a cloth is sprayed with water. This prevents the sealant from sticking to the cloth. Note: do not use soap water!







The cloth is then used to press down the sealant layer.





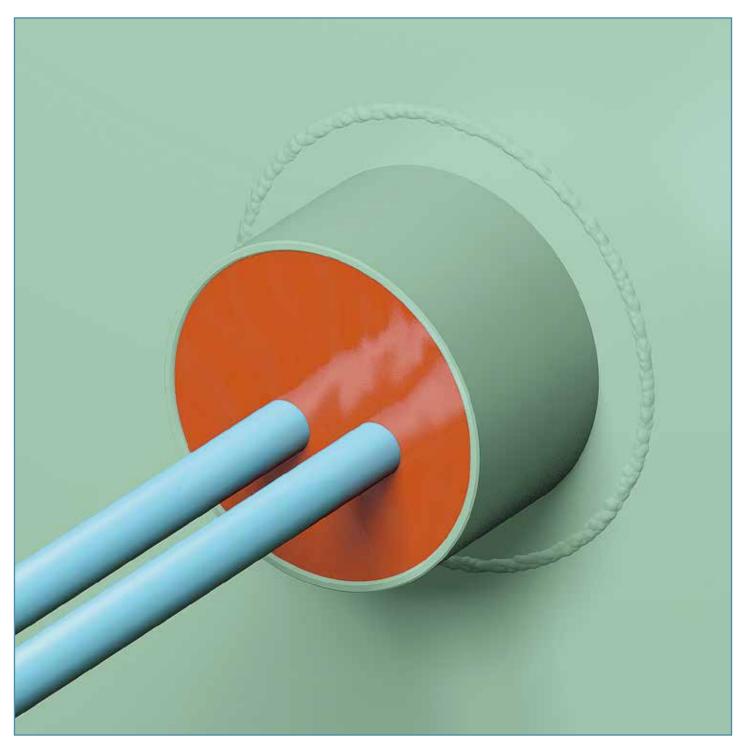


The surface can be smoothed by hand. Just wet the hands thoroughly with soap and water. No dirty hands when working with NOFIRNO® and a very neat surface is the result.

People with sensitive skin should use gloves when working with NOFIRNO®. Please refer to the Safety Data Sheet for more information.





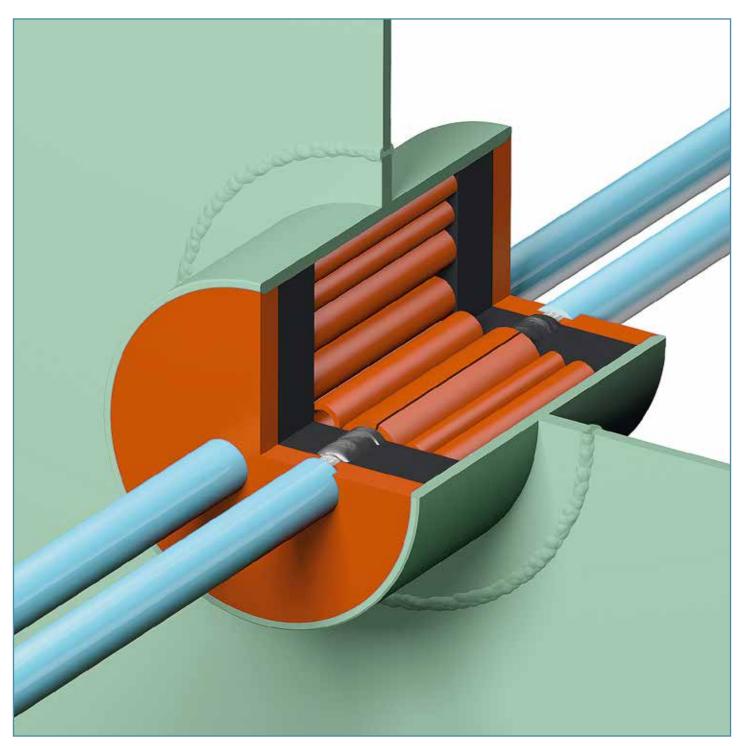


After smoothing is finished, a last check should be taken to ensure sufficient sealant has been applied in between the cables (especially for transits with larger amounts of cables). This is most important for water and gas tight penetrations.

