

# INSTALLATION INSTRUCTIONS NOFIRNO® UPGRADING SYSTEM FOR EXISTING CABLE TRANSITS



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TECHNOLOGY DEVELOPED BY BEELE ENGINEERING BV COMPOUNDING AND PRODUCTION IN THE ULTRA-MODERN MANUFACTURING FACILITIES IN AALTEN/THE NETHERLANDS UNDER A STRINGENT ISO 900I:20I5 QUALITY SYSTEM MORE THAN 45 YEARS R&D ON QUALITY, DURABILITY & FUNCTIONALITY



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brochure code	: installation NOFIRNO upgrading systems







Not only for standard cellulose fires, but also for applications with highest fire and tightness ratings (up to HC and Jet Fires) the NOFIRNO<sup>®</sup> sealing system is used. The NOFIRNO<sup>®</sup> multi-cable transit sealing system is composed of NOFIRNO<sup>®</sup> insert (cable) sleeves in 29 different sizes, NOFIRNO<sup>®</sup> (multi-) filler sleeves in 5 different sizes and NOFIRNO<sup>®</sup> sealant.

The use of NOFIRNO® multi-filler sleeves contributes to ease of installation.





article number 50.0102

#### INSTALLATION INSTRUCTIONS FOR NOFIRNO® MULTI-CABLE TRANSIT SEALING SYSTEM

#### PRODUCT INFORMATION SEALANT

01) colour

- 02) specific gravity
- 03) curing of top layer
- 04) service temperature
- 05) tensile strength
- 06) elongation at break
- 07) hardness
- 08) elastic deformation
- 09) resistance
- 10) ageing
- 11) supplied in
- 12) storage
- 13) storage life

red brown
$1.40 \pm 0.03 \text{ g/cm}^3$
0.5 - 1 hour depending on temperature and air humidity
-50 °C up to +180 °C
1.5 MPa
200%
45 Shore A
approx. 50%
UV, Ozone, arctic conditions
more than 20 years
310 ml cartridges
to be stored cool and dry
min/max temperature = +5/+30° C
guaranteed 6 months; when applied later than 6 months
after date of manufacturing, curing and adhesive
properties have to be checked before application

NOFIRNO<sup>®</sup> is absolutely HALOGEN FREE with zero VOC (volatiles organic compounds) according to TÜV report 89206405-01. Furthermore NOFIRNO<sup>®</sup> has a low smoke index and a high oxygen index (ISO 4589-2: 1996), and low flame spread characteristics according to IMO Resolution A.653(16).

NOFIRNO<sup>®</sup> is a paste-like compound which is simple to use. NOFIRNO<sup>®</sup> has a balanced viscosity and can be applied overhead.









NOFIRNO<sup>®</sup> cable insert sleeves are used to separate cables inside the conduit opening. This allows for ease of application of the NOFIRNO<sup>®</sup> sealant in between and around the ducted cables. The NOFIRNO<sup>®</sup> cable sleeves are available in 29 sizes and in lengths of 60, 110, 140, 160 and 210 mm. The NOFIRNO<sup>®</sup> cable insert sleeves are split lengthwise and can therefore be placed around the cables in front of the conduit opening.





