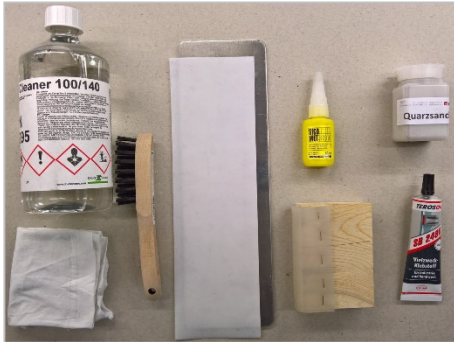


This joining method is only then allowed when a vulcanisation is not possible!



Required Material

- Sicomet® 8300
- Press wood
- TEROSON® SB2490
- Quartz sand
- Wire brush
- Firm underlay
- Teflon → Separating layer against adhesion with the substrate
- Pure petrol and clean cloths



Preparation

- Measuring and cutting the joint strip to size.
- ⇒ **Seam allowance 15 mm**
- ⇒ **Clean light dirt using the pure petrol.**
- ⇒ **Clean significant dirt using a belt grinder.**
(Grainsize 100-120)

FlamLINE®: Clean the contact surfaces are approx. 30 mm wide with a clean wire brush and mark the 15 mm seam allowance.

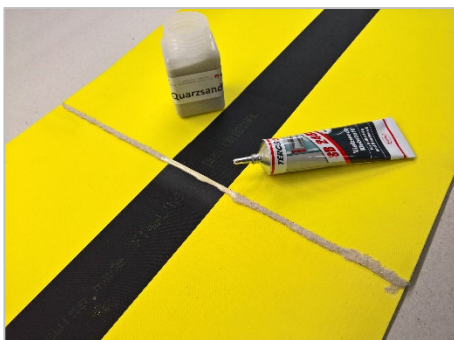
RedLINE®: Remove the fleece with the 15 mm belt grinder straight and completely.
Roughen the expansion range measuring 30 mm.

- ⇒ **Remove fleece remains and rubber dust using compressed air or a brush.**
- ⇒ **Do not touch the contact surfaces again with your fingers.**



Sicomet® joint

- ⇒ **In the event of temperatures below 20°C, heat the joint area with a hot-air gun.**
- Slide a firm underlay with Teflon under the seam.
- Beginning at the middle of the strip, apply a thin strip of Sicomet® 8300 evenly along a length of approx. 80-100 mm.
- Firmly hold down the rubber layer for 20-30 seconds with a piece of press wood.
- ⇒ **Firm, uninterrupted pressure is decisive.**
- Alternately continue the adhesion on the left and right of the expansion zone. Always pull up between the transition phases in order to achieve a seamless adhesion transition.



Sealing with TEROSON®

- Seal the seam area using TEROSON® SB2490.
- Immediately apply quart sand in order to seal the flange area.
- The bituminous sheeting should only be scorched after 30 minutes at the earliest.
- ⇒ **Never direct the flames directly at the seam, only direct the flames at the sealing sheeting!**