To obtain optimum adhesion during the curing process of the sealant, the cables should be tightly fixed immediately after finishing the transit. Note: time needed for curing of the sealant is dependent on air humidity in combination with the environmental temperature







Attenuation tests have been carried out successfully on the CONDUCTON®-EMC system at DELTA Electronics Testing/Denmark:

The composition of the CONDUCTON®/EMC cable penetrations for highest attenuation:

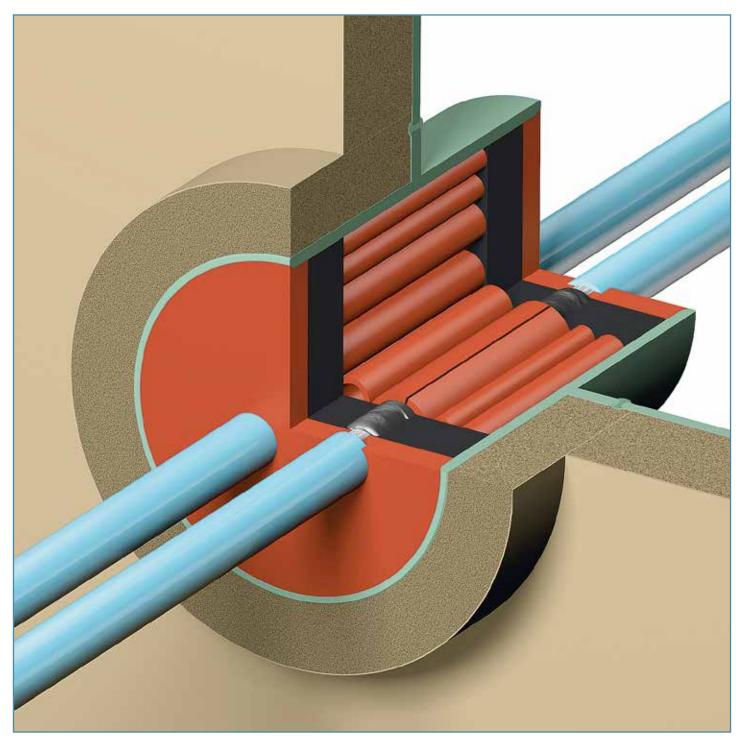
20 mm sealant - 40 mm CONDUCTON® flexible compound - 160 mm insert and filler sleeves - 40 mm CONDUCTON® flexible compound - 20 mm sealant. Damping: **52->100 dB**.

The composition of the CONDUCTON®-EMC system for medium attenuation:

based on a single layer of CONDUCTON® flexible rubber. Damping: 35-85 dB.



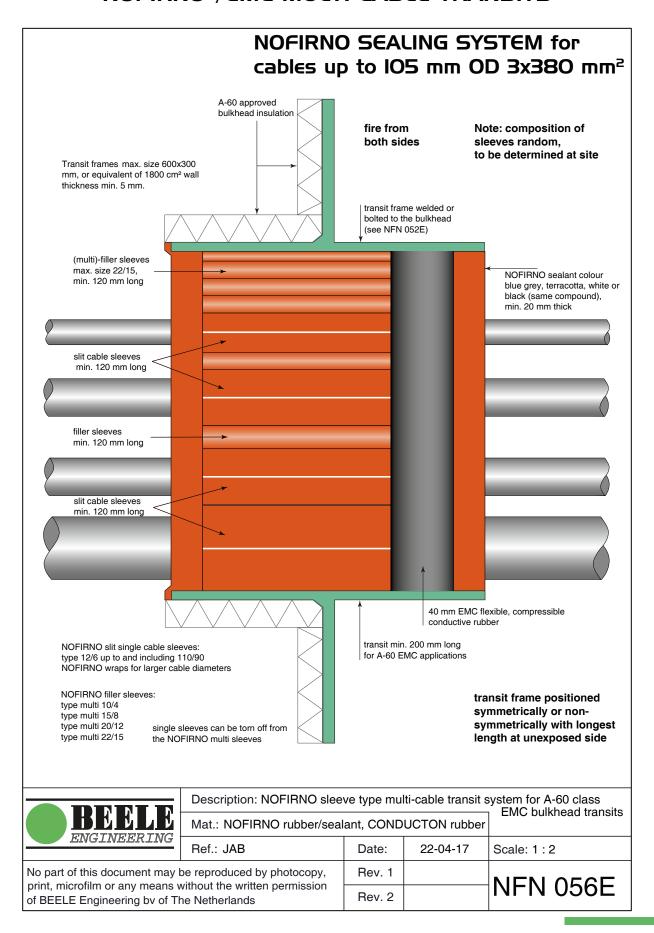




For A-class penetrations (which are insulated), the conduit sleeve/frame needs to be insulated only at the insulated side of the bulkhead or at the lower side of the deck. No extra insulation needed in front of the penetration and/or in between the cables.