#### NOFIRNO<sup>®</sup> CABLE INSERT SLEEVES

<b>NOFIRNO®</b>	cable	sleeve	article	<b>NOFIRNO®</b>	cable	sleeve	article	<b>NOFIRNO®</b>	cable	sleeve	article
sleeve	diameter	length	number	sleeve	diameter	length	number	sleeve	diameter	length	number
12/6	5 - 7	60	50.1000	12/6	5 - 7	110	50.1040	12/6	5 - 7	140	50.1080
14/8	7 - 9	60	50.1001	14/8	7 - 9	110	50.1041	14/8	7 - 9	140	50.1081
16/10	9 - 11	60	50.1002	16/10	9 - 11	110	50.1042	16/10	9 - 11	140	50.1082
18/12	11 - 13	60	50.1003	18/12	11 - 13	110	50.1043	18/12	11 - 13	140	50.1083
20/14	13 - 15 _	60	50.1004	20/14	13 - 15	110	50.1044	20/14	13 - 15	140	50.1084
22/16	15-17 Ē	60	50.1005	22/16	15-17 à	110	50.1045	22/16	15 - 17	140	50.1085
26/18	17 - 19 🚊	60	50.1006	26/18	17 - 19	110	50.1046	26/18	17 - 19	<u>,</u> 140	50.1086
28/20	19 - 21 .ច្ល	60	50.1007	28/20	19 - 21 .	110	50.1047	28/20	19 - 21	5 140	50.1087
30/22	21-23 គ្ន	60	50.1008	30/22	21-23	110	50.1048	30/22	21 - 23	140	50.1088
32/24	23-25 =	60	50.1009	32/24	23-25	110	50.1049	32/24	23 - 25	5 140	50.1089
34/26	25-27 ®	60	50.1010	34/26	25-27 °	110	50.1050	34/26	25 - 27	<sup>5</sup> 140	50.1090
30/20	21 - 29	60	50.1011	30/20	27 - 29	110	50.1051	30/20	27 - 29	140	50.1091
12/33	29-32	60	50.1012	30/30 12/33	29 - 32	110	50.1052	30/30 12/33	29 - 32	140	50.1092
46/36	35 - 38	60	50 1013	46/36	35 - 38	110	50.1055	46/36	35 - 38	140	50.1095
49/39	38 - 41	60	50 1014	49/39	38 - 41	110	50.1054	49/39	38 - 41	140	50.1094
52/42	41 - 44	60	50 1016	52/42	41 - 44	110	50 1056	52/42	41 - 44	140	50 1096
55/45	44 - 47	60	50 1017	55/45	44 - 47	110	50 1057	55/45	44 - 47	140	50 1097
58/48	47 - 51	60	50.1018	58/48	47 - 51	110	50.1058	58/48	47 - 51	140	50.1098
62/52	51 - 55	60	50.1019	62/52	51 - 55	110	50.1059	62/52	51 - 55	140	50.1099
66/56	55 - 59	60	50.1020	66/56	55 - 59	110	50.1060	66/56	55 - 59	140	50.1100
70/60	59 - 63	60	50.1021	70/60	59 - 63	110	50.1061	70/60	59 - 63	140	50.1101
74/64	63 - 67	60	50.1022	74/64	63 - 67	110	50.1062	74/64	63 - 67	140	50.1102
78/68	67 - 71	60	50.1023	78/68	67 - 71	110	50.1063	78/68	67 - 71	140	50.1103
82/72	71 - 75	60	50.1024	82/72	71 - 75	110	50.1064	82/72	71 - 75	140	50.1104
86/76	75 - 79	60	50.1025	86/76	75 - 79	110	50.1065	86/76	75 - 79	140	50.1105
95/80	79 - 84	60	50.1026	95/80	79 - 84	110	50.1066	95/80	79 - 84	140	50.1106
100/85	84 - 89	60	50.1027	100/85	84 - 89	110	50.1067	100/85	84 - 89	140	50.1107
110/90	89 - 94	60	50.1028	110/90	89 - 94	110	50.1068	110/90	89 - 94	140	50.1108
12/6	5 - 7	160	50.1120	12/6	5 - 7	210	50.1160				
14/8	7 - 9	160	50.1121	14/8	7 - 9	210	50.1161				
16/10	9 - 11	160	50.1122	16/10	9 - 11	210	50.1162				
18/12	11 - 13	160	50.1123	18/12	11 - 13	210	50.1163				
20/14	13 - 15 _	160	50.1124	20/14	13 - 15	210	50.1164				
22/16	15 - 17 퉅	160	50.1125	22/16	15 - 17	210	50.1165				
26/18	17 - 19 🚊	160	50.1126	26/18	17 - 19	210	50.1166				
28/20	19 - 21 <u>ត</u> ្ល	160	50.1127	28/20	19 - 21	210	50.1167				
30/22	21-23	160	50.1128	30/22	21 - 23	210	50.1168		201		
32/24	23 - 25 등	160	50.1129	32/24	23 - 25	210	50.1169				
34/26	25-27 1	160	50.1130	34/26	25-27 7	210	50.1170		~		
36/28	27 - 29	160	50.1131	36/28	27 - 29	210	50.1171				
38/30	29 - 32	160	50.1132	38/30	29 - 32	210	50.1172				
42/33	32 - 35	160	50.1133	42/33	32 - 33	210	50.1173			NOTION	AB.(75
40/30	30 - 30 20 41	160	50.1134	40/30	30 - 30 20 41	210	50.1174 50.1175				
49/39	30 - 4 I 41 44	160	50.1135	49/39	30 - 4 I 41 - 44	210	50.1175			-	
55/45	41 - 44	160	50.1130	55/45	41 - 44	210	50.1170	No.			
58/48	47 - 51	160	50 1138	58/48	47 - 51	210	50 1178			100	all the second
62/52	51 - 55	160	50 1139	62/52	51 - 55	210	50 1179			1	
66/56	55 - 59	160	50 1140	66/56	55 - 59	210	50 1180				
70/60	59 - 63	160	50.1141	70/60	59 - 63	210	50.1181				
74/64	63 - 67	160	50.1142	74/64	63 - 67	210	50.1182		SUDDAY BUT SUD IN		
78/68	67 - 71	160	50.1143	78/68	67 - 71	210	50.1183	1	and the second second	8	
82/72	71 - 75	160	50.1144	82/72	71 - 75	210	50.1184	1000			
86/76	75 - 79	160	50.1145	86/76	75 - 79	210	50.1185				
95/80	79 - 84	160	50.1146	95/80	79 - 84	210	50.1186				
100/85	84 - 89	160	50 1147	100/85	84 - 89	210	50 1187				
110/90				100/00	04 00	210	50.1107				
110/30	89 - 94	160	50.1148	110/90	89 - 94	210	50.1188				







NOFIRNO<sup>®</sup> filler sleeves are supplied in multi-sets of 6, 8, 10 and 12 sleeves, depending on the outer dimensions of the sleeves. Single sleeves or smaller sets of sleeves can be torn off easily. To tear off sleeves from the multi-set, the procedure is to do this backwards/forwards and not sideways. This is because of the strength of the intermediate rubber parts.





#### NOFIRNO® MULTI-FILLER SLEEVES



Operating temperatures: -50 °C up to +180 °C







FISSIC®	is a fire retardant coating on the basis of an APEO-free water-based polymer emulsion without the addition of VOC containing solvents.
<b>FISSIC</b> <sup>®</sup>	has been tested successfully on flame spread characteristics and toxicity and is
	classed as "not capable of producing excessive quantity of smoke or toxic product".
	MED certificate 39278/A0 EC issued by Bureau Veritas.
<b>FISSIC</b> <sup>®</sup>	is fire proof and salt water resistance (even after fire). KIWA Netherlands report 20150421HN01.
<b>FISSIC</b> <sup>®</sup>	is gas tight 30 mBar.
<b>FISSIC</b> <sup>®</sup>	is water impermeable. KIWA Netherlands report 20160203TW01
<b>FISSIC</b> <sup>®</sup>	resistance to diesel & petrol. KIWA Netherlands report 20160224TW01
<b>FISSIC</b> <sup>®</sup>	prevents "CUI - corrosion underneath insulation"
<b>FISSIC</b> <sup>®</sup>	successfully SBI tested according to EN 13823:2010 for B-1s-d0 class rating
<b>FISSIC</b> <sup>®</sup>	successfully tested according to ISO 1716 for A2-1s-d0 noncombustible
<b>FISSIC</b> <sup>®</sup>	adhesion 3.84 MPa according to ISO 4624:08-2003. KIWA report P 10498a





Jet Fire on FYLLOFYS coated with FISSIC<sup>®</sup> to determine thermal insulation and heat sink properties of the combination (TC 5).

