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Marine & Offshore

Certificate number: 50891/A0 MED File number: ACI4000/041/013

Item number: MED/3.26a

USCG Module B number: 164.138 / EC2690

This certificate is not valid when presented without the full attached schedule composed of 7 sections

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Notified Body 2690 - MARINE EQUIPMENT DIRECTIVE 2014/90/EU

EC TYPE EXAMINATION CERTIFICATE

as per Module B of Directive 2014/90/EU of the European Parliament and of the Council of 23 July 2014 as transposed in the French Regulations and Commission Implementing Regulation (EU) 2017/306 of 06 Feb. 2017

This certificate is issued to:

BEELE ENGINEERING

Aalten - NETHERLANDS

for the type of product

PENETRATIONS THROUGH "A" CLASS DIVISIONS: ELECTRIC CABLE TRANSITS

NOFIRNO Multi-cable transits

Requirements:

SOLAS 74 convention as amended, Regulations II-2/9 IMO Res MSC.307(88) -(2010 FTP Code)-IMO MSC.1/Circ.1488

This certificate is issued on behalf of the French Maritime Authorities to attest that Bureau Veritas Marine & Offshore did undertake the relevant type-examination procedures for the product identified above which was found to comply with the relevant requirements of the Directive 2014/90/EU of the European Parliament and of the Council of 23 July 2014 as transposed in the French Regulations.

This certificate will expire on: 22 Nov 2022

For Bureau Veritas Marine & Offshore Notified Body 2690,

At BV GRONINGEN, on 22 Nov 2017, John Mondt





This certificate does not allow to issue the Declaration of Conformity and to affix the mark of conformity (wheelmark \bigcirc) to the products corresponding to this type. To this end, the production-control phase module (D, E or F) of Annex II of the Directive is to be compiled with and controlled by a written inspection agreement with a notified body.

This certificate remains valid until the date stated above, unless cancelled or revoked, provided the conditions indicated in the subsequent page(s) are compiled with

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STATE-OF-THE ART MULTI-CABLE TRANSIT SEALING SYSTEMS











RISE®

- For fire, gas, smoke and watertight sealing of multi-cable penetrations.
- Compact system. No precise fitting parts.
- No metal parts, no corrosion.
- Most cost-effective way of installation.
- No pre-engineering or special conduit frames.
- No restrictions on cable types and sizes, no insulation in front of the penetration needed.
- · Adding or removing cables an easy matter.
- RISE® EXTEND-A-FRAME for upgrading block systems - doubles the usable space!
- RISE® CONDUCTON® for EMC penetrations high attenuation values - no galvanic corrosion - no aging.
- Proven for new and upgraded installations.
- The system of choice in shippards worldwide for more than 25 years!

NOFIRNO®

- System technology based on RISE®.
- Even easier installation.
- Even higher pressure ratings.
- Jet Fire tested for harshest applications.
- Bundled cable sets approved
- Breakthrough A-class with I5 mm both sides.
- The system of choice for highest fire ratings and harshest environment!

CONTROFIL®

- Newest technology for cable ducting and sealing.
- Newest rubber technology CRUSHNOF® rubber.
- Shorter conduit depths flexible composition.
- Prevents overfilling of cable transits.
- Fire tight watertight.
- Breakthrough controlled filling of transits.
- The system of choice for neat cable routing in installations.

CET-A-SIL®

- Multi-gland system for electrical cabinets.
- Modular system sealing plugs and modules.
- Suitable for IP 68 rated equipment.
- Watertight up to 4 meter water column.
- No compression on cable sheathings.
- No metal parts no corrosion no O-rings.
- Breakthrough no disassembling to add cables.
- The alternative system for cable glands.



BEELE ENGINEERING: A COMPANY DEDICATED TO SAFETY FOR OVER 45 YEARS



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