In installations where existing multi-cable transits have to be upgraded to a higher level of fire rating whereby dismantling or removal of the existing system is impossible or unwanted, a special design of the NOFIRNO sealing system has been developed. This system is specially developed for exposure at the fire side of the partition for highest ratings like H-0 and Jet Fire.







Before application of the NOFIRNO<sup>®</sup>/FISSIC<sup>®</sup> system, the existing system and transit has to cleaned from rust and dirt or oil residues. Sand blasting, if possible, is preferred in case of substantial corrosion or pollution.







Cleaning of the deck/bulkhead 200 mm around the existing transit is necessary for the application of the FISSIC<sup>®</sup> coating. FISSIC<sup>®</sup> coating offers a high degree of thermal insulation and is needed to prevent radiation heat of the uninsulated partition to ignite the ducted cables.







Also the cables and the surface of the existing sealing system have to be cleaned thoroughly.







Then the existing sealing system is covered with a 5 mm thick layer of the the FISSIC<sup>®</sup> coating. Once dried the coating prevents any hot smoke or degassing of the existing system to penetrate into the NOFIRNO<sup>®</sup> system.







It is advisable to apply the coating in between the cables as well to obtain, as far as possible, a gas tight FISSIC<sup>®</sup> layer on top of the existing system.







NOFIRNO<sup>®</sup> cable sleeves, slit lengthwise, with a length of 140 mm are placed around the ducted cables. NOFIRNO<sup>®</sup> rubber is very endothermic and will insulate the cables from each other, specifically the ones with heavy copper conductors.







It is advisable to do the sleeving of the cables before the extender casing is going to be placed.







A layer of FISSIC<sup>®</sup> coating is applied on the flange of the existing transit frame to glue the extender frame to the flange. The objective is to create a tight seal to prevent, in case of fire, hot gases to escape underneath the flange of the extender frame. Besides, the FISSIC<sup>®</sup> coating prevents corrosion between the extender frame and the steel frame of the existing sealing system.







The coating should still be wet when the extender frame is placed. Due to the fast drying time of the FISSIC<sup>®</sup> coating the time for placing the extender frame is reasonably short.







The extender frame, fitting around the existing transit frame, is made of thin stainless steel plate to enable construction at a site workshop

There should be a gap of about 15 mm between the existing frame and the extender frame.







The closure is then placed.







The two parts of the extender frame are bolted together and the assembled extender frame is then bolted on the flange of the existing transit.







NOFIRNO<sup>®</sup> filler sleeves 15/8 with a length of 210 mm are installed all around in the gap between the existing and the extender frame. The objective is to offer sufficient thermal insulation to protect in case of fire the cables positioned very close to the external wall of the existing system to extreme heat.







With a combination of NOFIRNO<sup>®</sup> filler sleeves sizes 15/8, 18/12 and 22/15 the free spaces inside the extender frame are filled.







The extender frame is coated all around with FISSIC<sup>®</sup> to prepare for gluing the FYLLOFYS<sup>®</sup> thermal insulation plates on the extender frame and partly on the flange. For gluing purposes the FISSIC<sup>®</sup> coating has to be wet when the FYLLOFYS<sup>®</sup> plates are placed.







FISSIC® applied all around the extender frame.







FYLLOFYS<sup>®</sup> plates should be cut to size before installation. FYLLOFYS<sup>®</sup> plates are already coated with FISSIC<sup>®</sup>. The FYLLOFYS<sup>®</sup> plates are pressed onto the wet FISSIC<sup>®</sup> coating.







The FYLLOFYS<sup>®</sup> plates are 20 mm thick for this type of application in this way offering sufficient thermal insulation to prevent the thin stainless steel plating of the extender frame to get substantially deformed by fire exposure.







Steel bands are placed around the the FYLLOFYS<sup>®</sup> plates because the thin stainless steel plating will not be strong enough to cope with the expansion occurring inside the sealing system under fire exposure.







Finally 3 mm FISSIC<sup>®</sup> coating is applied all over the FYLLOFYS<sup>®</sup> plates and the steel bands. To prevent excessive (radiation) heat close to the existing sealing system at the unexposed side a 20 mm thick layer of FISSIC<sup>®</sup> coating should be applied 200 mm around the existing cable transit system at the exposed side.







A 20 mm layer of NOFIRNO<sup>®</sup> sealant is applied to seal the penetration.







The front side of the FYLLOFYS® plates is covered with ca. 5 mm sealant.







The NOFIRNO<sup>®</sup>/FISSIC<sup>®</sup> upgrading system can also be used for existing systems below deck. The system has been tested at the exposed side of the deck and bulkhead both for H-0 and Jet Fire exposure.









The NOFIRNO<sup>®</sup>/FISSIC<sup>®</sup> system has been tested at the unexposed side of H-0 and at the exposed side of insulated H-60 class partitions without the use of FYLLOFYS<sup>®</sup> thermal insulating plates. For H-60 class with the system at the unexposed the same system is used only FYLLOFYS<sup>®</sup> plates are applied to avoid a temperature rise of 180 °C on the casing 25 mm above the partition.







Cleaning the cables and the surface of the existing system.







Applying a 5 mm thick layer of FISSIC<sup>®</sup> coating on top of the existing system.







NOFIRNO<sup>®</sup> sleeves are applied around the ducted cables.







Applying FISSIC<sup>®</sup> around the existing transit to glue to extender frame against the wall of the existing transit.







This installation is a bit different from the installation of the NOFIRNO<sup>®</sup>/FISSIC<sup>®</sup> system developed for full exposure to the fire. The extender frame will be fixed directly to the existing transit frame.







The extender frame has no flanges.

Note: to obtain sufficient tightness between the extender frame and the wall of the existing transit frame the FISSIC<sup>®</sup> coating should be wet when the extender frame is placed.

![](_page_43_Picture_0.jpeg)

![](_page_43_Picture_1.jpeg)

![](_page_43_Picture_3.jpeg)

The closure has also no flange.

![](_page_44_Picture_0.jpeg)

![](_page_44_Picture_1.jpeg)

![](_page_44_Picture_3.jpeg)

The two parts of the extender frame are bolted together and the extender frame is then bolted to the existing transit frame.

![](_page_45_Picture_0.jpeg)

![](_page_45_Picture_1.jpeg)

![](_page_45_Picture_3.jpeg)

With a combination of NOFIRNO<sup>®</sup> filler sleeves sizes 15/8, 18/12 and 22/15 the free spaces inside the extender frame are filled.

![](_page_46_Picture_0.jpeg)

![](_page_46_Picture_1.jpeg)

![](_page_46_Picture_3.jpeg)

To attach the FYLLOFYS<sup>®</sup> plates around the extender frame, pins as generally used for fixing mineral wool insulation, are fixed on the extender frame.

![](_page_47_Picture_0.jpeg)

![](_page_47_Picture_1.jpeg)

![](_page_47_Picture_3.jpeg)

FISSIC<sup>®</sup> coating is applied to glue the FYLLOFYS<sup>®</sup> thermal insulation plates against the extender frame.

![](_page_48_Picture_0.jpeg)

![](_page_48_Picture_1.jpeg)

![](_page_48_Picture_3.jpeg)

The coating has to be wet when placing the FYLLOFYS® plates.

![](_page_49_Picture_0.jpeg)

![](_page_49_Picture_1.jpeg)

![](_page_49_Picture_3.jpeg)

The FYLLOFYS® plates are only 100 mm high and should be cut to size on beforehand.

![](_page_50_Picture_0.jpeg)

![](_page_50_Picture_1.jpeg)

![](_page_50_Picture_3.jpeg)

The discs are placed over the pins to attach the FYLLOFYS® plates.

![](_page_51_Picture_0.jpeg)

![](_page_51_Picture_1.jpeg)

![](_page_51_Picture_3.jpeg)

It is important to coat the edges of the cut FYLLOFYS® plates to protect against moisture absorption.

![](_page_52_Picture_0.jpeg)

![](_page_52_Picture_1.jpeg)

![](_page_52_Picture_3.jpeg)

The finished thermal insulation around the extender frame.

![](_page_53_Picture_0.jpeg)

![](_page_53_Picture_1.jpeg)

![](_page_53_Picture_3.jpeg)

Then the sealing system is finished by applying the sealant.

![](_page_54_Picture_0.jpeg)

![](_page_54_Picture_1.jpeg)

![](_page_54_Picture_3.jpeg)

The finished H-60 transit at the unexposed side of the deck.

Note: although the system is tested without FYLLOFYS<sup>®</sup> plates for H-0 transits at the unexposed side, it is recommended to apply the FYLLOFYS<sup>®</sup> plates also for H-0 to obtain optimum performance.

![](_page_55_Picture_0.jpeg)

![](_page_55_Picture_1.jpeg)

![](_page_55_Picture_3.jpeg)

The H-60 system with the H-class insulation at the exposed side.

The NOFIRNO<sup>®</sup>/FISSIC<sup>®</sup> system is also tested at the exposed side of H-60 class partitions. In this case the extender frame should be totally insulated with the used H-class insulation. FYLLOFYS<sup>®</sup> is then not needed.

# STATE-OF-THE ART MULTI-CABLE TRANSIT SEALING SYSTEMS

![](_page_56_Picture_1.jpeg)

![](_page_56_Picture_2.jpeg)

![](_page_56_Picture_3.jpeg)

# CONTROFIL MULTI-CABLE TRANSITS

# CET-A-SIL

# **RISE**<sup>®</sup>

- For fire, gas, smoke and watertight sealing of multi-cable penetrations.
- Compact system. No precise fitting parts.
- No metal parts, no corrosion.
- Most cost-effective way of installation.
- No pre-engineering or special conduit frames.
- No restrictions on cable types and sizes, no insulation in front of the penetration needed.
- Adding or removing cables an easy matter.
- RISE<sup>®</sup> EXTEND-A-FRAME for upgrading block systems doubles the usable space!
- RISE<sup>®</sup> CONDUCTON<sup>®</sup> for EMC penetrations high attenuation values - no galvanic corrosion - no aging.
- Proven for new and upgraded installations.
- The system of choice in shipyards worldwide for more than 25 years!

# **NOFIRNO<sup>®</sup>**

- System technology based on RISE<sup>®</sup>.
- Even easier installation.
- Even higher pressure ratings.
- Jet Fire tested for harshest applications.
- A-O and H-O up to A-6O and H-I2O.
- Breakthrough bundled cable sets approved.
- The system of choice for highest fire ratings and harshest environment!

## **CONTROFIL®**

- Newest technology for cable ducting and sealing.
- Newest rubber technology CRUSHNOF<sup>®</sup> rubber.
- Shorter conduit depths flexible composition.
- Prevents overfilling of cable transits.
- Fire tight watertight.
- Breakthrough controlled filling of transits.
- The system of choice for neat cable routing in installations.

## CET-A-SIL®

- Multi-gland system for electrical cabinets.
- Modular system sealing plugs and modules.
- Suitable for IP 68 rated equipment.
- Watertight up to 4 meter water column.
- No compression on cable sheathings.
- No metal parts no corrosion no O-rings.
  - Breakthrough no disassembling to add cables.
- The alternative system for cable glands.

![](_page_57_Picture_0.jpeg)

## BEELE ENGINEERING: A COMPANY DEDICATED TO SAFETY FOR OVER 45 YEARS

![](_page_57_Picture_2.jpeg)

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